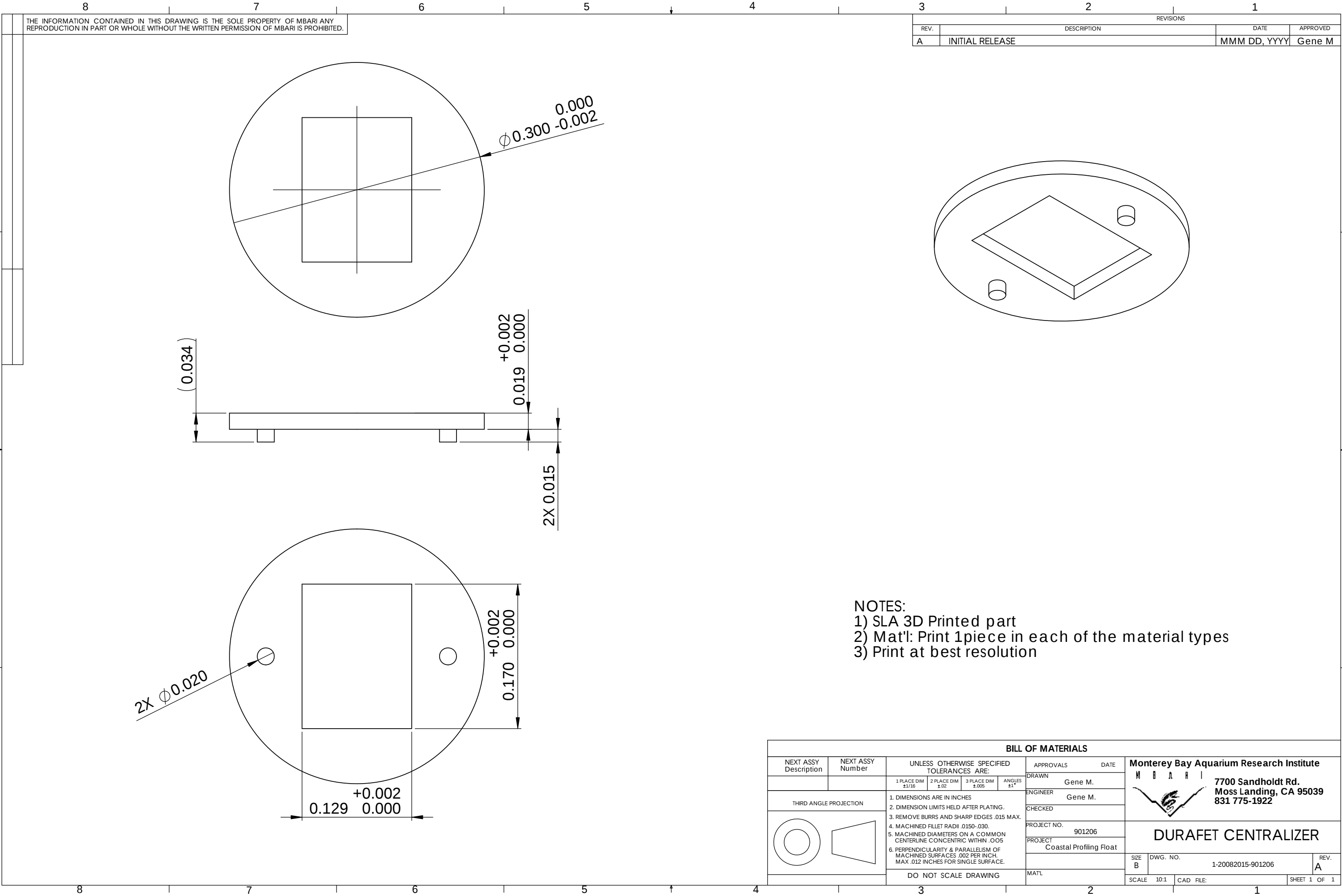




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M

- NOTES:
- 1) SLA 3D Printed part
 - 2) Mat'l: Print 1piece in each of the material types
 - 3) Print at best resolution

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.			
						CHECKED				
						PROJECT NO.	901206			
						PROJECT	Coastal Profiling Float			
		DO NOT SCALE DRAWING				MAT'L				
						SCALE	10:1	CAD FILE:		

Monterey Bay Aquarium Research Institute				
				
7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922				
DURAFET CENTRALIZER				
SIZE B	DWG. NO. 1-20082015-901206			REV. A
SHEET 1		OF 1		

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