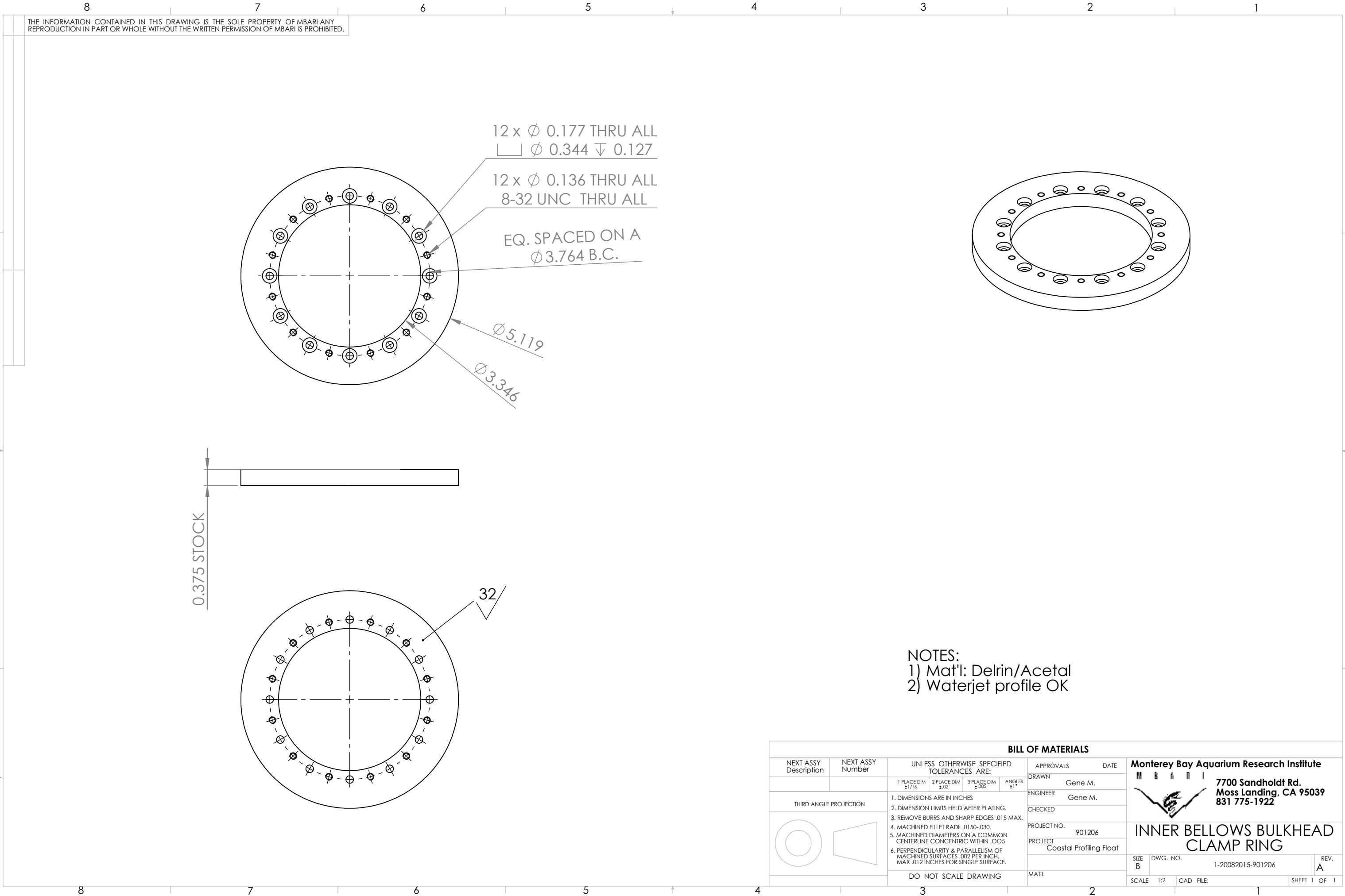




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12 x $\varnothing$ 0.177 THRU ALL
 $\square$ $\varnothing$ 0.344 ∇ 0.127

12 x $\varnothing$ 0.136 THRU ALL
8-32 UNC THRU ALL

EQ. SPACED ON A
 $\varnothing$ 3.764 B.C.

$\varnothing$ 5.119

$\varnothing$ 3.346

0.375 STOCK

32

NOTES:
1) Mat'l: Delrin/Acetal
2) Waterjet profile OK

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
						DRAWN	Gene M.		
THIRD ANGLE PROJECTION		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	Gene M.		
		1. DIMENSIONS ARE IN INCHES				CHECKED			
		2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT NO.	901206		
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT	Coastal Profiling Float		
		4. MACHINED FILLET RADII .0150-.030.							
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
		DO NOT SCALE DRAWING				MATL			
								SIZE B	REV. A
								DWG. NO.	
								1-20082015-901206	
								SCALE 1:2	CAD FILE:
								SHEET 1 OF 1	

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CLAMP RING

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