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REV.		DESCRIPTION	REVISIONS	DATE	APPROVED
INITIAL RELEASE				MMM DD, YYYY	Gene M

PRELIMINARY - QUOTE ONLY

D

C

B

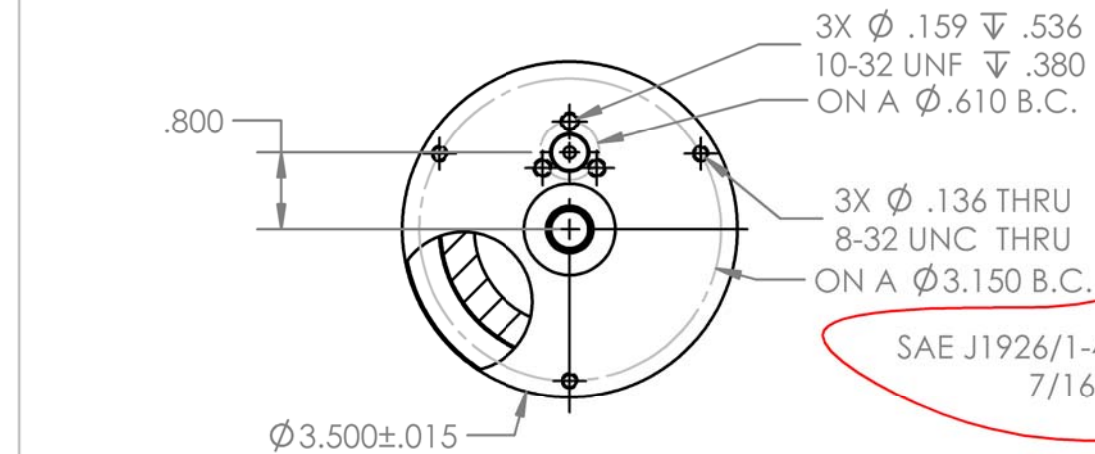
A

D

C

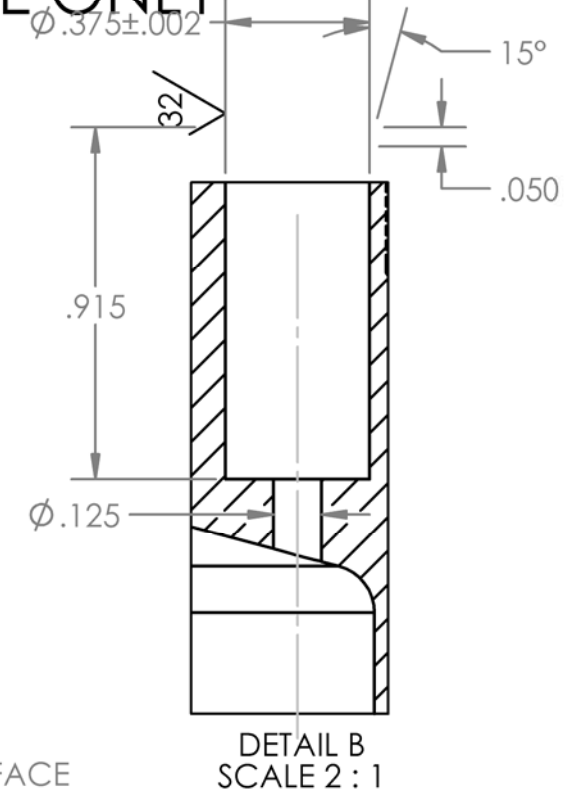
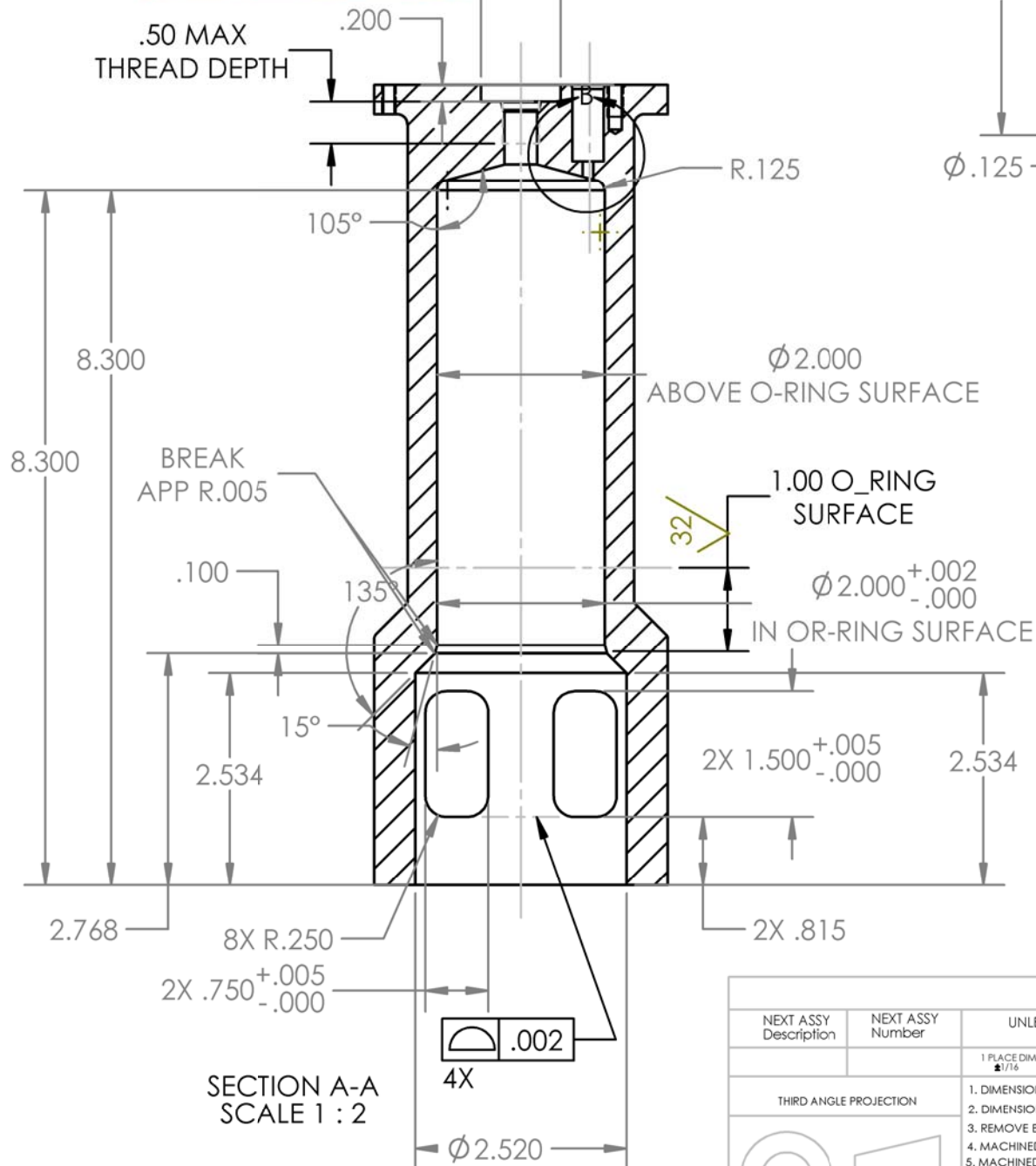
B

