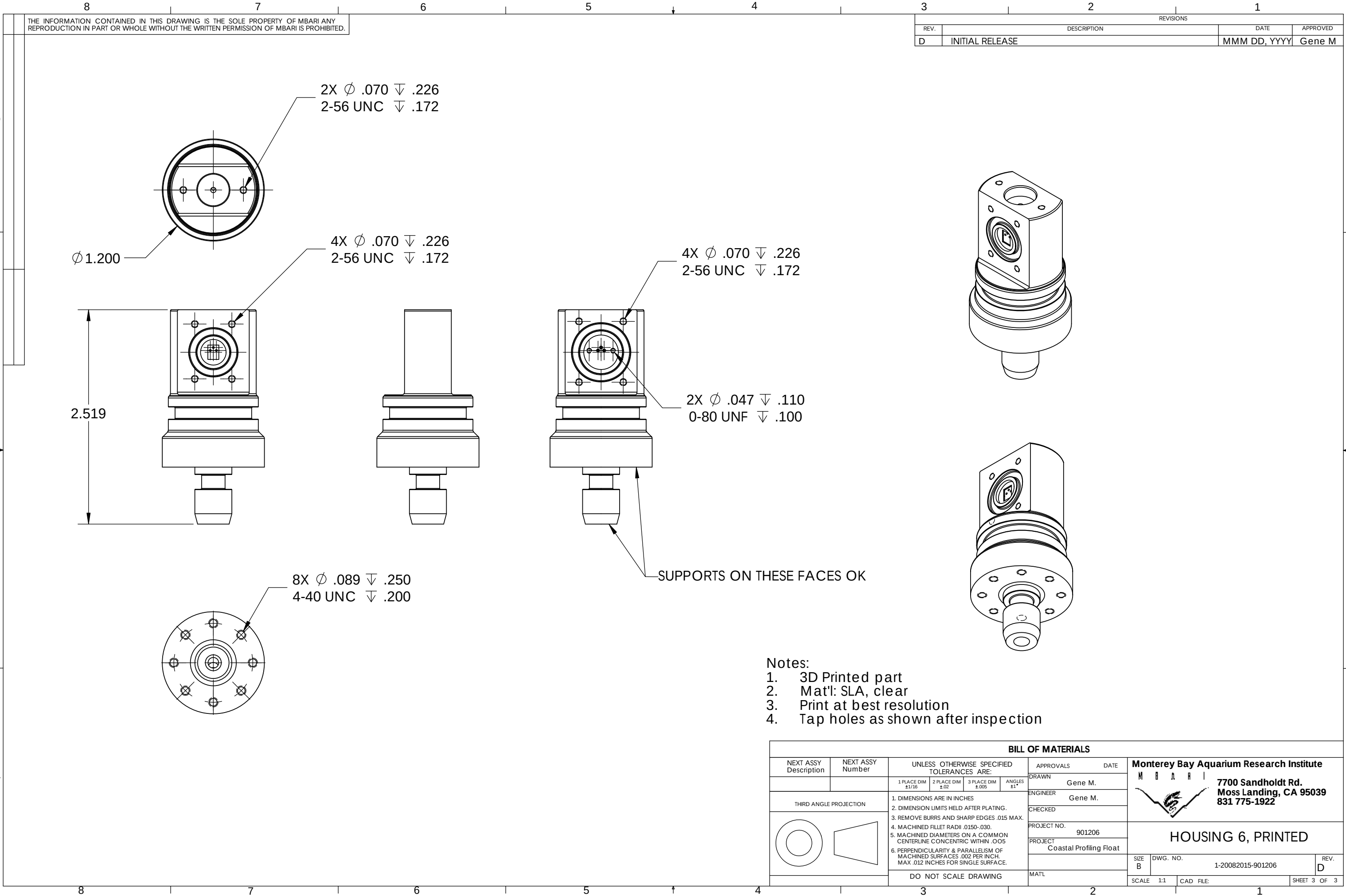




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
D	INITIAL RELEASE	MMM DD, YYYY	Gene M

2X ϕ .070 ∇ .226
2-56 UNC ∇ .172

ϕ 1.200
4X ϕ .070 ∇ .226
2-56 UNC ∇ .172

2.519

8X ϕ .089 ∇ .250
4-40 UNC ∇ .200

4X ϕ .070 ∇ .226
2-56 UNC ∇ .172

2X ϕ .047 ∇ .110
0-80 UNF ∇ .100

SUPPORTS ON THESE FACES OK

- Notes:
1. 3D Printed part
 2. Mat'l: SLA, clear
 3. Print at best resolution
 4. Tap holes as shown after inspection

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
						ENGINEER	Gene M.			
						CHECKED				
						PROJECT NO.	901206			
						PROJECT	Coastal Profiling Float			
						MAT'L		SIZE B	DWG. NO. 1-20082015-901206	REV. D
		DO NOT SCALE DRAWING						SCALE 1:1	CAD FILE:	SHEET 3 OF 3
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922 HOUSING 6, PRINTED				
