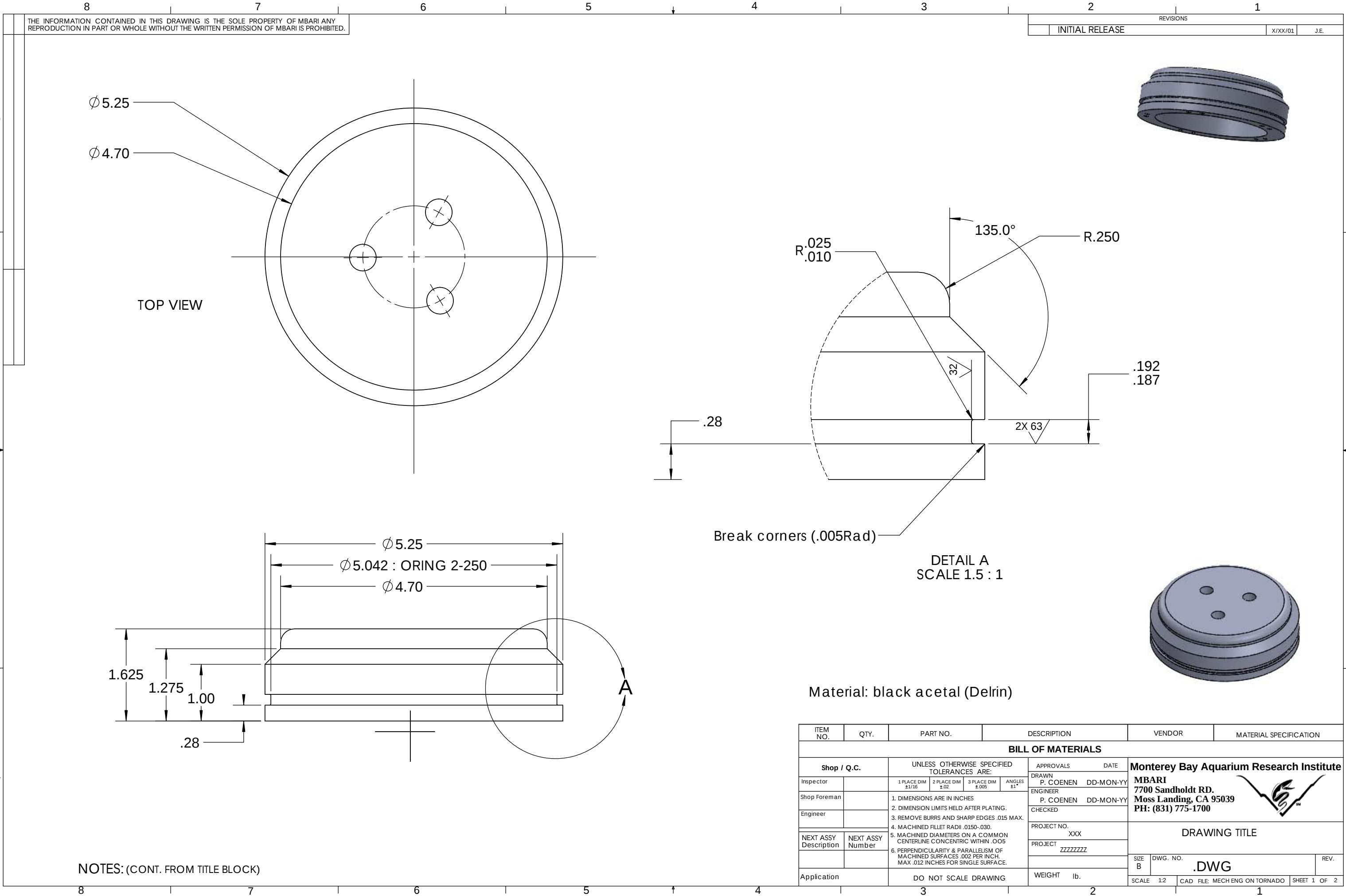
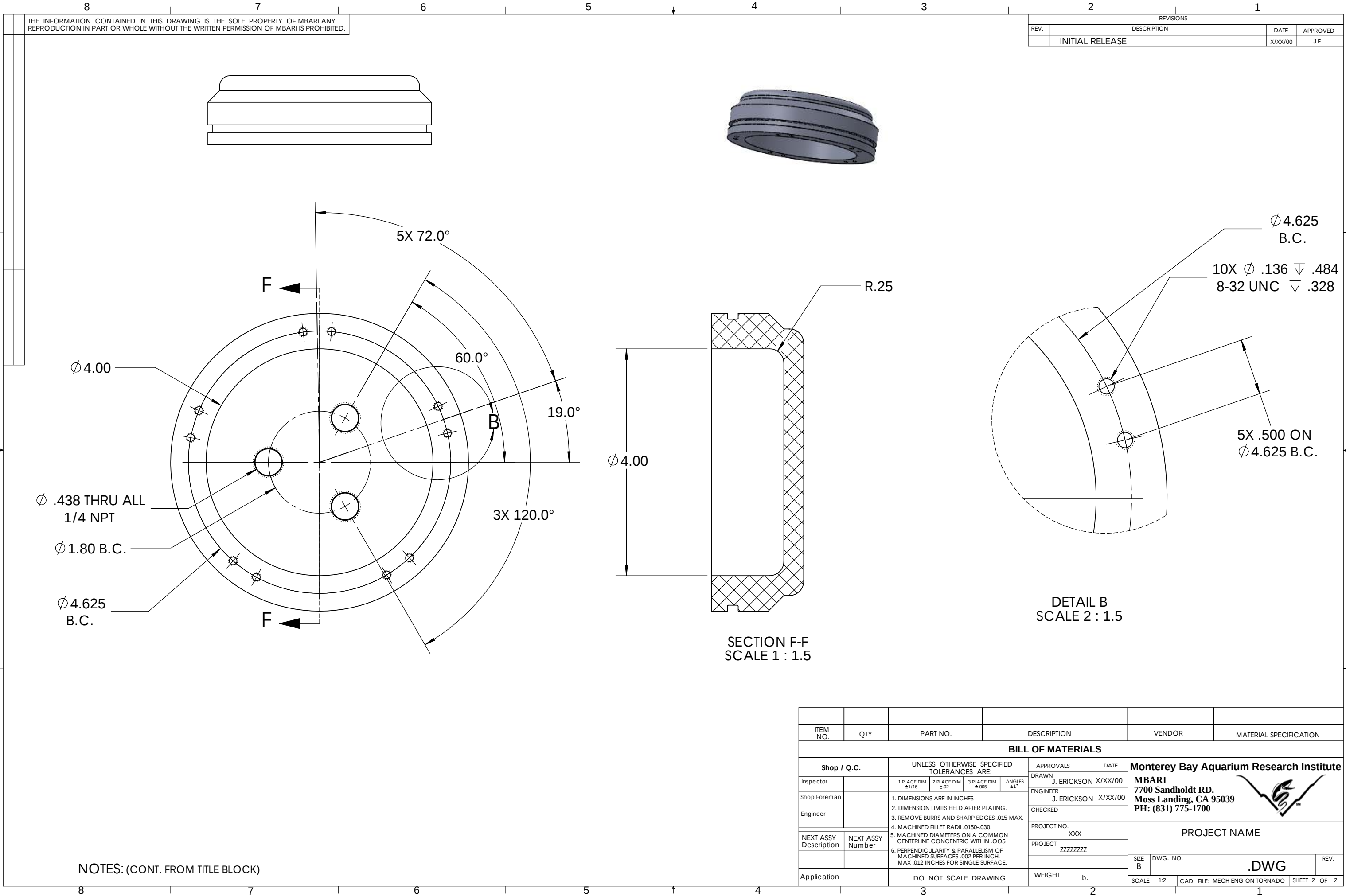






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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

Ø 4.00

Ø .438 THRU ALL
1/4 NPT

Ø 1.80 B.C.

Ø 4.625
B.C.

5X 72.0°

60.0°

19.0°

3X 120.0°

F

F

R.25

Ø 4.00

SECTION F-F
SCALE 1 : 1.5

DETAIL B
SCALE 2 : 1.5

Ø 4.625
B.C.

10X Ø .136 ▽ .484
8-32 UNC ▽ .328

5X .500 ON
Ø 4.625 B.C.

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION		VENDOR
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Engineer					
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO. XXX			
		PROJECT ZZZZZZZZ			
		PROJECT NAME			
Application		DO NOT SCALE DRAWING		WEIGHT lb.	
		SIZE B		DWG. NO.	
				.DWG	
				REV.	
		SCALE 1:2		CAD FILE: MECH ENG ON TORNADO	
				SHEET 2 OF 2	

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MBARI
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Moss Landing, CA 95039
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PROJECT NAME