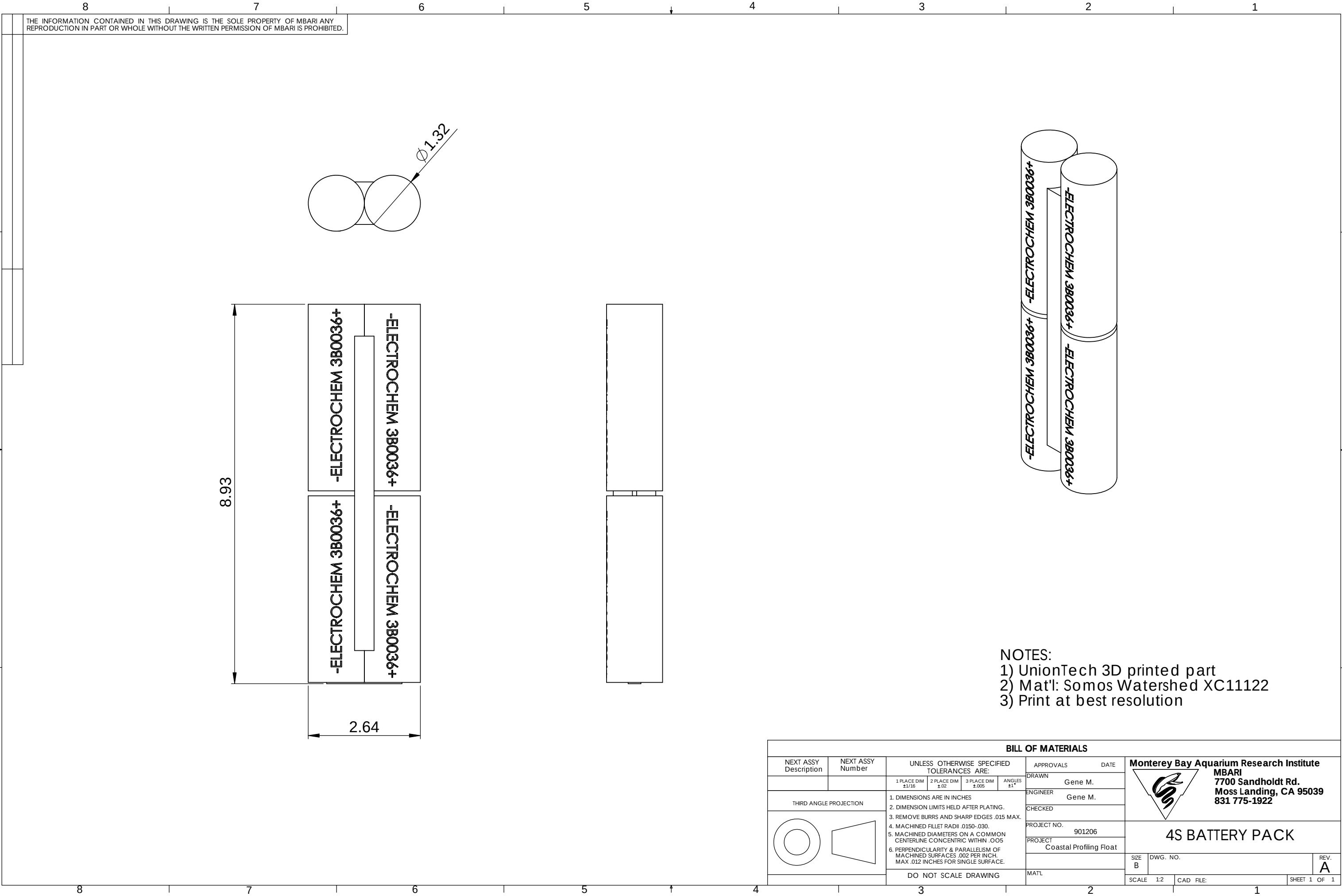




NOTES:
1) UnionTech 3D printed part
2) Mat'l: Somos Watershed XC11122
3) Print at best resolution

BILL OF MATERIALS													
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute  MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.						
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.						
						CHECKED							
						PROJECT NO.	901206						
						PROJECT	Coastal Profiling Float			4S BATTERY PACK			
						MAT'L							
		DO NOT SCALE DRAWING								SIZE	DWG. NO.	REV.	
										B		A	
										SCALE	1:2	CAD FILE:	SHEET 1 OF 1