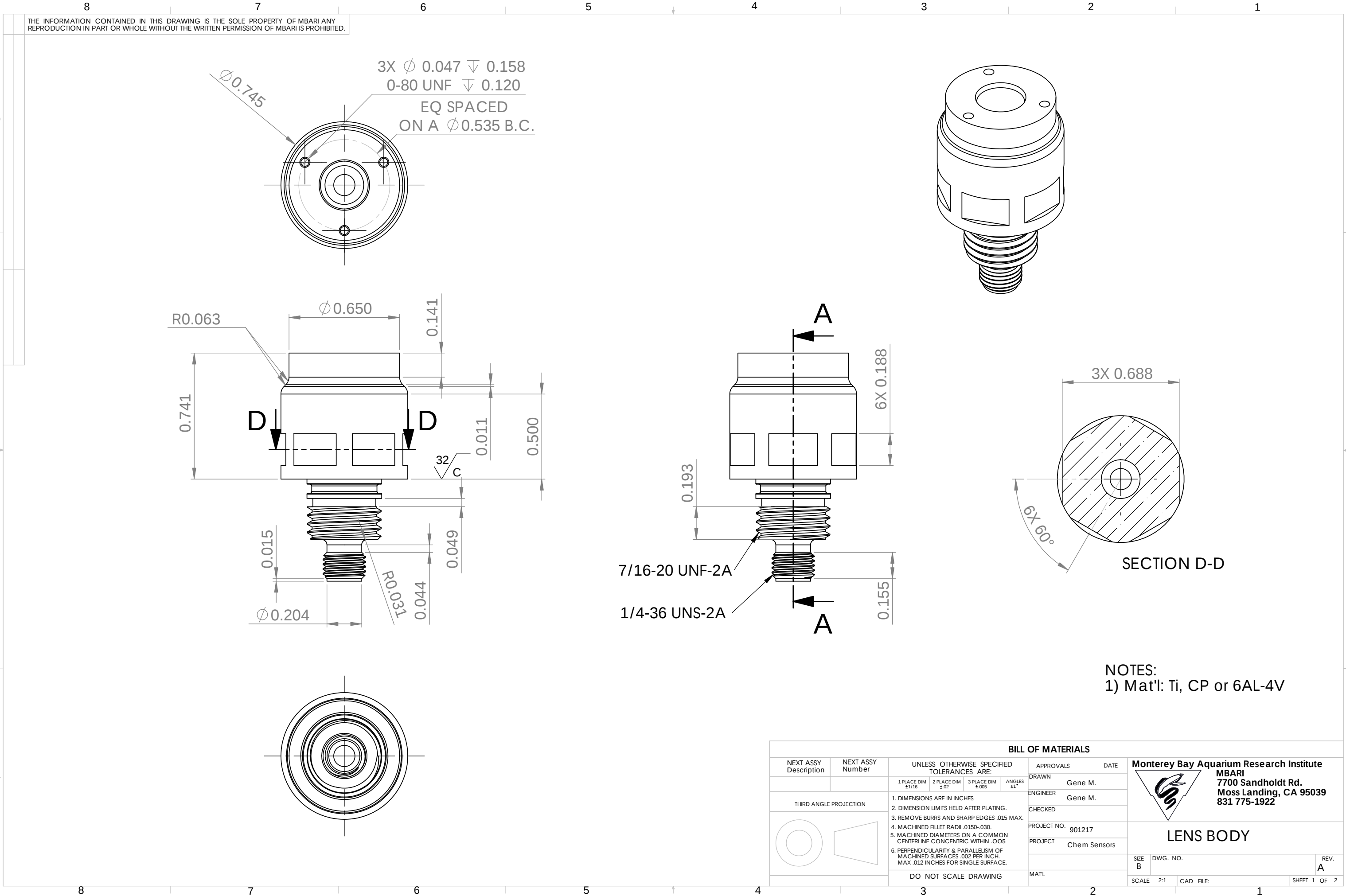


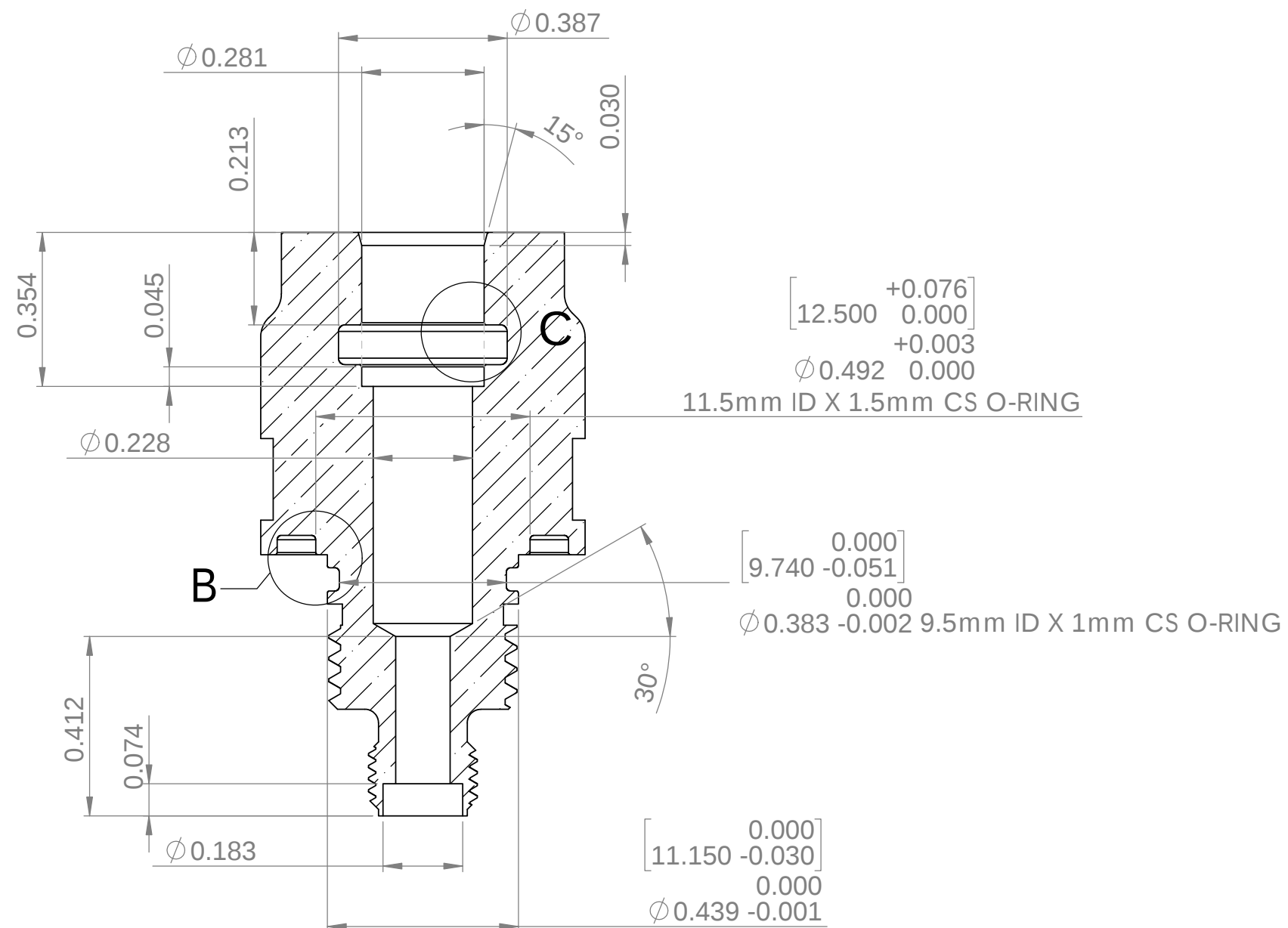


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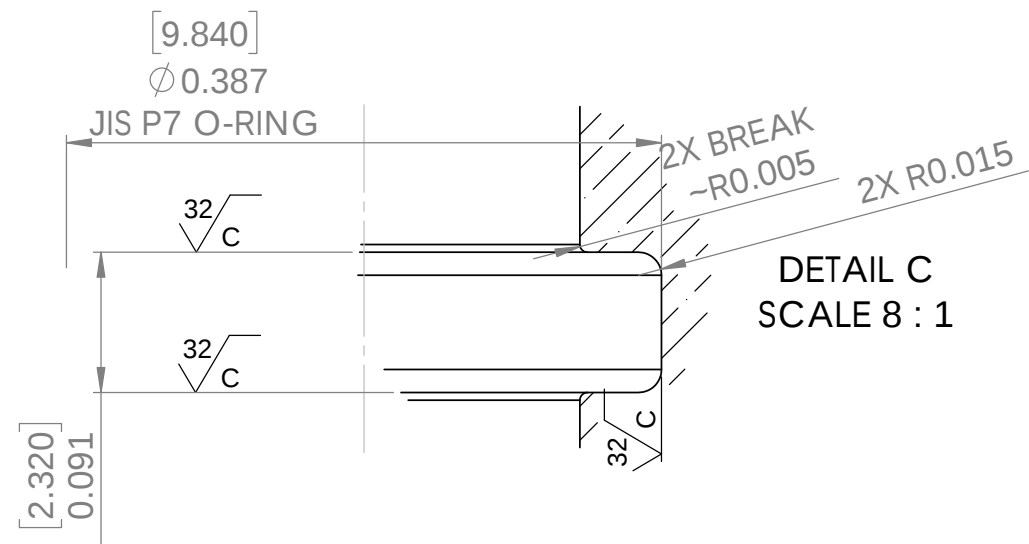
NOTES:
1) Mat'l: Ti, CP or 6AL-4V

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER			
						CHECKED			
		DO NOT SCALE DRAWING				PROJECT NO.		901217	
