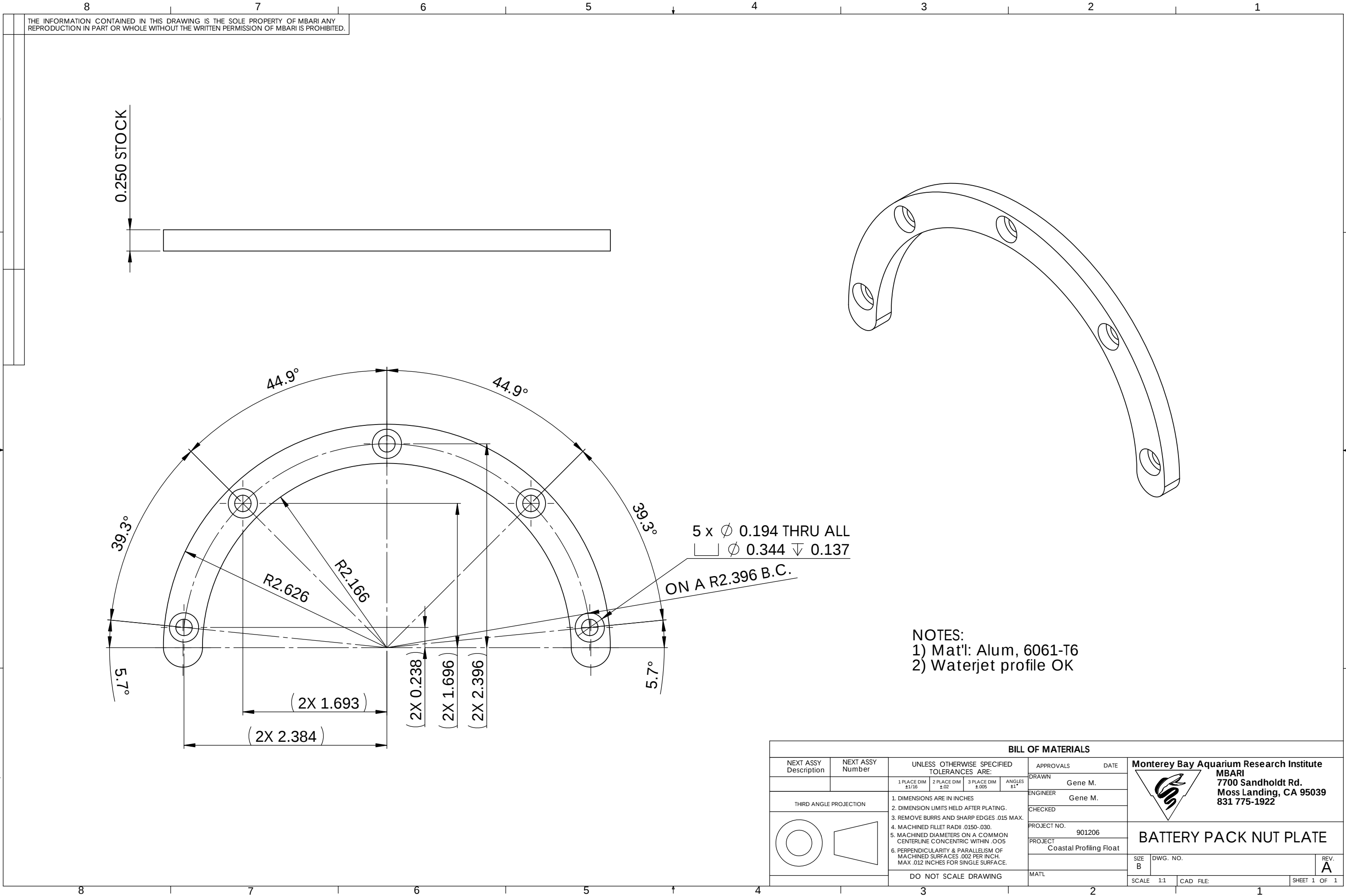


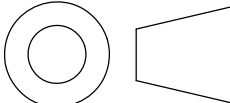


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0.250 STOCK

5 x Ø 0.194 THRU ALL
±0.005
Ø 0.344 ∇ 0.137
ON A R2.396 B.C.

NOTES:
1) Mat'l: Alum, 6061-T6
2) Waterjet profile OK

BILL OF MATERIALS															
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute  MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922						
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.								
						ENGINEER	Gene M.								
						CHECKED									
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.		901206		BATTERY PACK NUT PLATE					
						PROJECT		Coastal Profiling Float							
		DO NOT SCALE DRAWING				MAT'L				SIZE B		DWG. NO.		REV. A	
										SCALE 1:1		CAD FILE:		SHEET 1 OF 1	