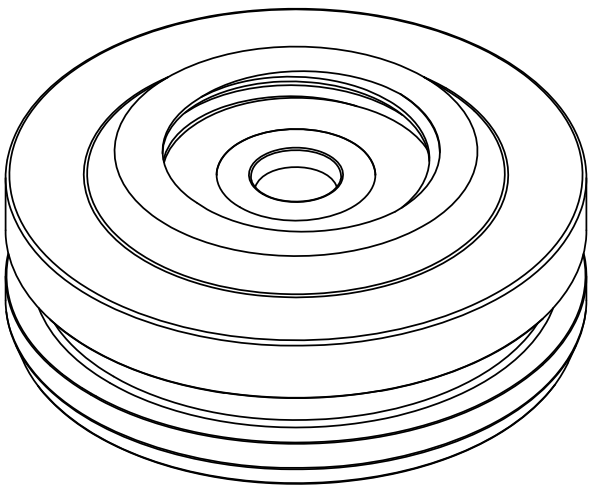
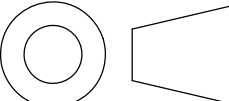


As Printed
No Port Configuration

Notes:

- 1) 3D Formlabs printed part
- 2) Mat'l: Clear
- 3) Print at best resolution: lowest deviation and angle tolerance
- 4) Machine SAE port after printing. Use "No Port" solid model configuration for printing

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute M B A R I 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±1/32	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.			
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.			
THIRD ANGLE PROJECTION						CHECKED			
						PROJECT NO. 901602			
						PROJECT Coastal Profiling Float			
		DO NOT SCALE DRAWING				MATERIAL PC High Viscosity			
						SIZE B	DWG. NO.		REV. A
						SCALE 1:1	CAD FILE:		SHEET 1 OF 1