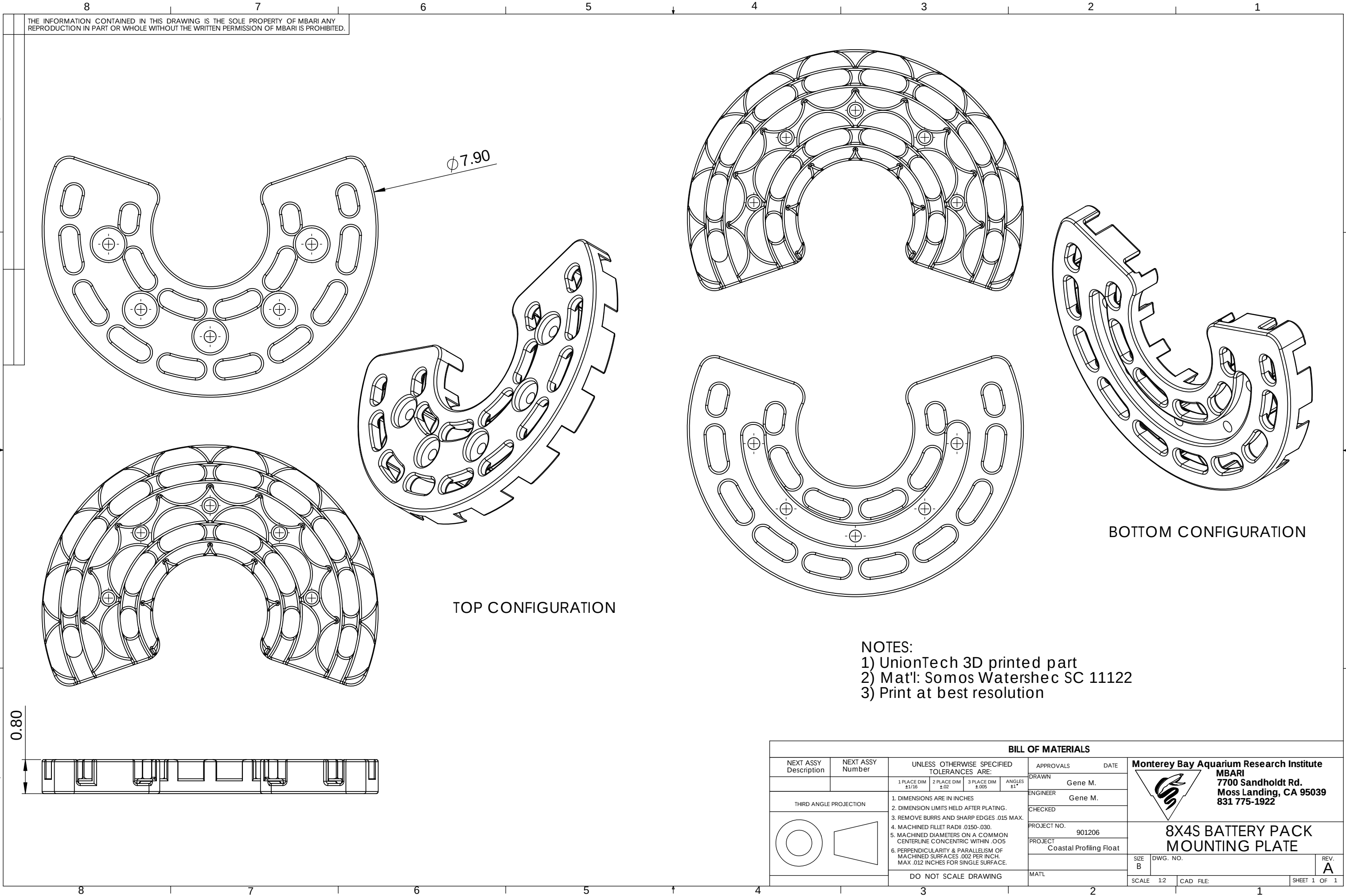




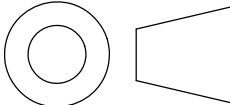
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Ø 7.90

TOP CONFIGURATION

BOTTOM CONFIGURATION

- NOTES:
1) UnionTech 3D printed part
2) Mat'l: Somos Watershec SC 11122
3) Print at best resolution

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.				
						ENGINEER	Gene M.				
						CHECKED					
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.	901206				
						PROJECT	Coastal Profiling Float				
		DO NOT SCALE DRAWING				MAT'L					
						Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922					
						8X4S BATTERY PACK MOUNTING PLATE					
						SIZE B	DWG. NO.		REV. A		
						SCALE 1:2	CAD FILE:				
						SHEET 1 OF 1					

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