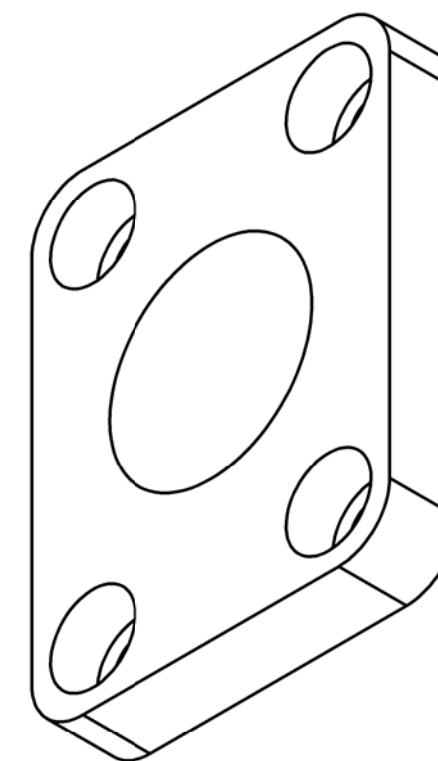
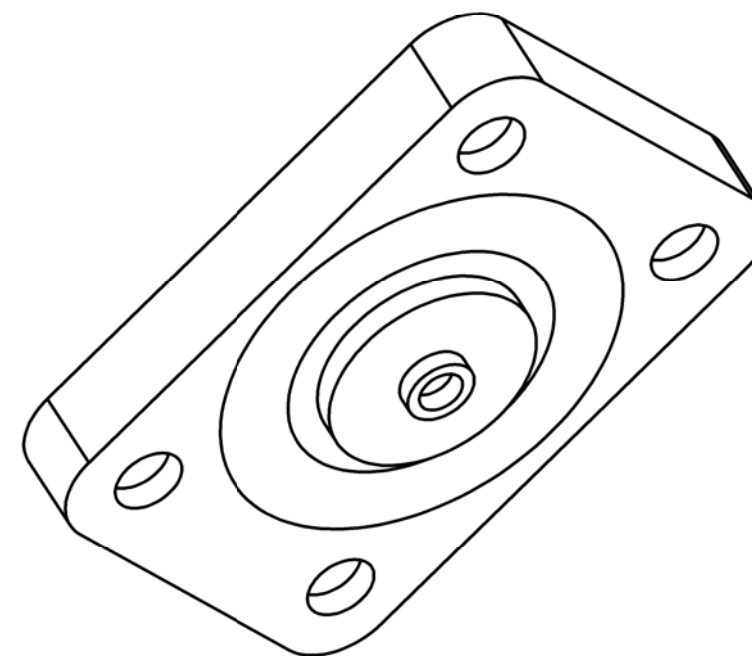
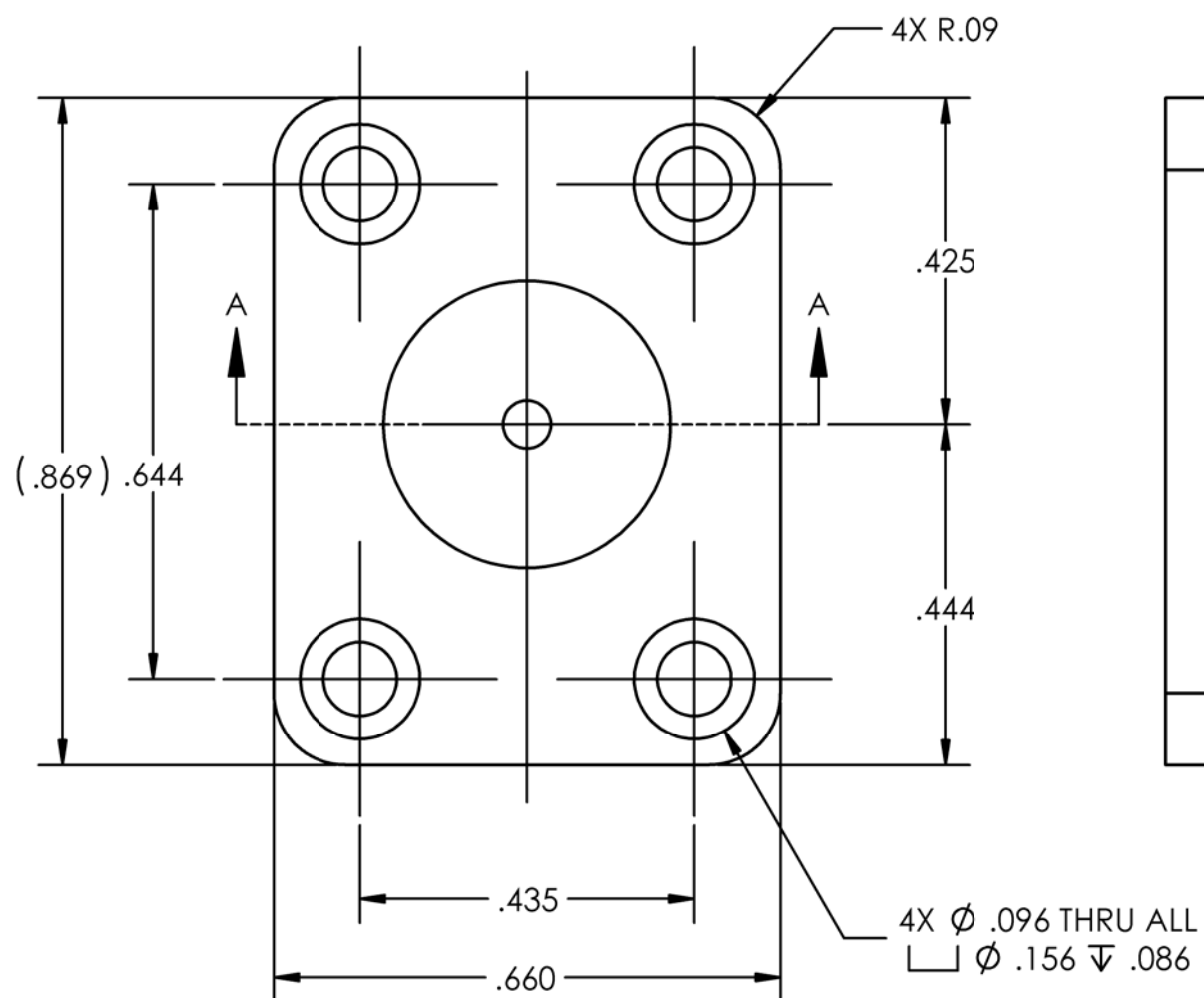
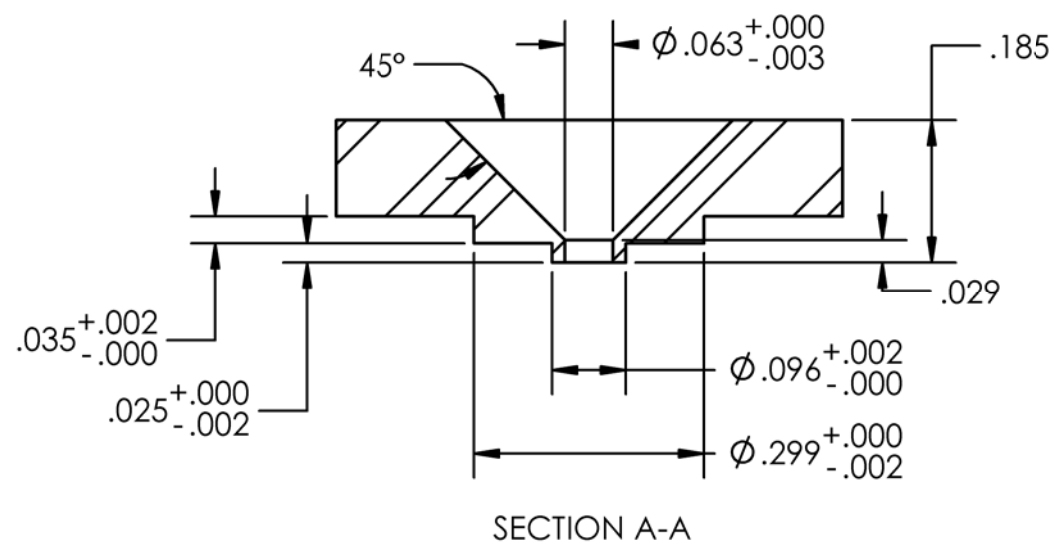


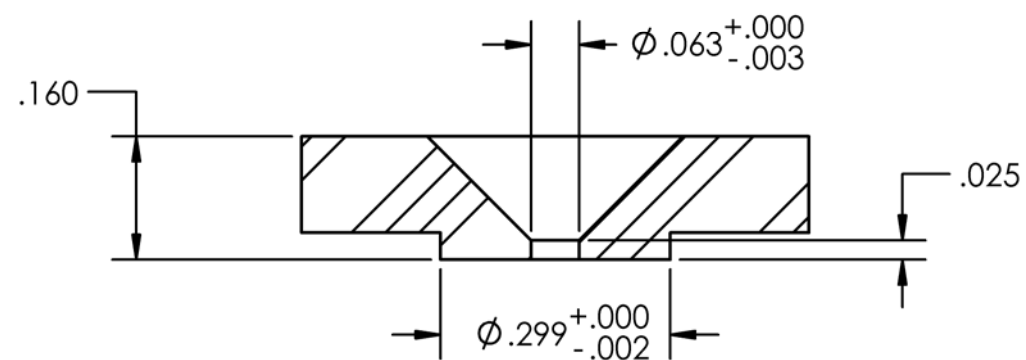
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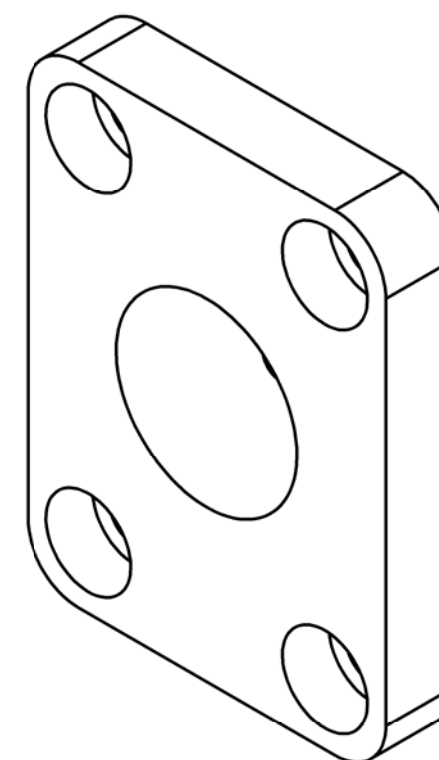
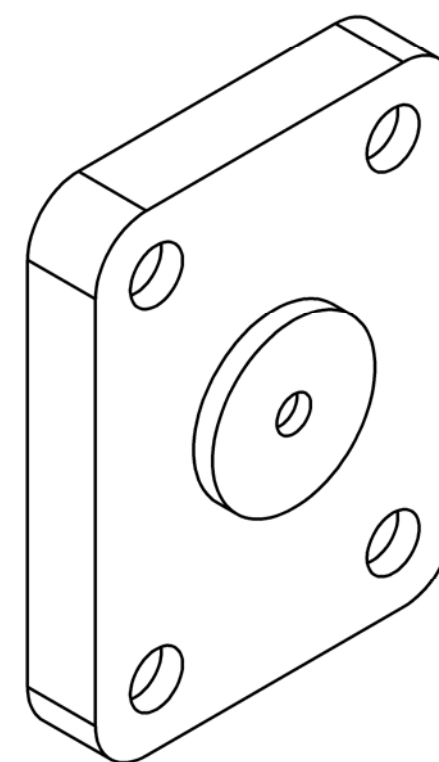
