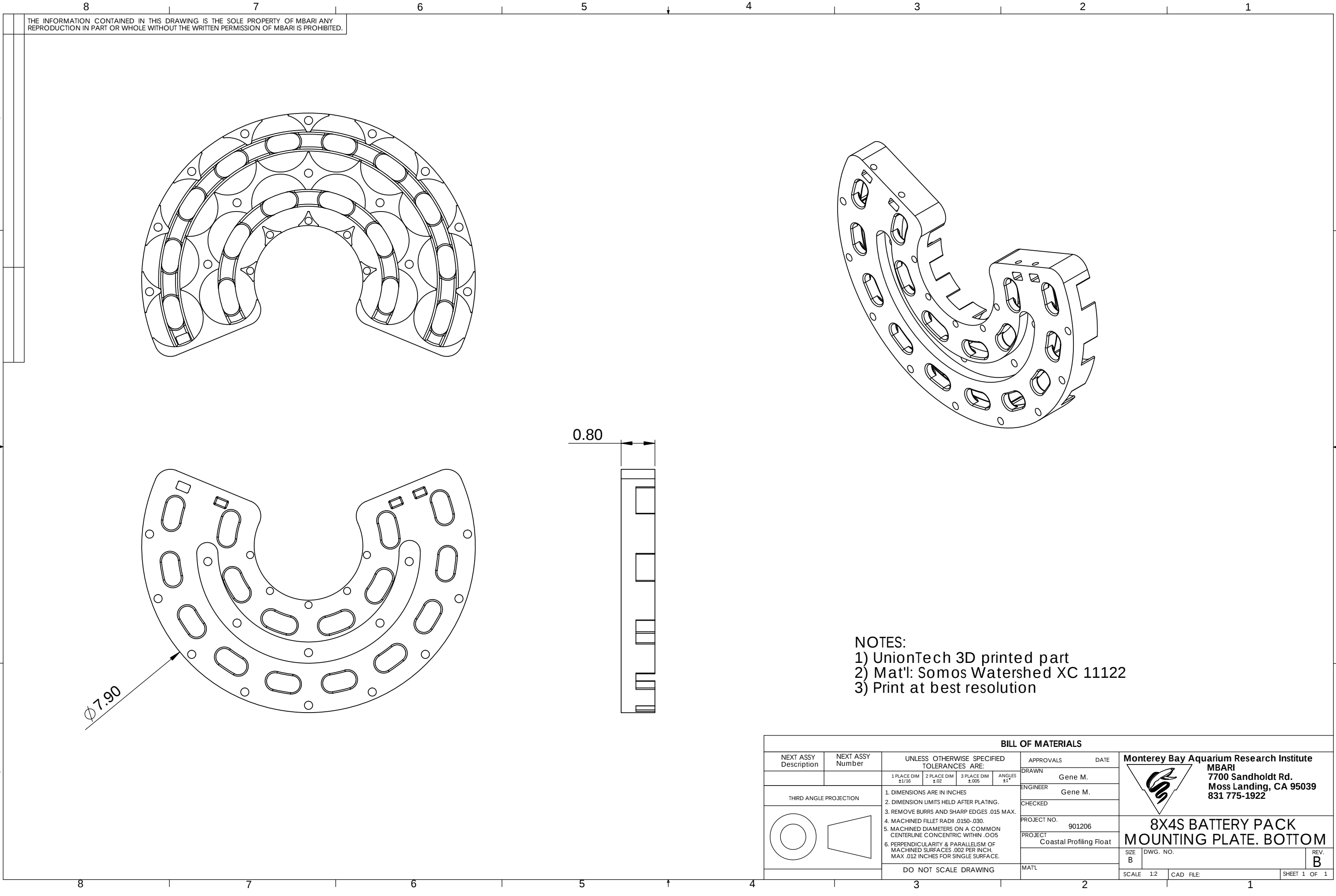
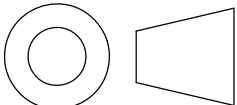




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- NOTES:
- 1) UnionTech 3D printed part
 - 2) Mat'l: Somos Watershed XC 11122
 - 3) Print at best resolution

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.	 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.		
						CHECKED			
						PROJECT NO.	901206		
						PROJECT	Coastal Profiling Float		
		DO NOT SCALE DRAWING				MAT'L		SIZE B	
								DWG. NO.	
								REV. B	
						SCALE 1:2		CAD FILE:	
								SHEET 1 OF 1	

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Moss Landing, CA 95039
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8X4S BATTERY PACK
MOUNTING PLATE. BOTTOM