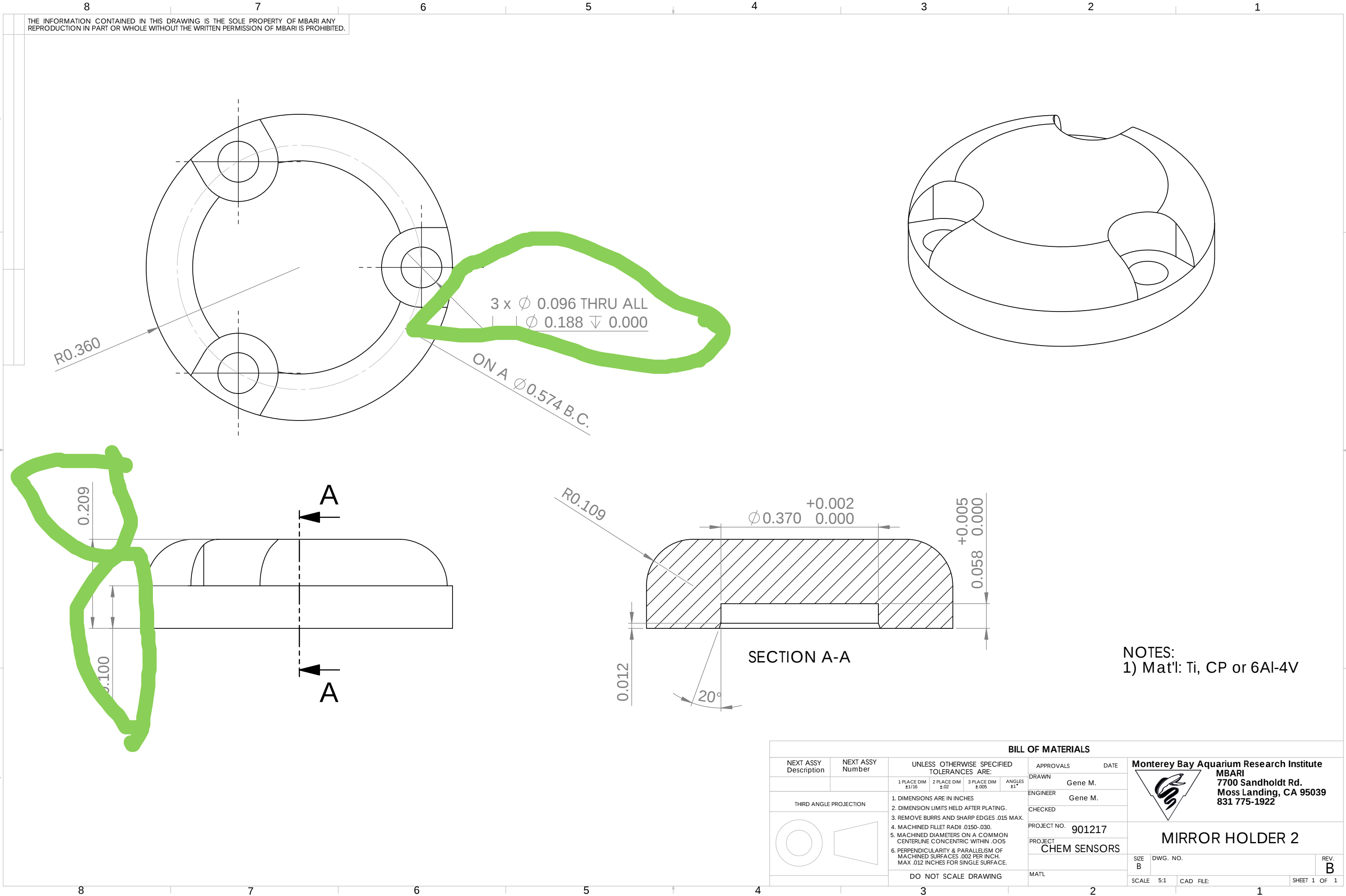




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3 x ϕ 0.096 THRU ALL
 ϕ 0.188 ∇ 0.000

ON A ϕ 0.574 B.C.

R0.360

R0.109

ϕ 0.370 $\begin{smallmatrix} +0.002 \\ 0.000 \end{smallmatrix}$

$\begin{smallmatrix} +0.005 \\ 0.000 \end{smallmatrix}$
0.058

SECTION A-A

0.012

20°

NOTES:
1) Mat'l: Ti, CP or 6Al-4V

BILL OF MATERIALS										
NEXT ASSY Description		NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
			1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
THIRD ANGLE PROJECTION			1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.		
							CHECKED			
							PROJECT NO.	901217		
							PROJECT	CHEM SENSORS		
			DO NOT SCALE DRAWING				MTRL			
							SIZE	DWG. NO.	REV.	
							B		B	
							SCALE	5:1	CAD FILE:	SHEET 1 OF 1

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