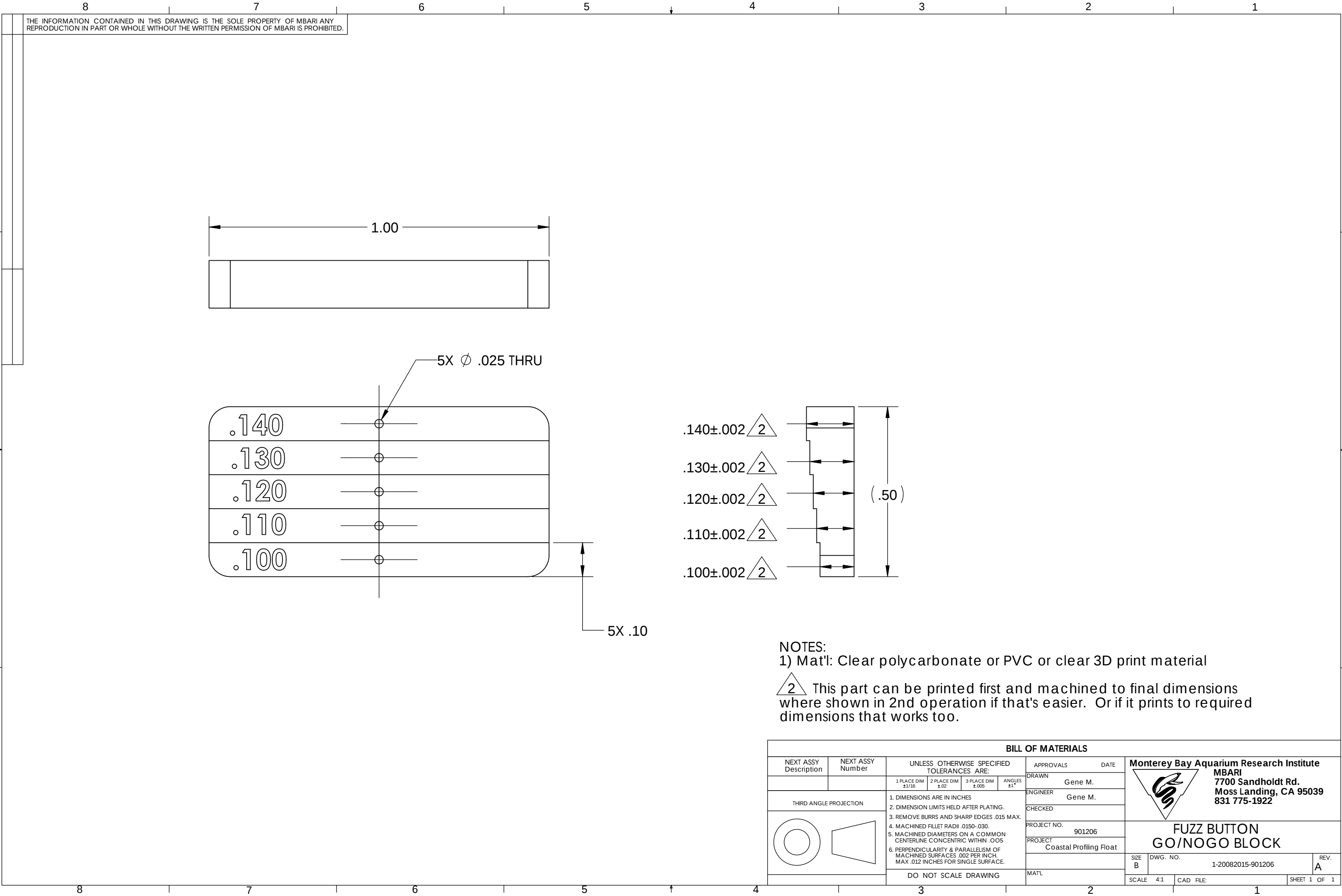




NOTES:

1) Mat'l: Clear polycarbonate or PVC or clear 3D print material

2 This part can be printed first and machined to final dimensions where shown in 2nd operation if that's easier. Or if it prints to required dimensions that works too.

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922  FUZZ BUTTON GO/NOGO BLOCK	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.				
						CHECKED					
						PROJECT NO.	901206				
										PROJECT	Coastal Profiling Float
								SIZE B	DWG. NO.	1-20082015-901206	REV. A
		DO NOT SCALE DRAWING				MAT'L		SCALE 4:1	CAD FILE:		SHEET 1 OF 1