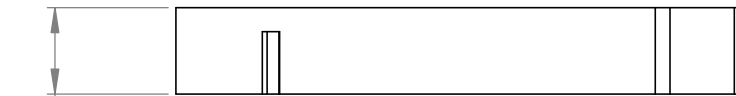
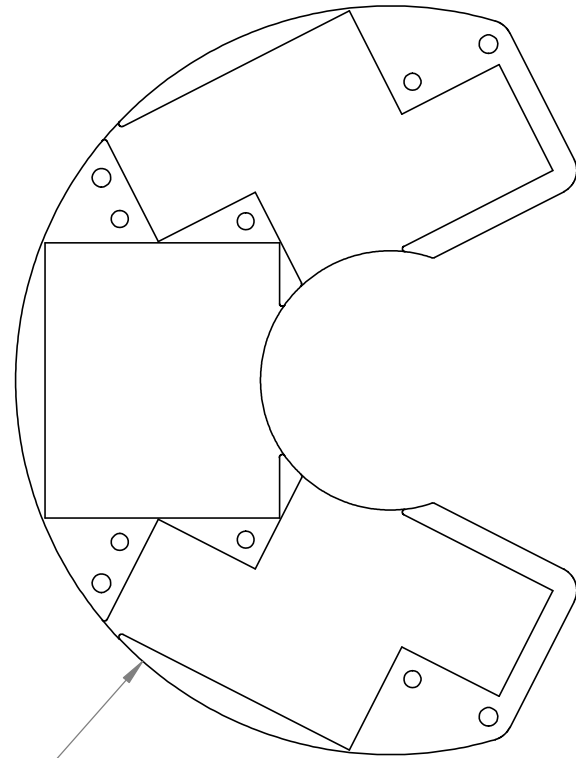


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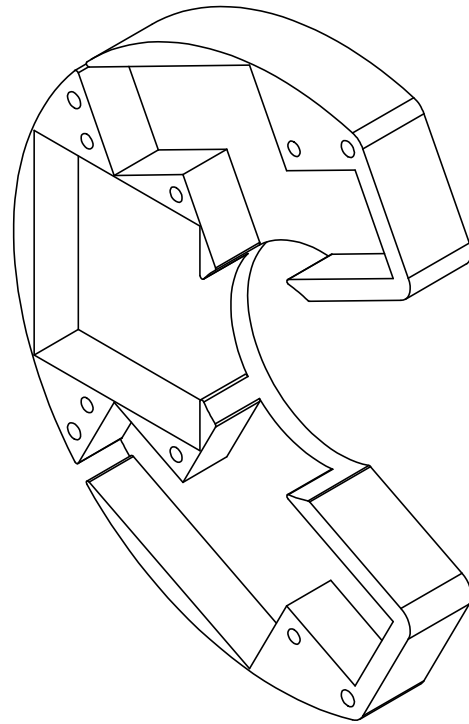


0.90

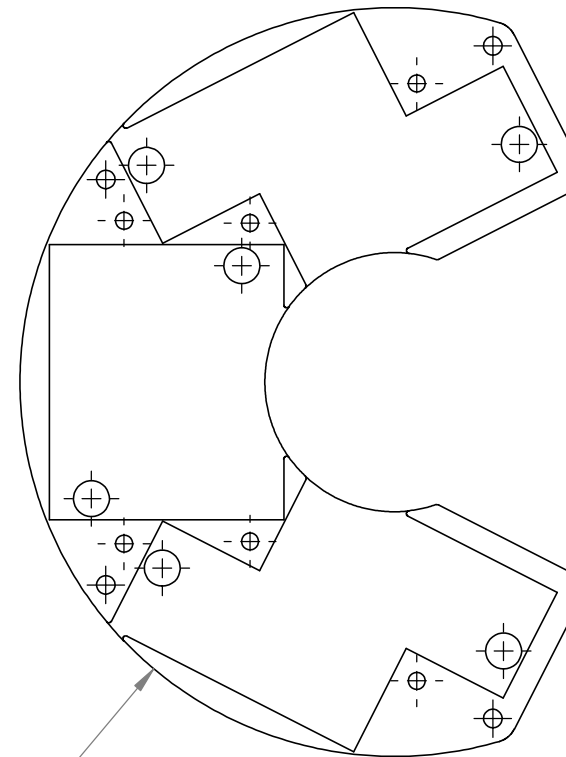


Ø 7.80

BOTTOM

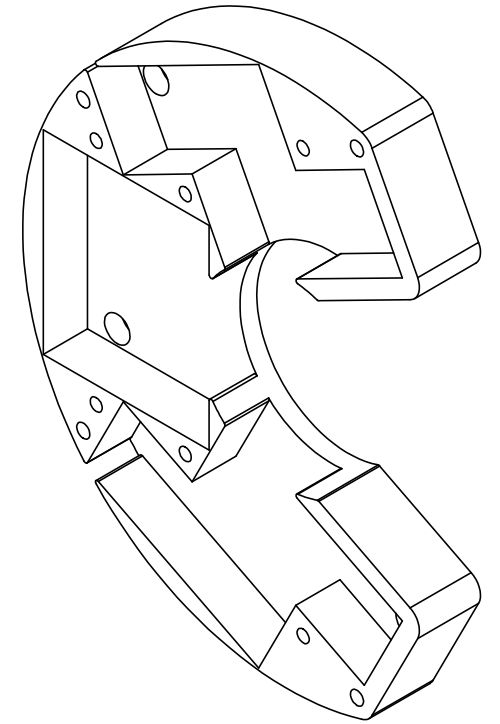


0.90



Ø 7.80

TOP



NOTES:

- 1) Uniontech printed part
- 2) Mat'l: Somos Waterclear
- 3) Print at best resolution: lowest angle and deviation tolerance

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute  MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
		1. DIMENSIONS ARE IN INCHES				ENGINEER	Gene M.			
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED				
THIRD ANGLE PROJECTION		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		901206		BATTERY INTERFACE PLATE, BOTTOM AND TOP
		4. MACHINED FILET RADII .0150-.030.				PROJECT		Coastal Profiling Float		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005								
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								
		DO NOT SCALE DRAWING				MAT'L				SHEET 1 OF 1