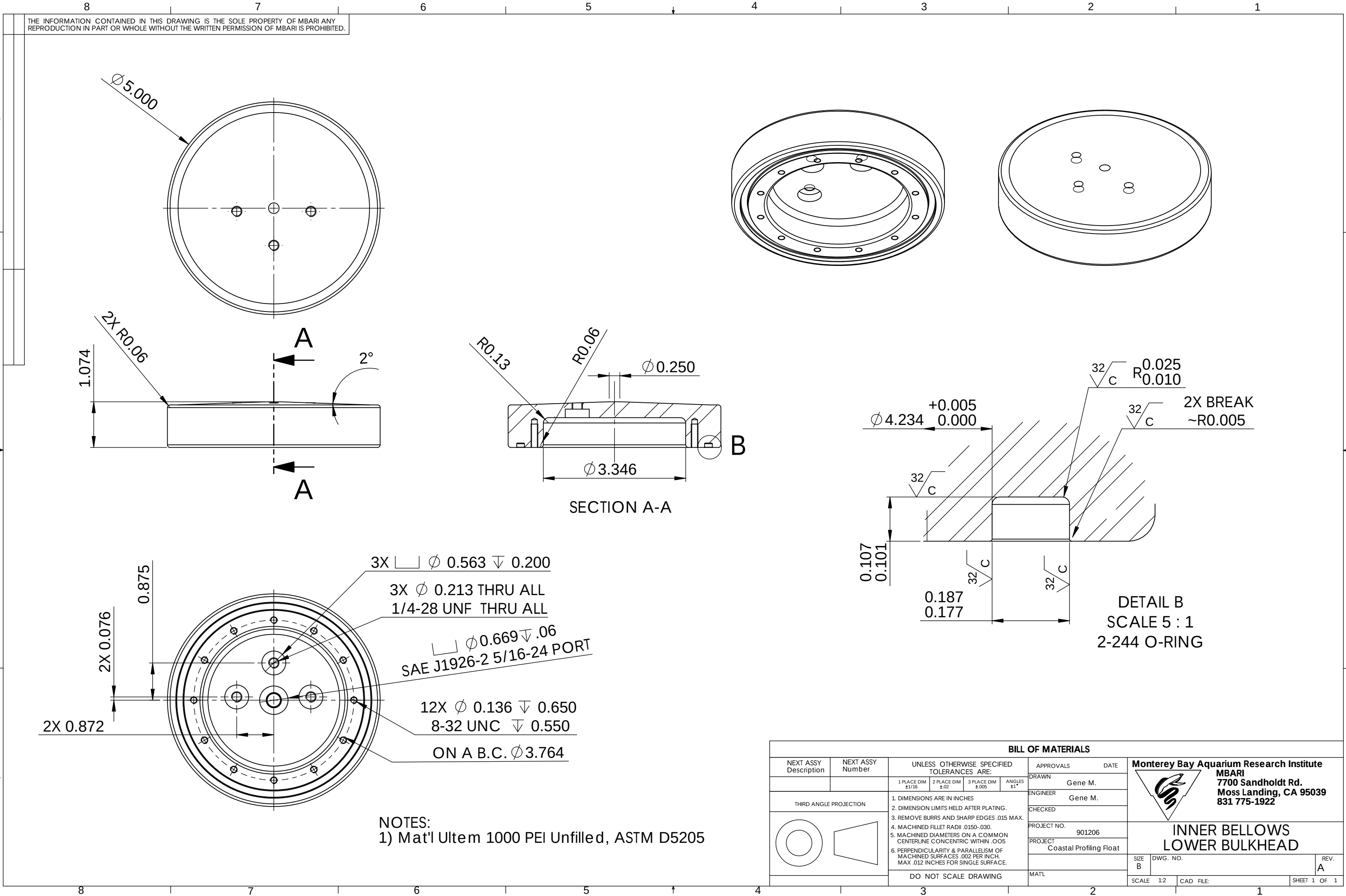


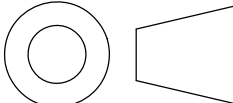


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SECTION A-A

DETAIL B
SCALE 5 : 1
2-244 O-RING

NOTES:
1) Mat'l Ultem 1000 PEI Unfilled, ASTM D5205

BILL OF MATERIALS												
NEXT ASSY Description		NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922  INNER BELLOWS LOWER BULKHEAD		
			1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.				
							ENGINEER	Gene M.				
							CHECKED					
THIRD ANGLE PROJECTION			1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.	901206	SCALE 1:2 CAD FILE: SHEET 1 OF 1			
		PROJECT					Coastal Profiling Float					
			DO NOT SCALE DRAWING				MAT'L					