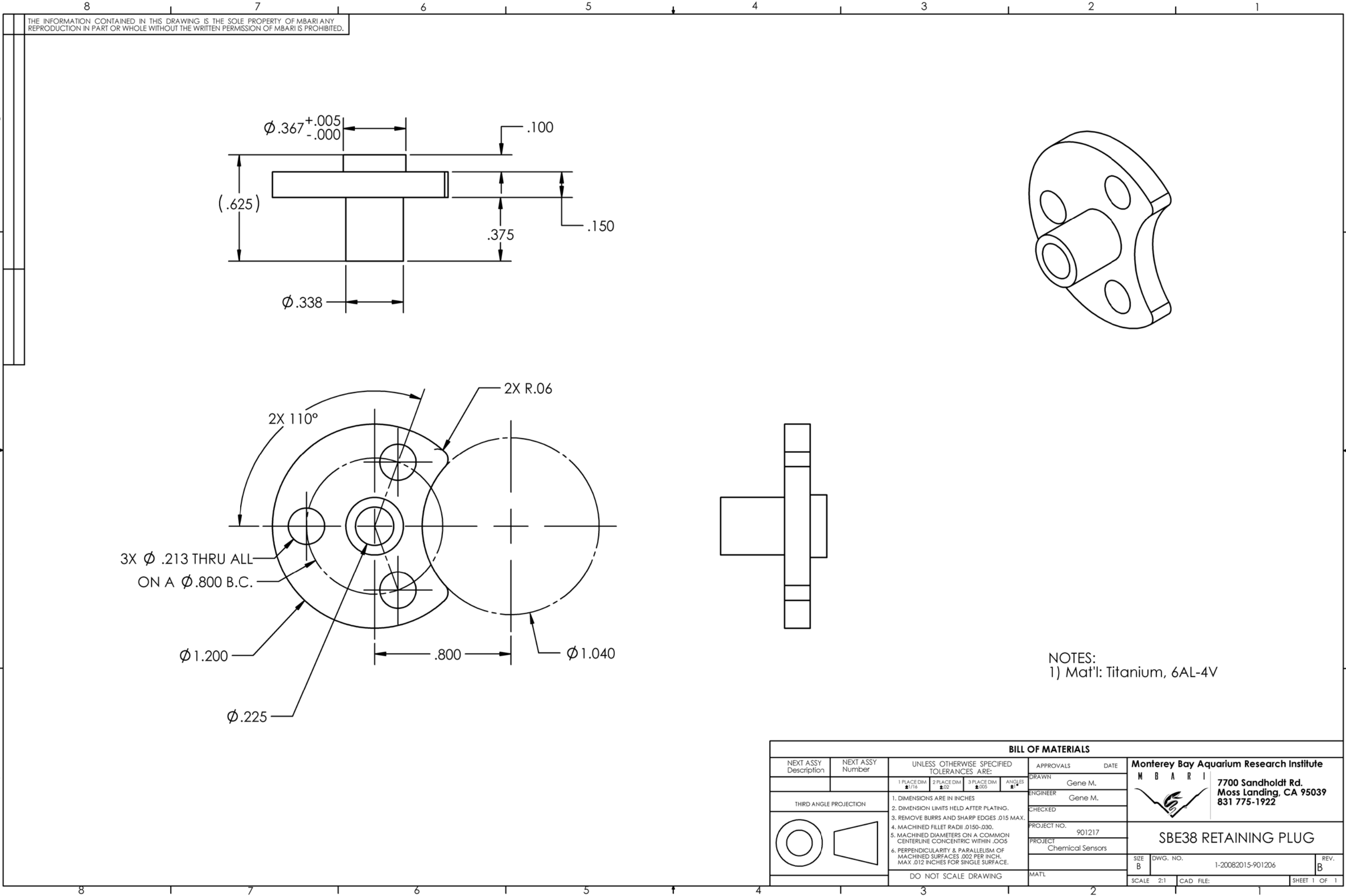




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3X Ø .213 THRU ALL
ON A Ø.800 B.C.

Ø 1.200

Ø .225

2X 110°

2X R.06

.800

Ø 1.040

Ø .367^{+0.005}_{-0.000}

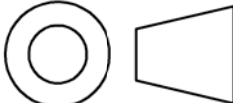
.100

.375

.150

Ø .338

NOTES:
1) Mat'l: Titanium, 6AL-4V

BILL OF MATERIALS															
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922					
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.								
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.	PROJECT NO. 901217							
						CHECKED									
						DO NOT SCALE DRAWING				PROJECT	Chemical Sensors	SIZE B			
						MAT'L		DWG. NO.		1-20082015-901206	REV. B				
		SCALE 2:1		CAD FILE:				SHEET 1 OF 1							