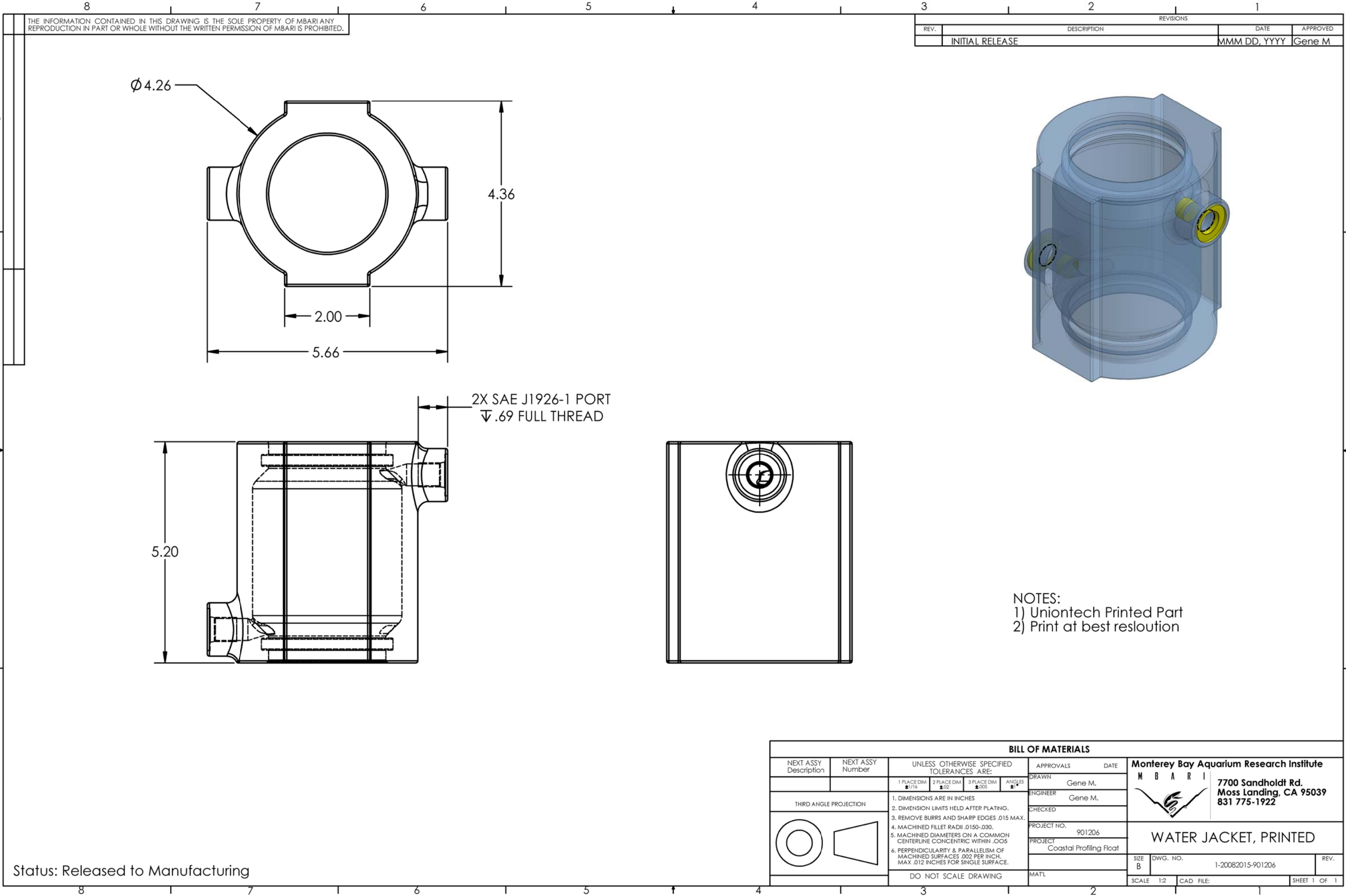
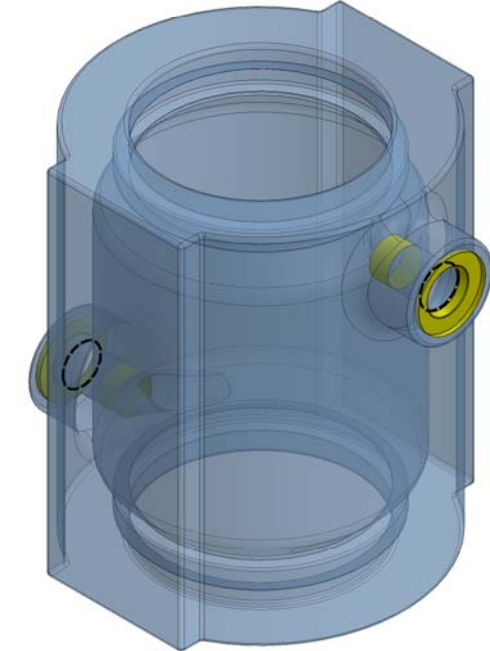




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REV.		DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			MMM DD, YYYY	Gene M.



2X SAE J1926-1 PORT
▽.69 FULL THREAD

NOTES:
1) Uniontech Printed Part
2) Print at best resloution

Status: Released to Manufacturing

BILL OF MATERIALS					Monterey Bay Aquarium Research Institute		
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	
		1 PLACE DIM ±.016	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	Gene M.	
				ANGLES ±.1°	ENGINEER	Gene M.	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			CHECKED		
					PROJECT NO.	901206	
					PROJECT	Coastal Profiling Float	
					MAT'L		
		DO NOT SCALE DRAWING			SCALE	1:2	CAD FILE:
					SHEET	1	OF 1

7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

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