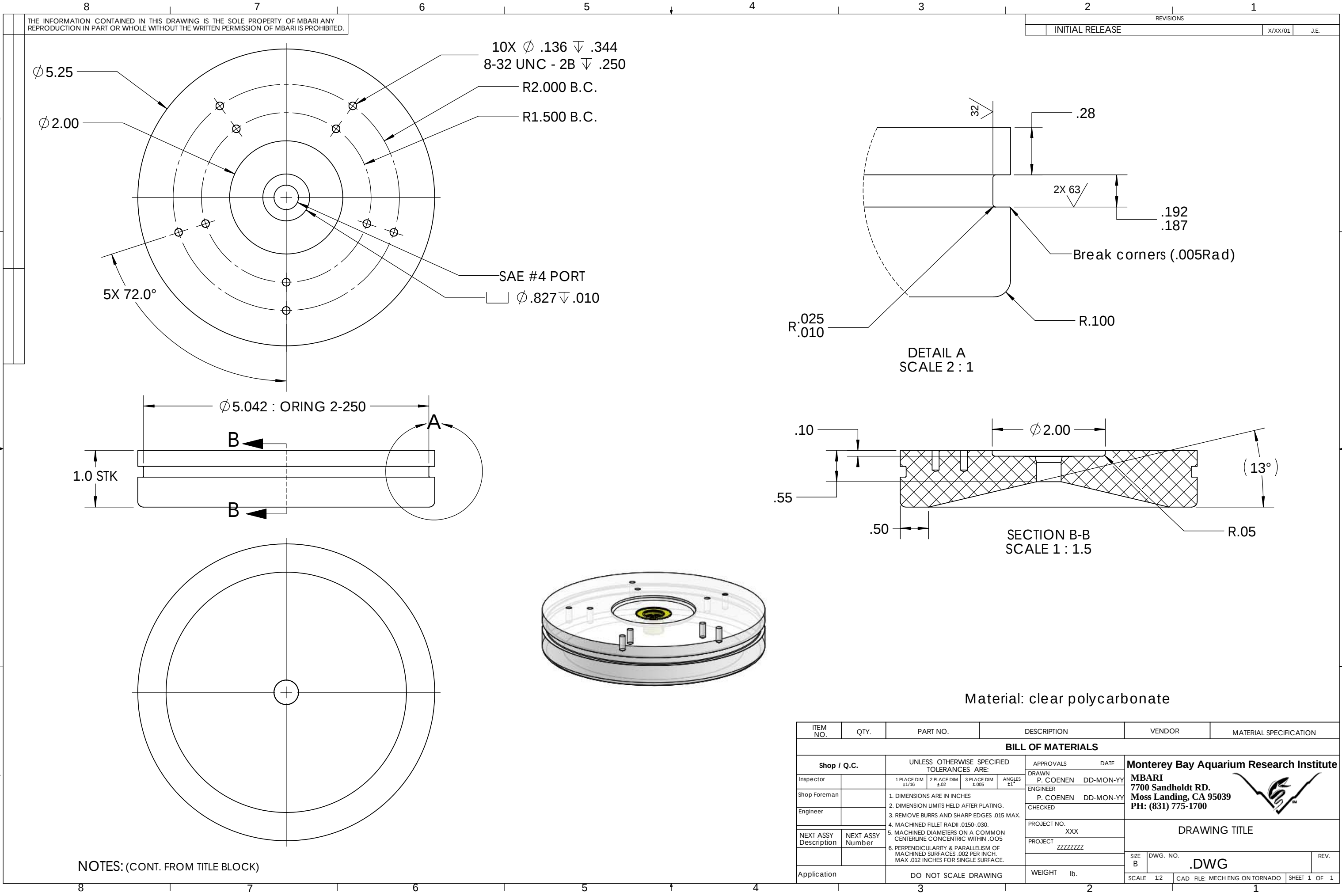




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

10X ϕ .136 ∇ .344
8-32 UNC - 2B ∇ .250

R2.000 B.C.

R1.500 B.C.

SAE #4 PORT

ϕ .827 ∇ .010

5X 72.0°

ϕ 5.042 : ORING 2-250

B

1.0 STK

B

A

DETAIL A
SCALE 2 : 1

SECTION B-B
SCALE 1 : 1.5

Material: clear polycarbonate

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN P. COENEN	DD-MON-YY
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER P. COENEN	DD-MON-YY
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	DRAWING TITLE
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		XXX	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		PROJECT ZZZZZZZZ	
Application		DO NOT SCALE DRAWING		WEIGHT lb.	
				SIZE B	DWG. NO.
				.DWG	
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
				SHEET 1 OF 1	REV.

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DRAWING TITLE