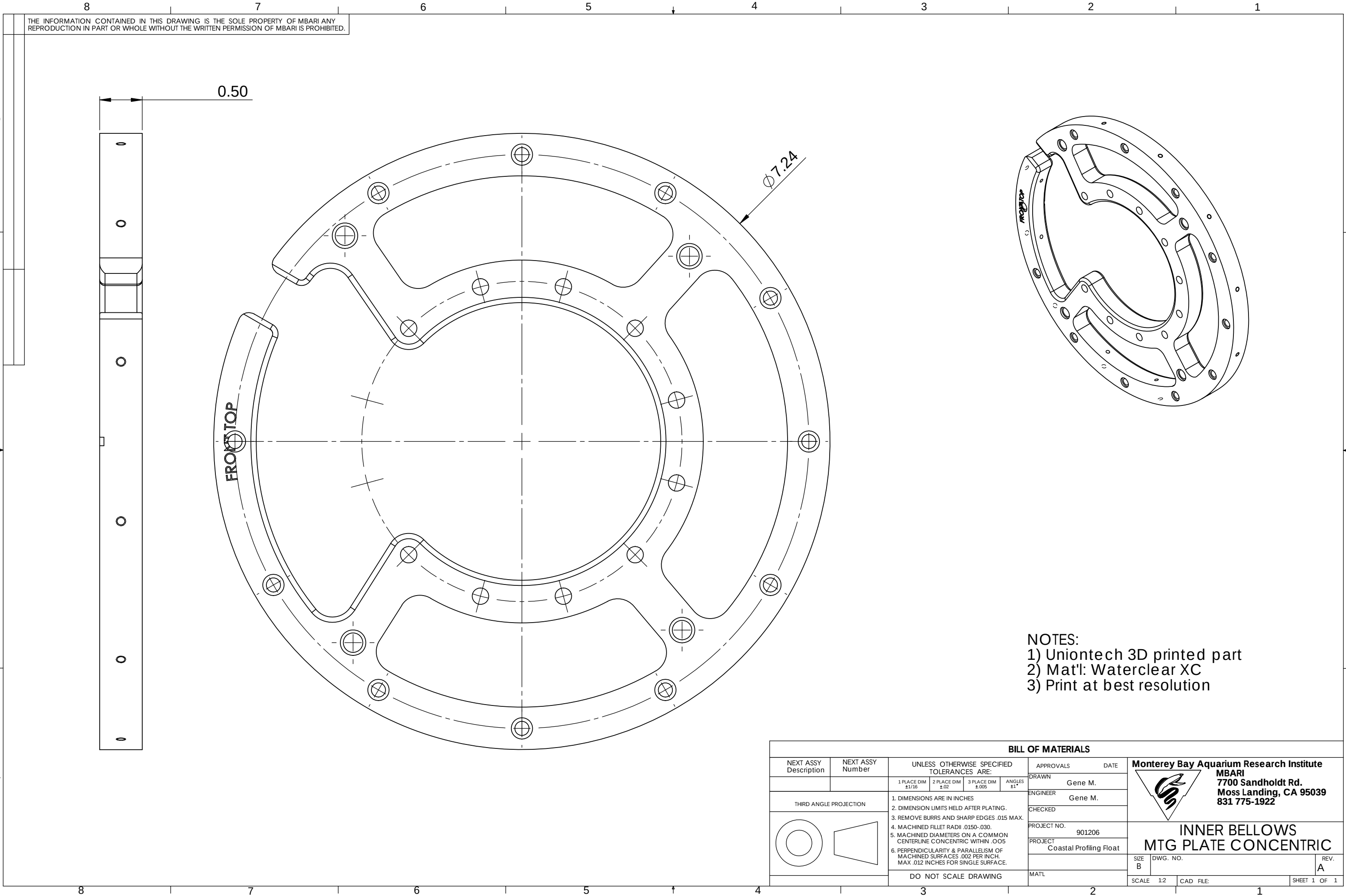




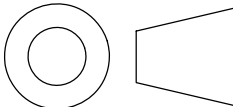
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0.50

Ø 7.24

FRONT TOP

- NOTES:
- 1) Uniontech 3D printed part
 - 2) Mat'l: Waterclear XC
 - 3) Print at best resolution

BILL OF MATERIALS												
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute  MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.					
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.					
						CHECKED						
						PROJECT NO.	901206					
						PROJECT	Coastal Profiling Float					
								SIZE B		DWG. NO.	REV. A	
		DO NOT SCALE DRAWING				MAT'L		SCALE 1:2		CAD FILE:		SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

INNER BELLOWS
MTG PLATE CONCENTRIC

REV.
A