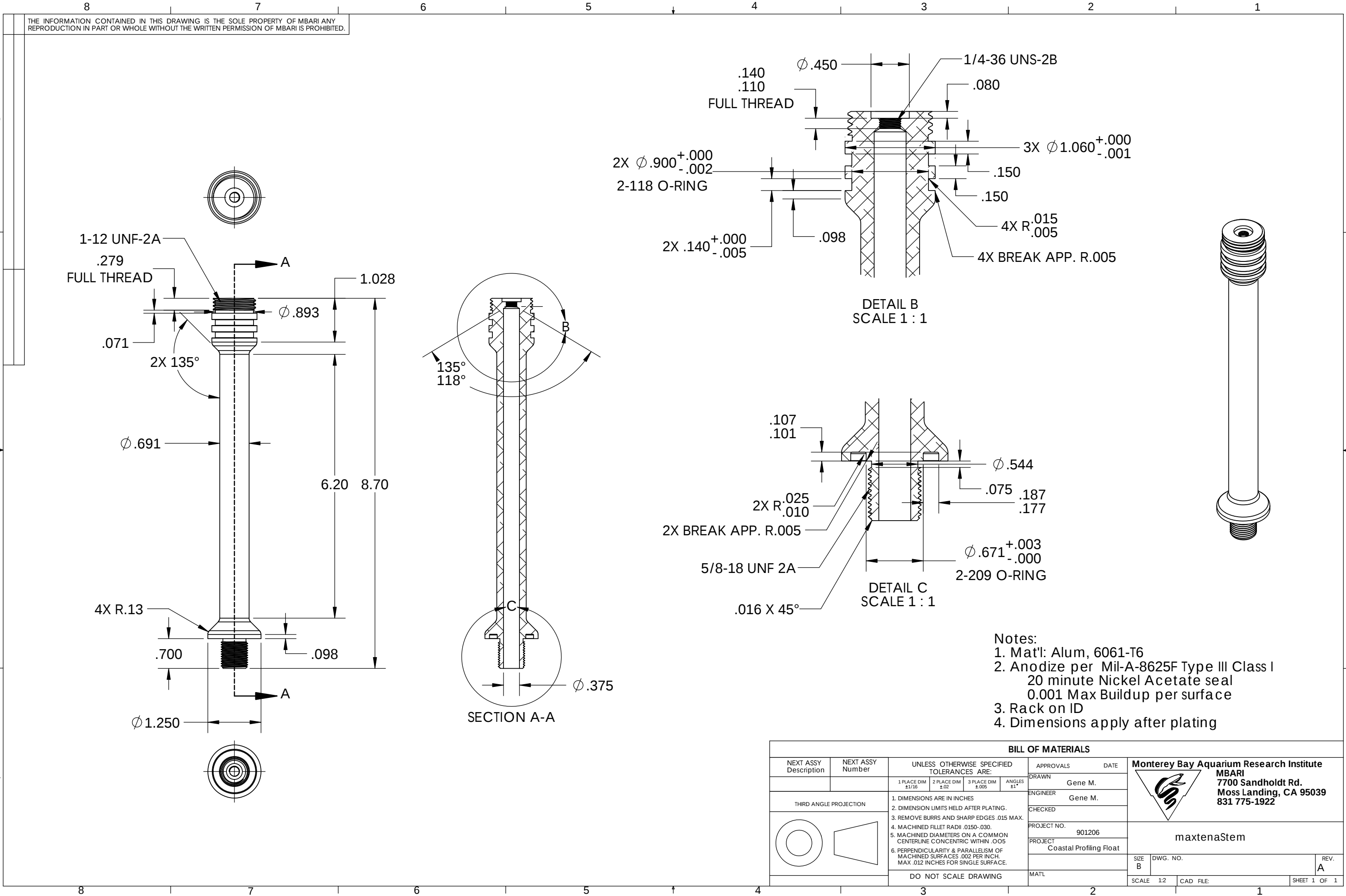
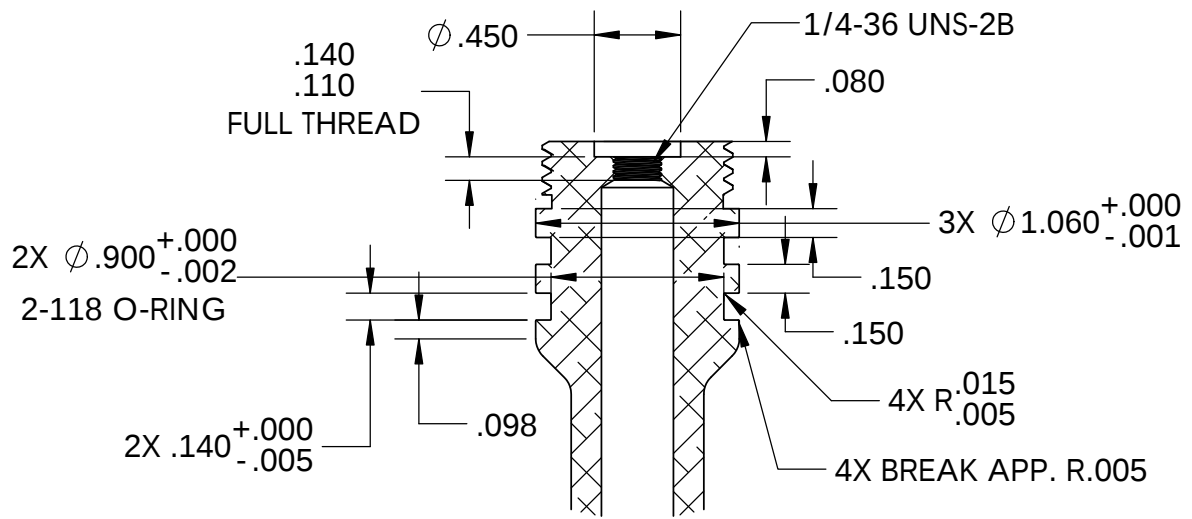
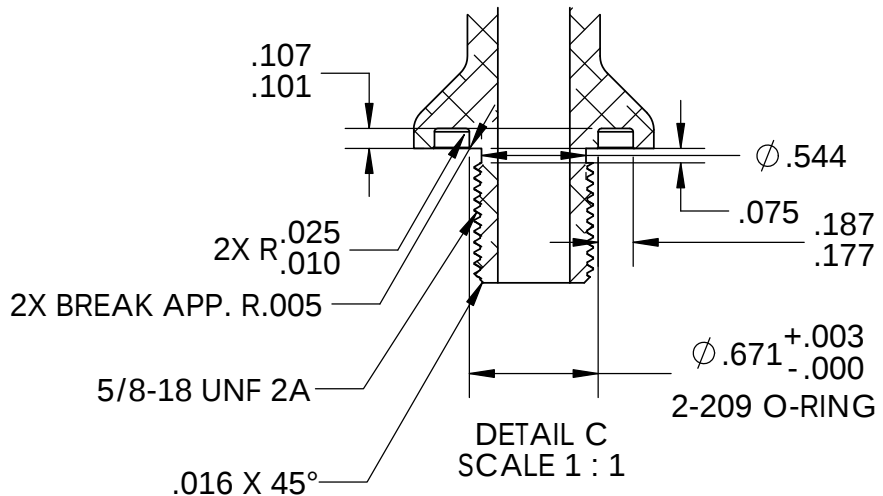




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

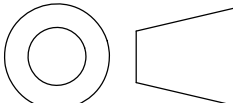


DETAIL B
SCALE 1 : 1



DETAIL C
SCALE 1 : 1

- Notes:
- Mat'l: Alum, 6061-T6
 - Anodize per Mil-A-8625F Type III Class I
20 minute Nickel Acetate seal
0.001 Max Buildup per surface
 - Rack on ID
 - Dimensions apply after plating

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute  MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.				
						CHECKED					
						PROJECT NO.	901206	maxtenaStem			
						PROJECT	Coastal Profiling Float				
						SIZE	B			DWG. NO.	REV.
						MAT'L		A			
						SCALE	1:2	CAD FILE:	SHEET 1 OF 1		