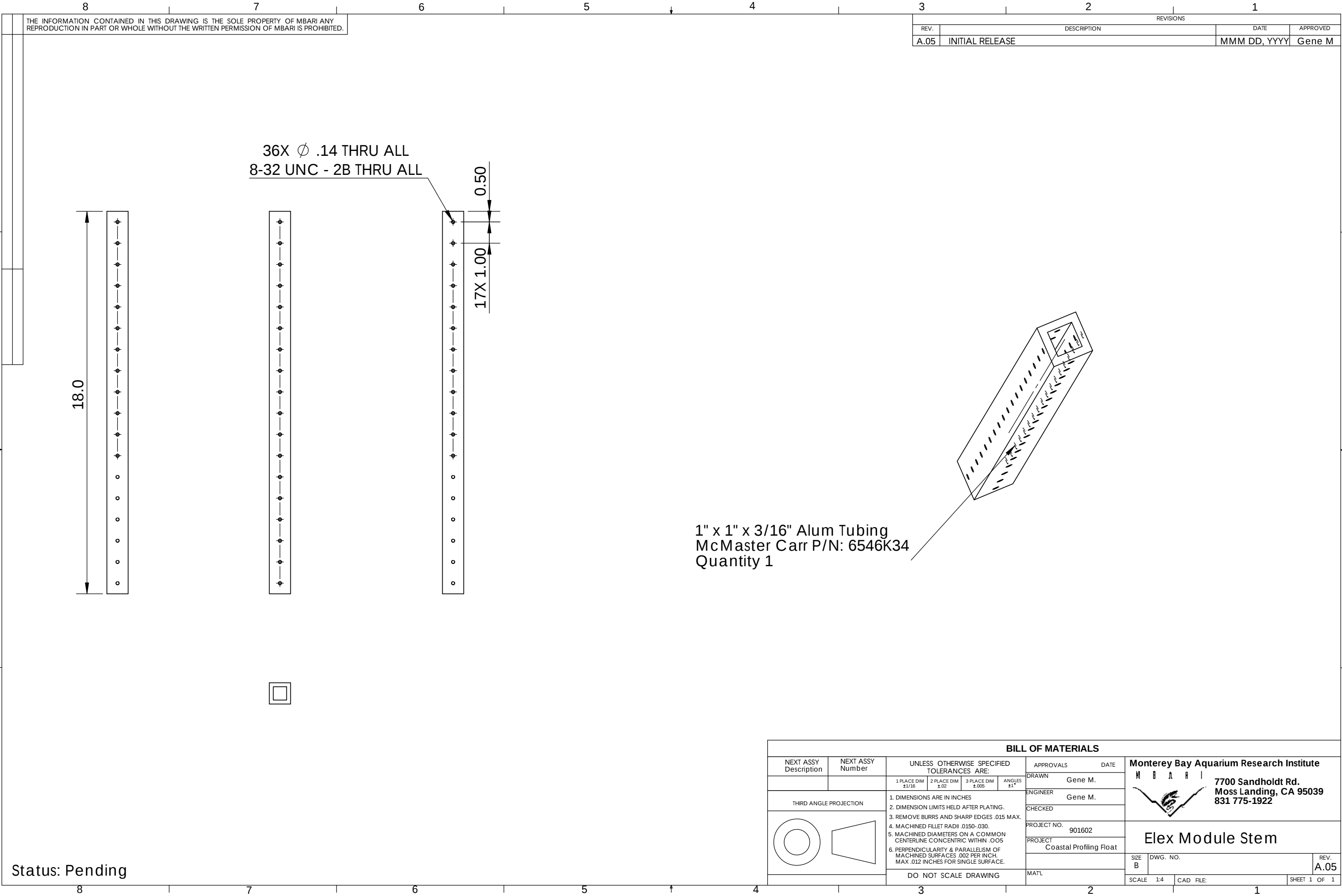




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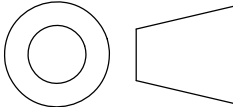
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.05	INITIAL RELEASE	MMM DD, YYYY	Gene M

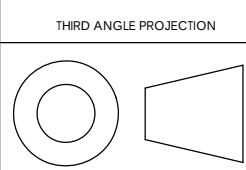
36X Ø .14 THRU ALL
8-32 UNC - 2B THRU ALL

17X 1.00
0.50

18.0

1" x 1" x 3/16" Alum Tubing
McMaster Carr P/N: 6546K34
Quantity 1

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922 Elex Module Stem	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		Gene M.			
						CHECKED					
						PROJECT NO.		901602			
						PROJECT		Coastal Profiling Float			
		DO NOT SCALE DRAWING				MTRL		SIZE B		DWG. NO.	REV. A.05
								SCALE 1:4	CAD FILE:	SHEET 1 OF 1	



1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

Monterey Bay Aquarium Research Institute
7700 Sandholdt Rd.
Moss Landing, CA 95039
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Elex Module Stem