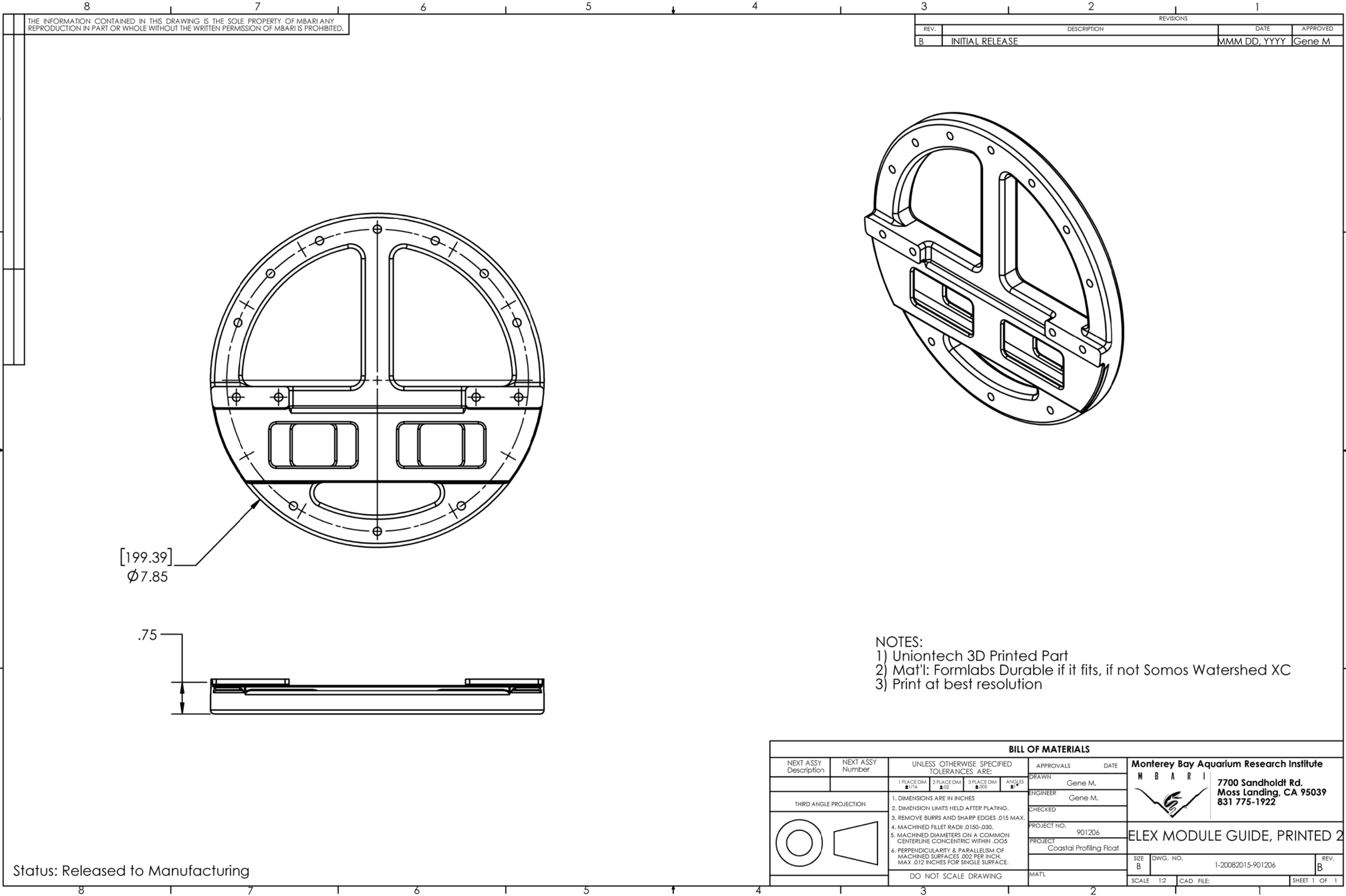




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	INITIAL RELEASE	MMM DD, YYYY	Gene M

[199.39]
Ø7.85

.75

- NOTES:
- 1) Uniontech 3D Printed Part
 - 2) Mat'l: Formlabs Durable if it fits, if not Somos Watershed XC
 - 3) Print at best resolution

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°	DRAWN	Gene M.			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.			
						CHECKED				
						PROJECT NO.	901206	ELEX MODULE GUIDE, PRINTED 2		
						PROJECT	Coastal Profiling Float			
		DO NOT SCALE DRAWING				MAT'L				
						SIZE B	DWG. NO. 1-20082015-901206	REV. B		
						SCALE 1:2	CAD FILE:		SHEET 1 OF 1	

Status: Released to Manufacturing