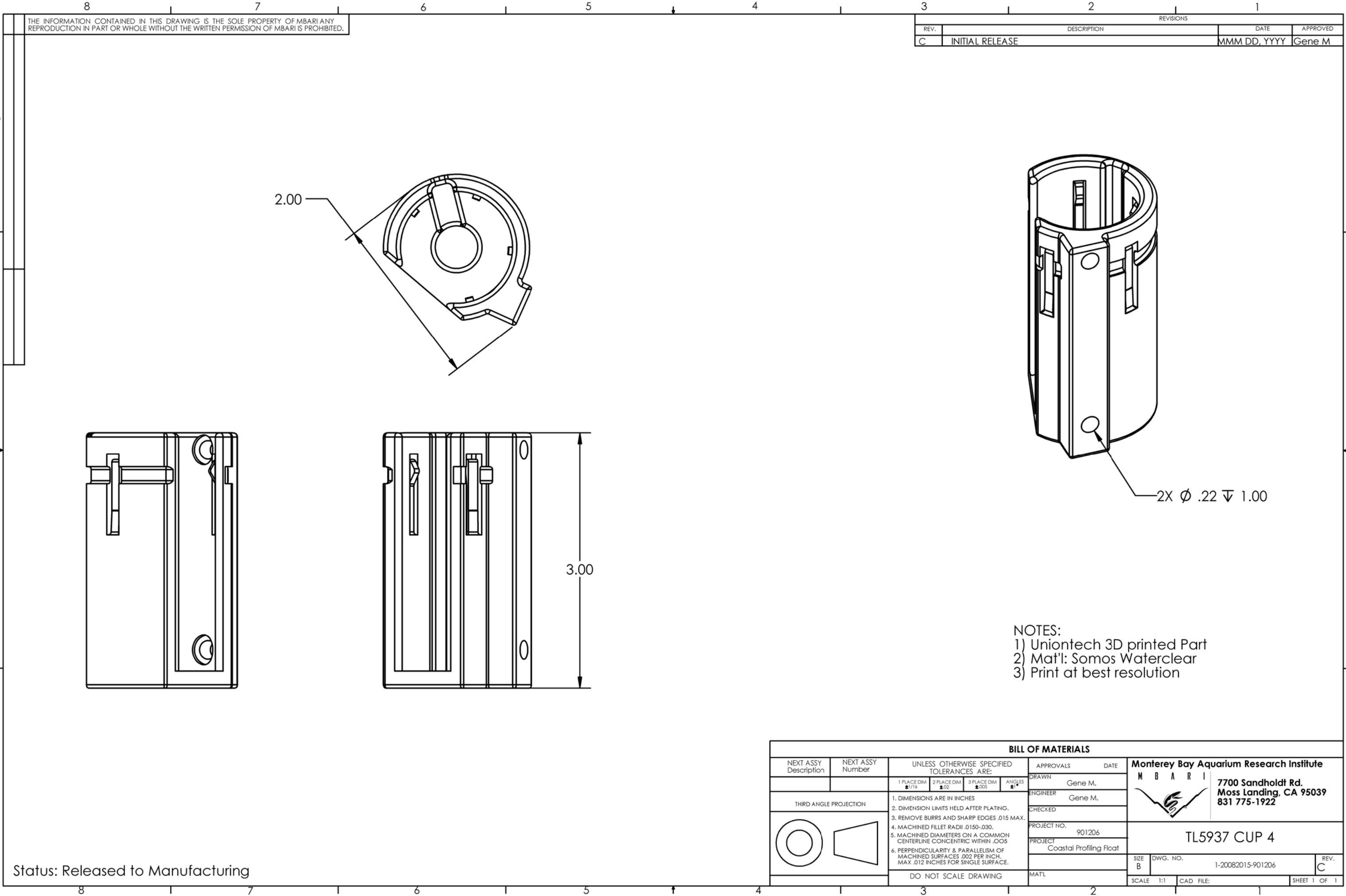




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
C	INITIAL RELEASE	MMM DD, YYYY	Gene M

2.00

2X Ø .22 ∇ 1.00

3.00

- NOTES:
- 1) Uniontech 3D printed Part
 - 2) Mat'l: Somos Waterclear
 - 3) Print at best resolution

Status: Released to Manufacturing

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.				
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.	PROJECT NO. 901206 PROJECT Coastal Profiling Float			
						CHECKED					
		DO NOT SCALE DRAWING				MAT'L		SIZE B	DWG. NO.	1-20082015-901206	REV. C
						SCALE 1:1	CAD FILE:		SHEET 1 OF 1		

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TL5937 CUP 4