						PROJECT		Chem Sensors	
						MAT'L			
						SCALE		2:1	
						CAD FILE:			
						SHEET		1 OF 2	
						REV.		A	

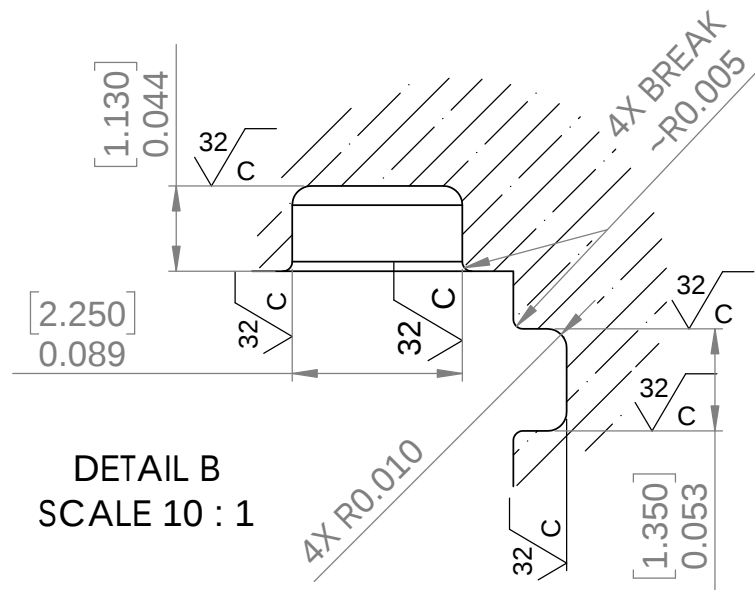
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SECTION A-A
SCALE 3 : 1



DETAIL C
SCALE 8 : 1



DETAIL B
SCALE 10 : 1

BILL OF MATERIALS										
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE	 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN		Gene M.		
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER		Gene M.			
THIRD ANGLE PROJECTION					CHECKED					
					PROJECT NO.		20141206			
					PROJECT		Coastal Profiling Float			
		DO NOT SCALE DRAWING			MAT'L		SIZE B		DWG. NO. 201489	REV. A
							SCALE 2:1		CAD FILE:	SHEET 2 OF 2