A

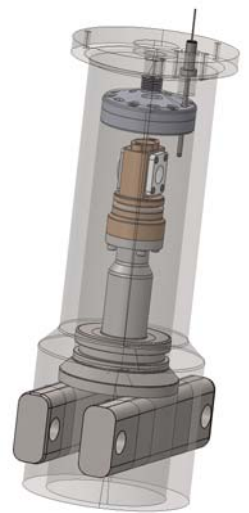


SAE J1926/1-4 PORT $\phi .950$
7/16-20 UNF TAP THRU
AFTER PRINTING

.50 MAX
THREAD DEPTH



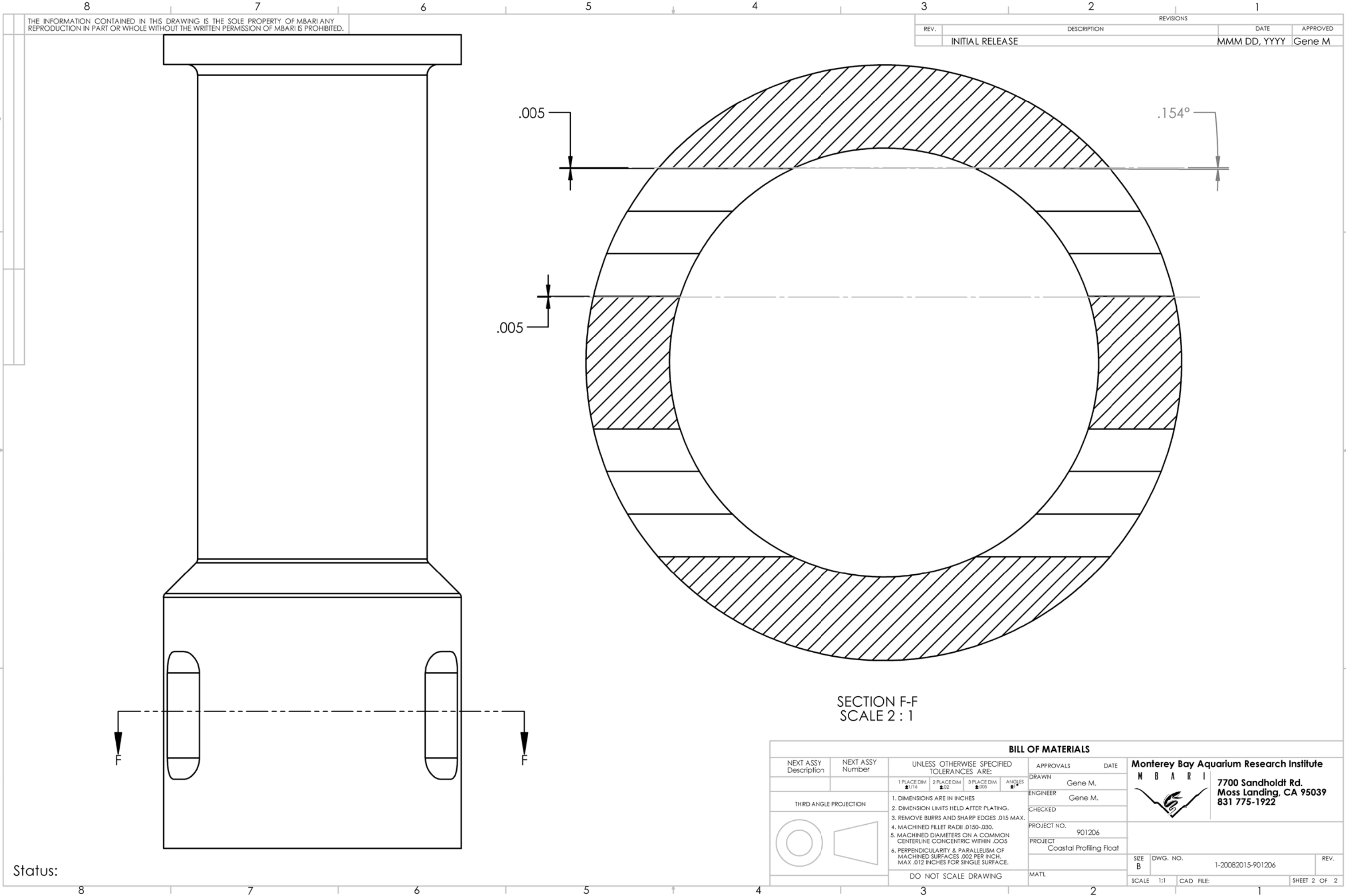
ASSEMBLY
DRAWING
FOR REFERENCE



NOTES:
1) Mat'l: Titanium, 6Al-4V w/certs

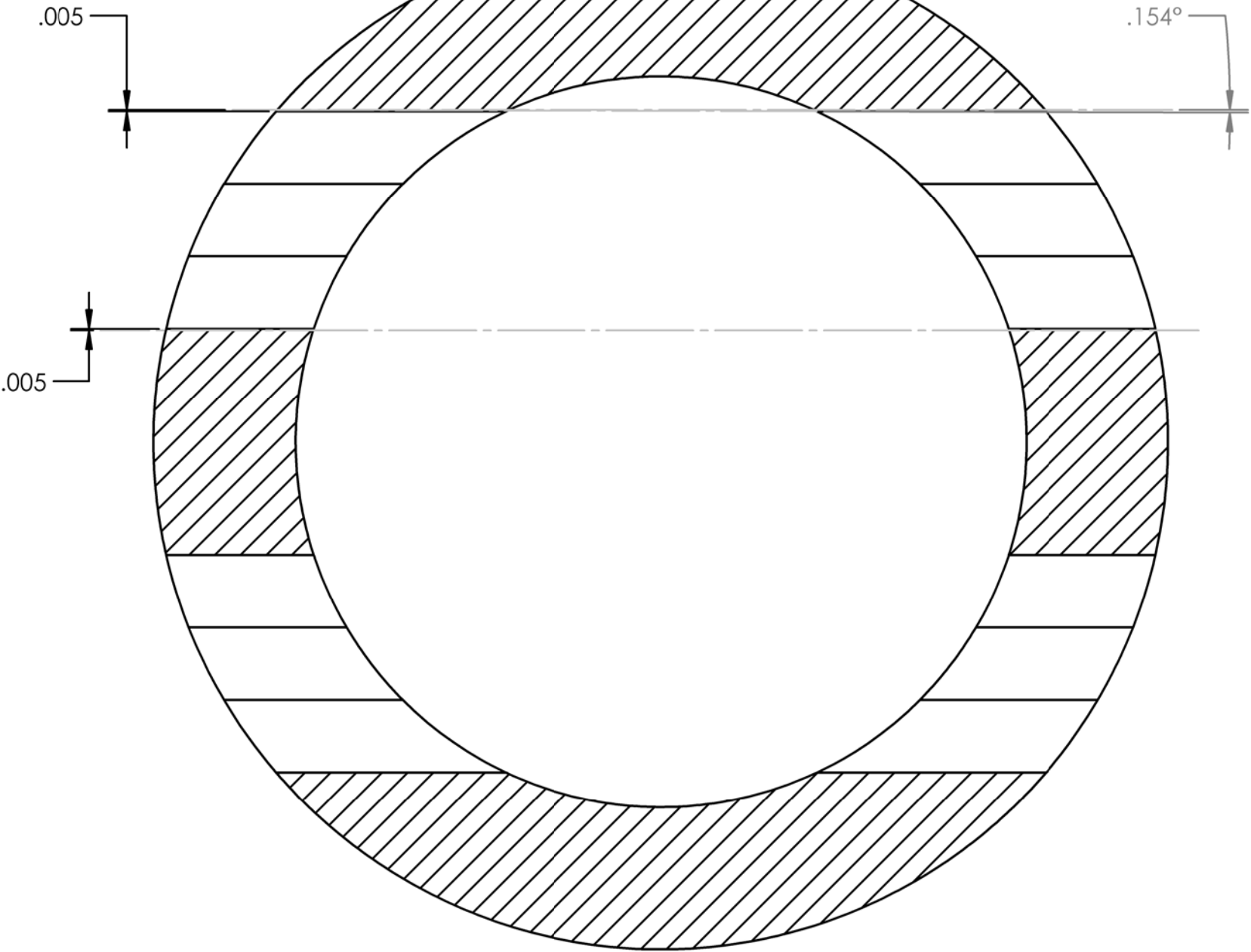
Status:

BILL OF MATERIALS											
NEXT ASSY Description		NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE			
			1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°	DRAWN Gene M.				
							ENGINEER Gene M.				
THIRD ANGLE PROJECTION			1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			CHECKED					
		PROJECT NO.				901217					
		PROJECT				CHEM SENSORS					
			DO NOT SCALE DRAWING			MATL					
											
							Monterey Bay Aquarium Research Institute M B A R I			7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
							HOUSING, PT CHAMBER				
		SIZE B	DWG. NO.	1-20082015-901206				REV.			
		SCALE 1:4	CAD FILE:					SHEET 1 OF 2			



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	MMM DD, YYYY	Gene M



SECTION F-F
SCALE 2 : 1

BILL OF MATERIALS									
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	
				1 PLACE DIM ±.016	2 PLACE DIM ±.002	3 PLACE DIM ±.005	ANGLES ±.1°	DRAWN	DATE
								Gene M.	
								ENGINEER	
								Gene M.	
								CHECKED	
								PROJECT NO.	901206
								PROJECT	Coastal Profiling Float
								MAT'L	
								SIZE B	DWG. NO. 1-20082015-901206
								SCALE 1:1	CAD FILE: SHEET 2 OF 2

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

Status: