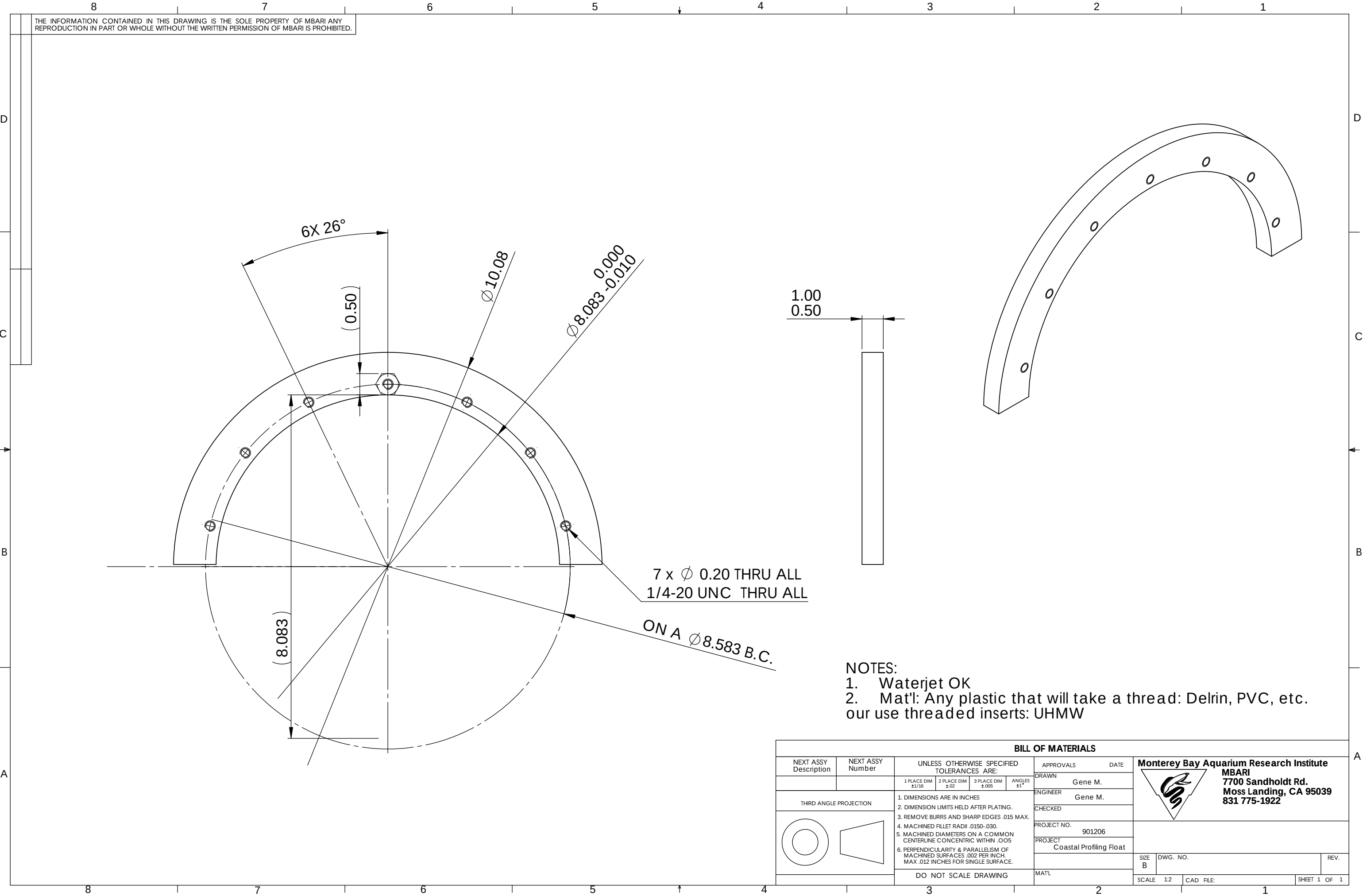




NOTES:
1. Waterjet OK
2. Mat'l: Any plastic that will take a thread: Delrin, PVC, etc.
our use threaded inserts: UHMW

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.				
						CHECKED					
						PROJECT NO.	901206				
						PROJECT	Coastal Profiling Float				
		DO NOT SCALE DRAWING				MAT'L		SIZE B		DWG. NO.	REV.
								SCALE 1:2		CAD FILE:	SHEET 1 OF 1



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