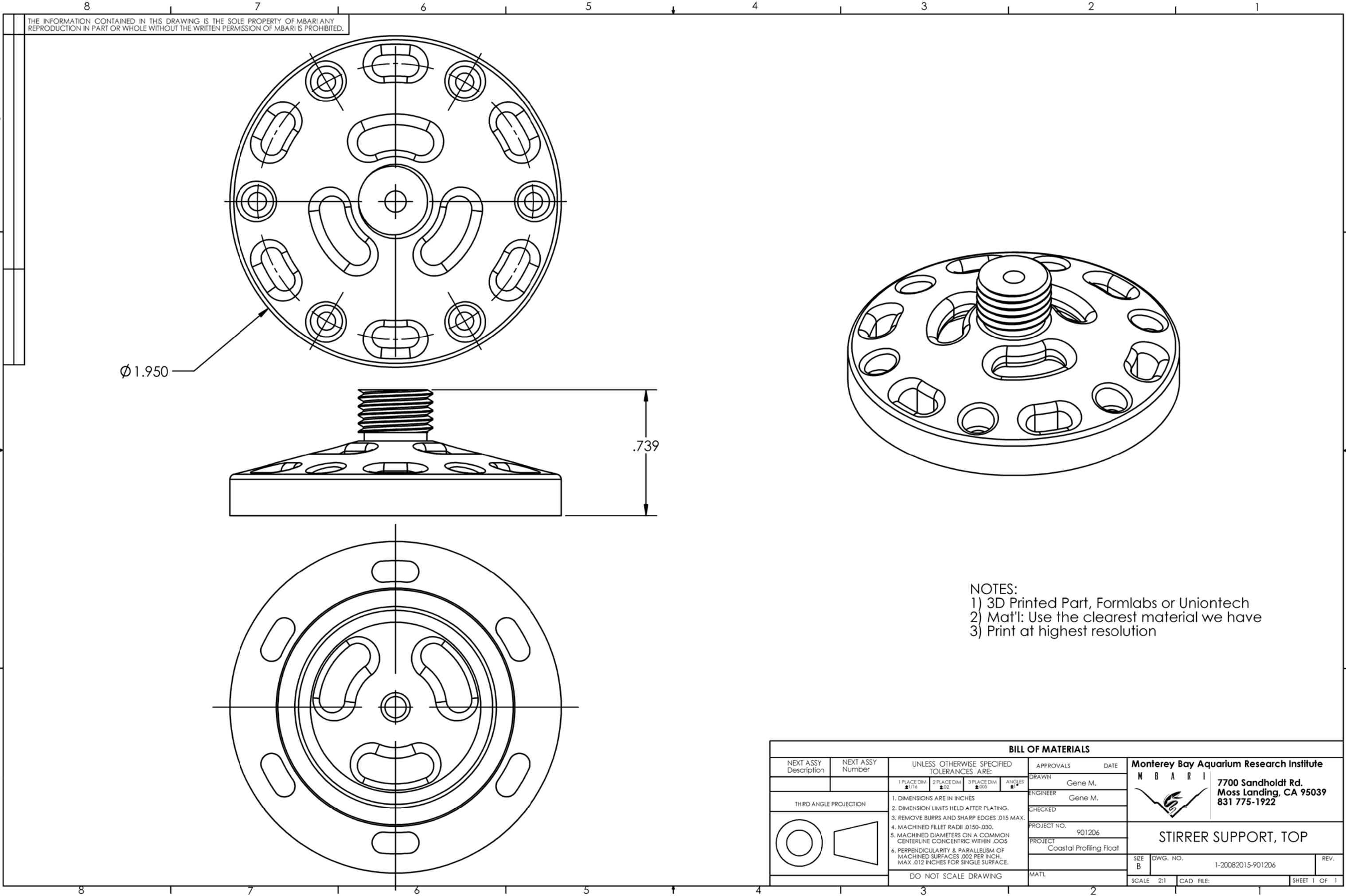


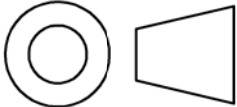


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Ø 1.950

.739

- NOTES:
- 1) 3D Printed Part, Formlabs or Uniontech
 - 2) Mat'l: Use the clearest material we have
 - 3) Print at highest resolution

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°	DRAWN	Gene M.	Monterey Bay Aquarium Research Institute MBARI  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.		
						CHECKED			
						PROJECT NO. 901206			
		DO NOT SCALE DRAWING				PROJECT Coastal Profiling Float			
						MATT			
						SIZE B	DWG. NO. 1-20082015-901206	REV.	
						SCALE 2:1	CAD FILE:	SHEET 1 OF 1	

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