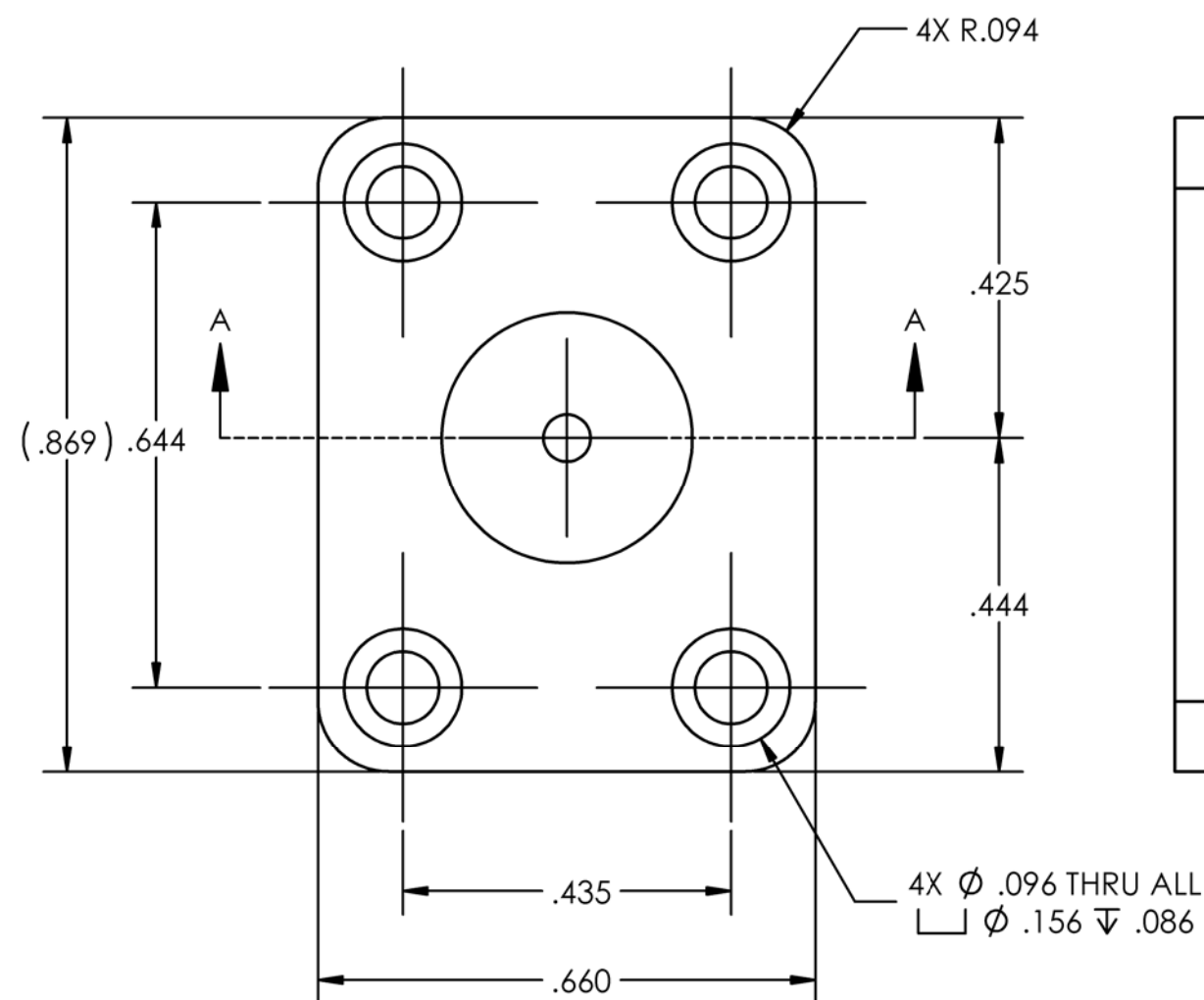
NOTES:
1) Mat'l: MIL-P-46183 PEEK, non filled

BILL OF MATERIALS					
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
		1 PLACE DIM ▲1/16	2 PLACE DIM ▲.02	3 PLACE DIM ▲.005	ANGLES ▲/4
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN Gene M. ENGINEER Gene M. CHECKED PROJECT NO. 901206 PROJECT Coastal Profiling Float	
		DO NOT SCALE DRAWING		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
				SIZE B	DWG. NO. 1-20082015-901206 SCALE 4:1 CAD FILE:
				MATL	REV A SHEET 1 OF

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SECTION A-A
SCALE 4 : 1



Notes:
1) Mat'l: Titanium, 6AL-4V

BILL OF MATERIALS					
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
		1 PLACE DIM ▲1/16	2 PLACE DIM ▲.02	3 PLACE DIM ▲.005	ANGLES ▲
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN Gene M.	
				ENGINEER Gene M.	
				CHECKED	
		PROJECT NO.		901206	
		PROJECT		Coastal Profiling Float	
		DO NOT SCALE DRAWING		MAT'L	
				SIZE B	DWG. NO. 1-20082015-901206
				SCALE 1:1	CAD FILE: SHEET 2 OF



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