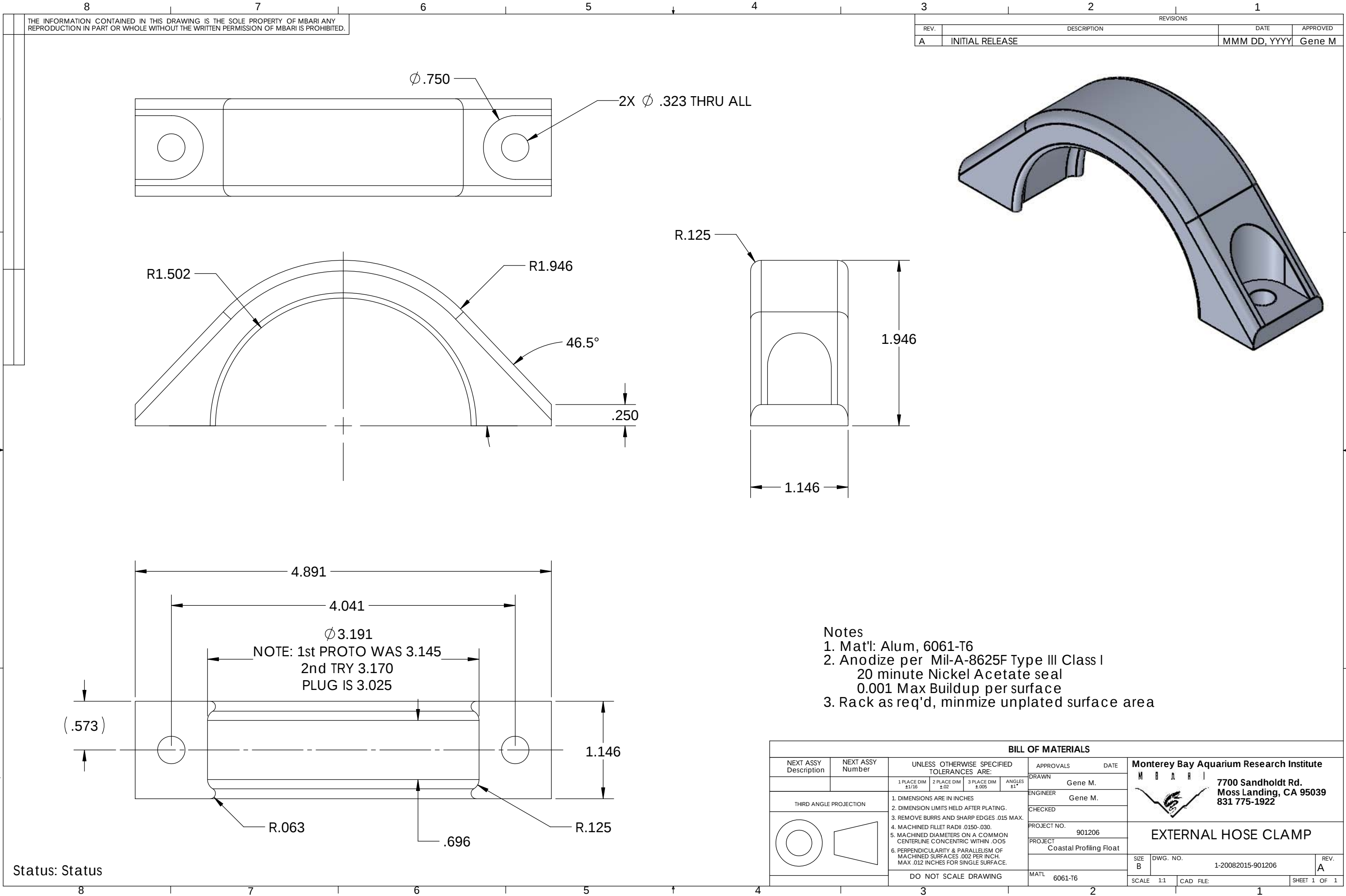




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M

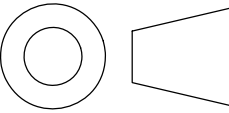
$\phi .750$
2X $\phi .323$ THRU ALL

R1.502
R1.946
46.5°
.250

R.125
1.946
1.146

4.891
4.041
 $\phi 3.191$
NOTE: 1st PROTO WAS 3.145
2nd TRY 3.170
PLUG IS 3.025
.573
1.146
R.063
.696
R.125

- Notes
1. Mat'l: Alum, 6061-T6
 2. Anodize per Mil-A-8625F Type III Class I
20 minute Nickel Acetate seal
0.001 Max Buildup per surface
 3. Rack as req'd, minimize unplated surface area

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	Gene M.			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER	Gene M.			
					CHECKED				
		DO NOT SCALE DRAWING			PROJECT NO.	901206	EXTERNAL HOSE CLAMP		
					PROJECT	Coastal Profiling Float			
					MAT'L	6061-T6	SIZE B	DWG. NO. 1-20082015-901206	REV. A
					SCALE	1:1	CAD FILE:	SHEET 1 OF 1	

Status: Status