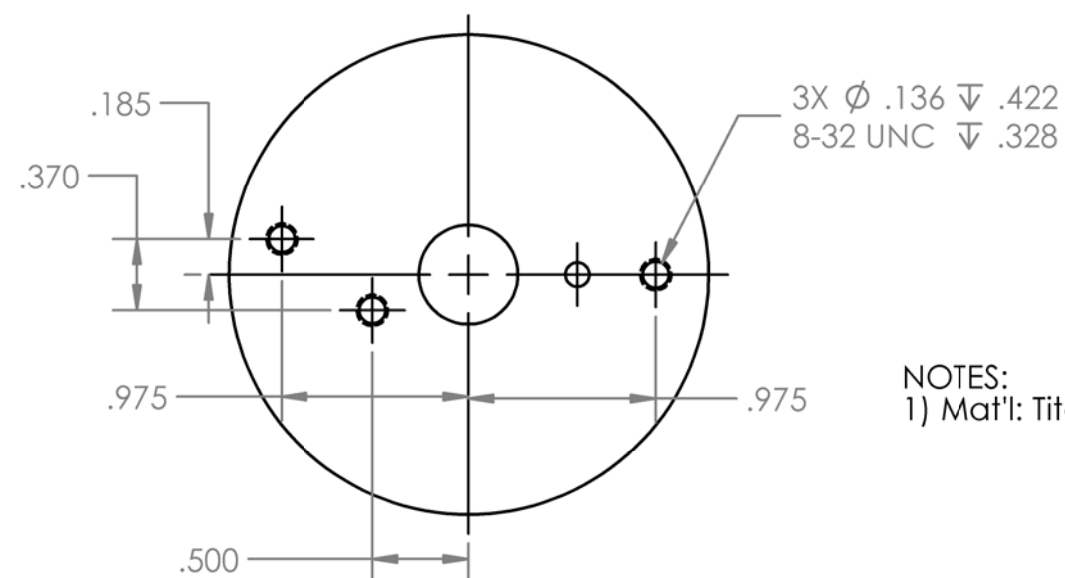
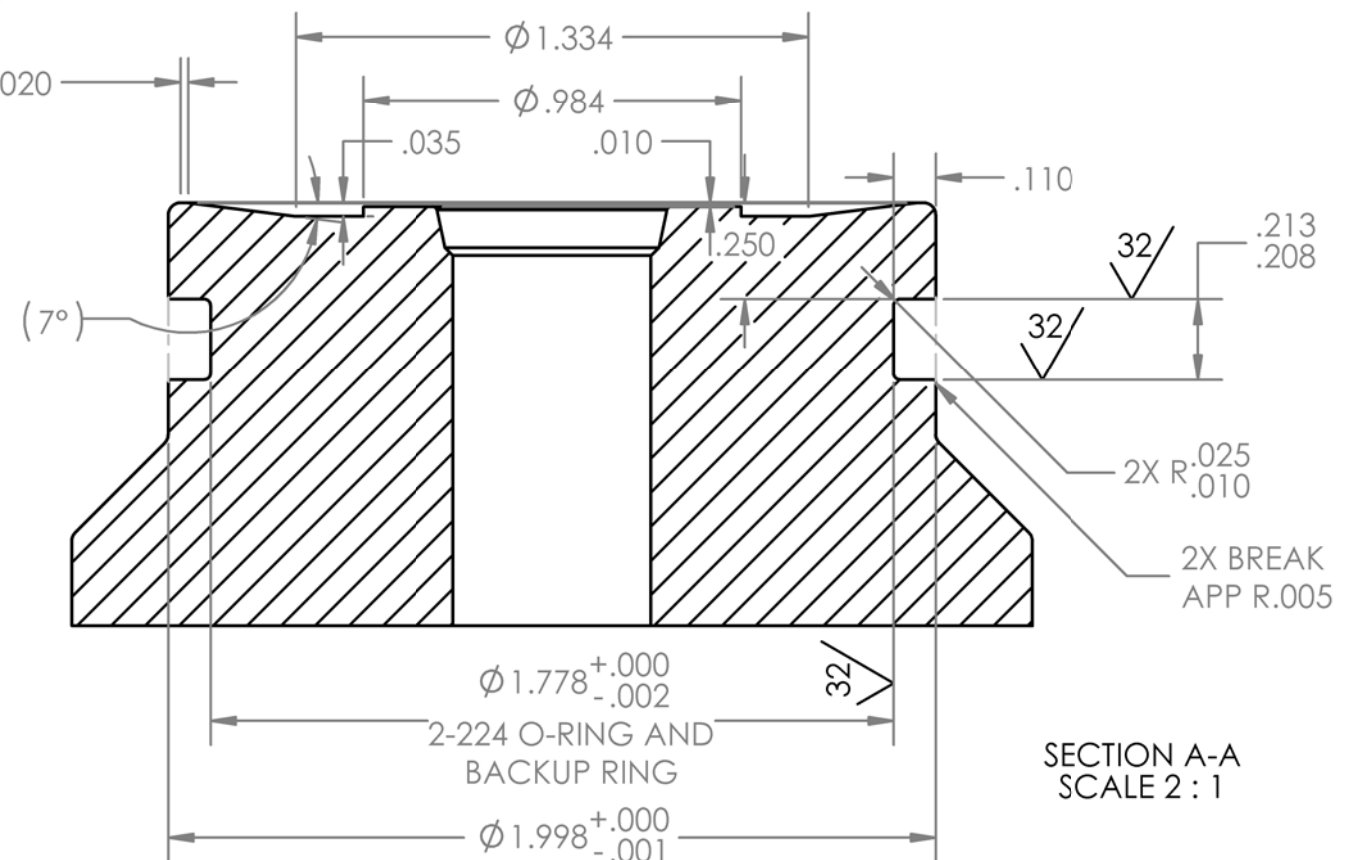
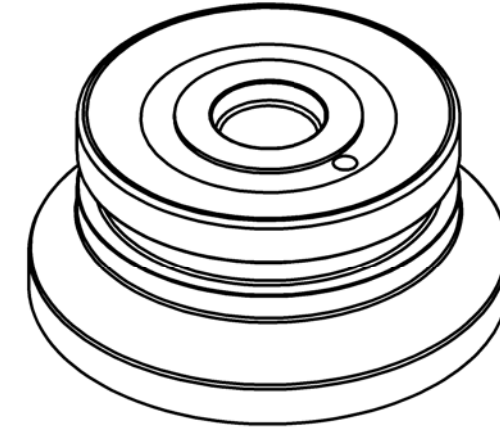
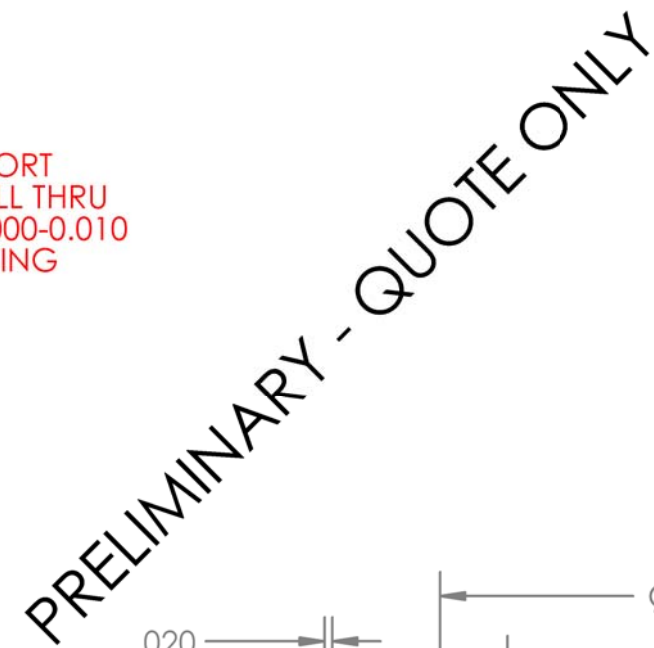




NOTES:
1) Mat'l: Titanium, 6Al-4V with certs

BILL OF MATERIALS						
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	Monterey Bay Aquarium Research Institute MBARI  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922
		1 PLACE DIM ▲.176	2 PLACE DIM ▲.02	3 PLACE DIM ▲.005	ANGLES ▲.1	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				
		2. DIMENSION LIMITS HELD AFTER PLATING.				
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				
		4. MACHINED FILLET RADII .0150-.030.				
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SMOOTH SURFACE.				
		DO NOT SCALE DRAWING				MATL
DRAWN					Gene M.	END CAP, PT CHAMBER SIZE B DWG. NO. 1-20082015-901206 REV. SCALE 1:2 CAD FILE: SHEET 1 OF 2
ENGINEER					Gene M.	
CHECKED						
PROJECT NO.					901217	
PROJECT					Chem Sensors	