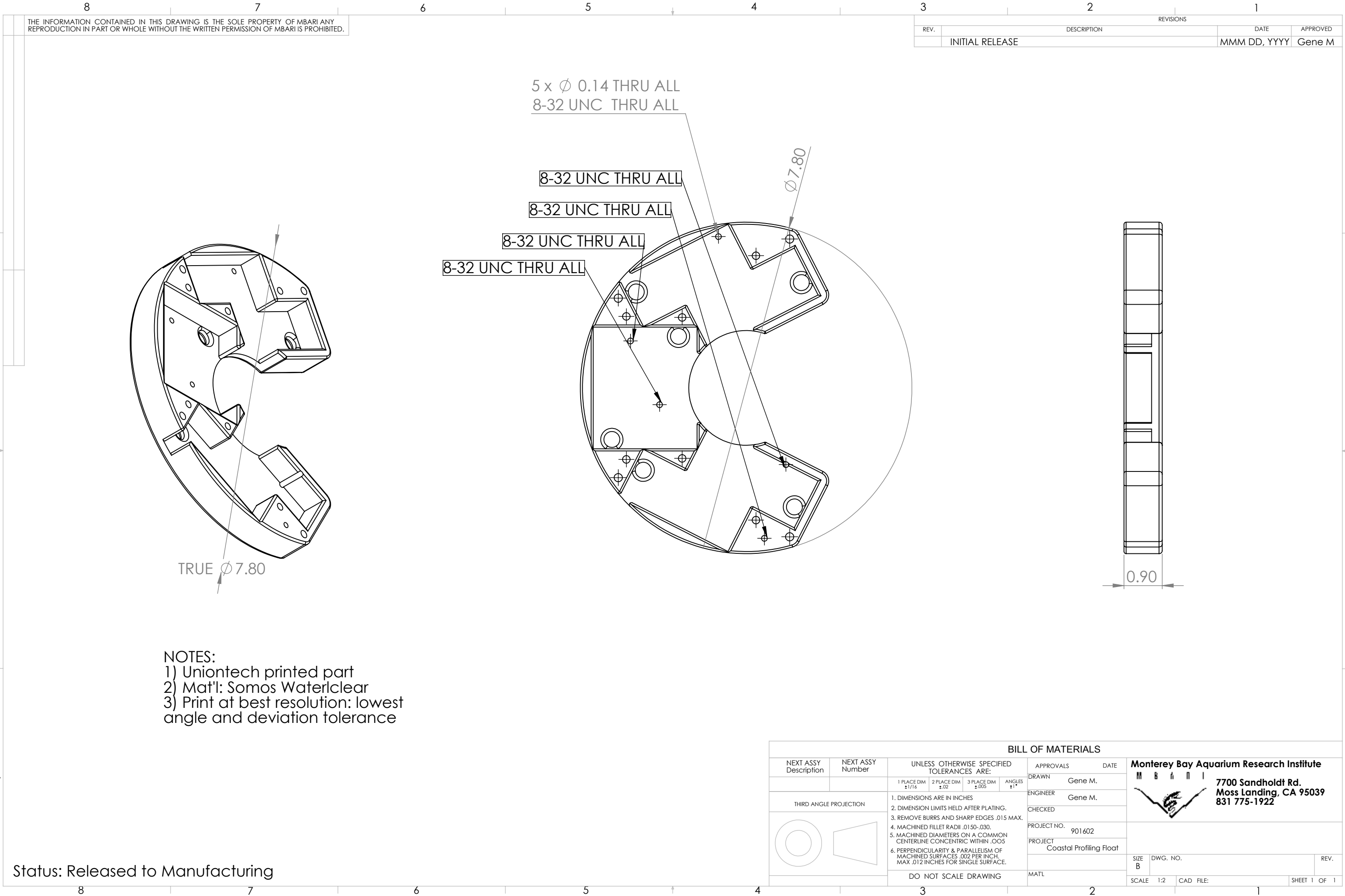




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REV.		DESCRIPTION		DATE	APPROVED
		INITIAL RELEASE		MMM DD, YYYY	Gene M

NOTES:
1) Uniontech printed part
2) Mat'l: Somos Waterclear
3) Print at best resolution: lowest angle and deviation tolerance

Status: Released to Manufacturing

BILL OF MATERIALS					
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES			DRAWN Gene M.
		2. DIMENSION LIMITS HELD AFTER PLATING.			ENGINEER Gene M.
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED
		4. MACHINED FILLET RADII .0150-.030.			PROJECT NO. 901602
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT Coastal Profiling Float
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
		DO NOT SCALE DRAWING			MAT'L
					SIZE B DWG. NO. REV.
					SCALE 1:2 CAD FILE: SHEET 1 OF 1

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