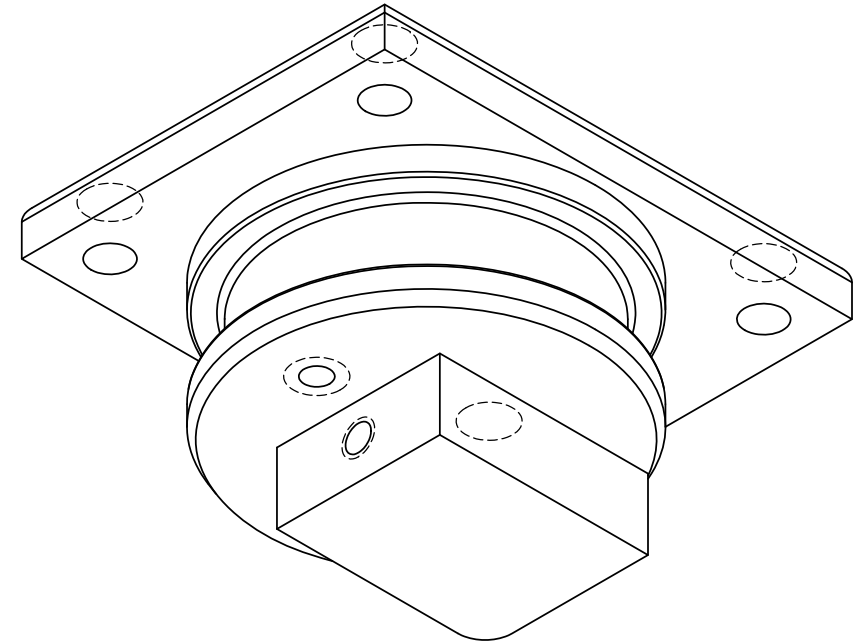
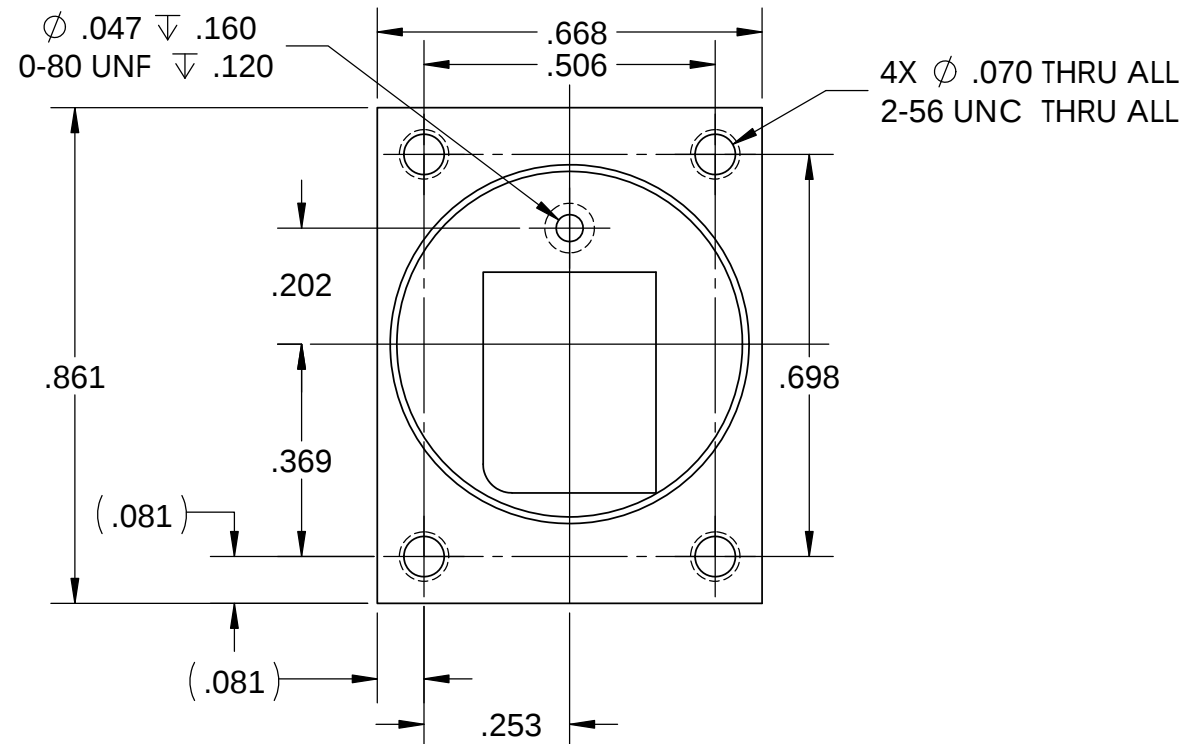
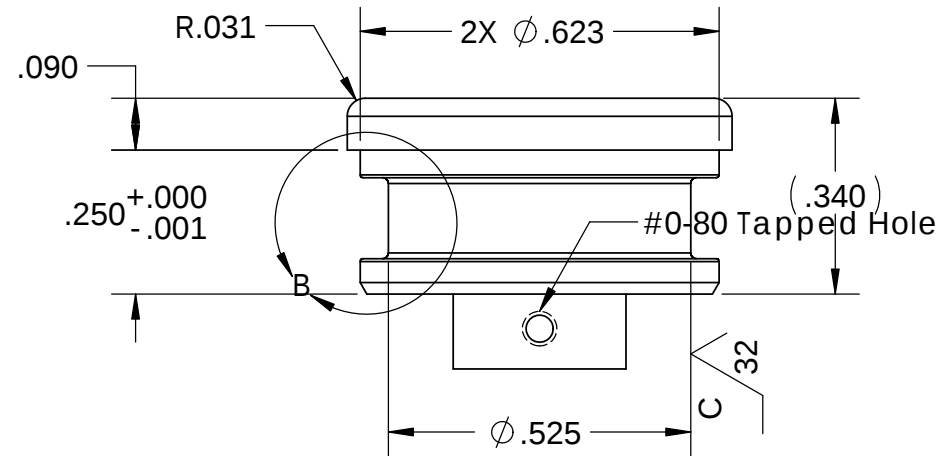
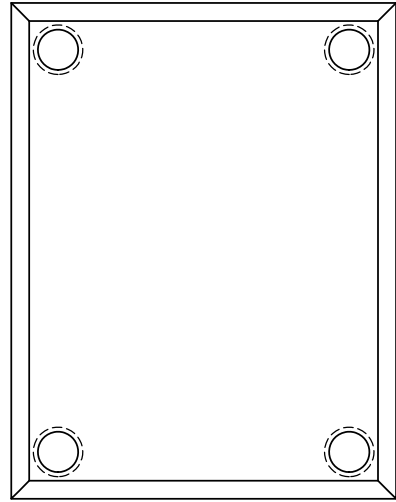
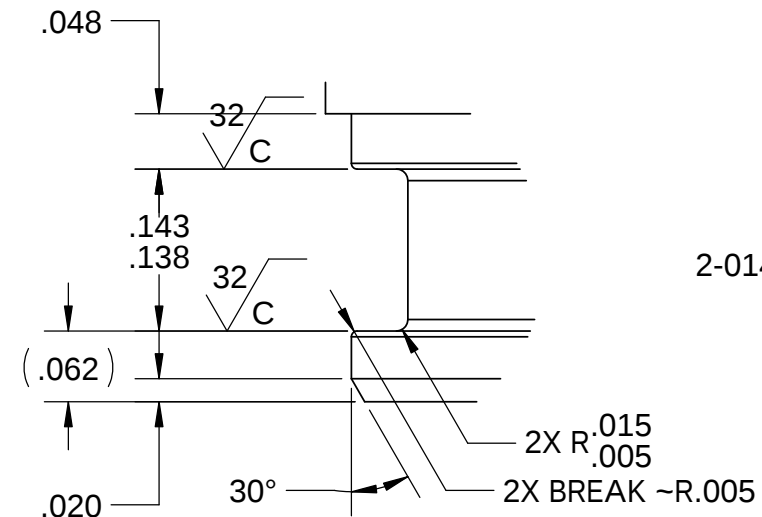


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DETAIL B
2-014 O-RING AND BACKUP
SCALE 6 : 1



NOTE:
1) Mat'l: Ti, 6AL-4V

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.		 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
						ENGINEER Gene M.			
						CHECKED			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.		BACK COVER PLUG	
						901217			
						PROJECT Chem Sensors			
								SIZE B	DWG. NO.
		DO NOT SCALE DRAWING				MAT'L		SCALE 4:1 CAD FILE: SHEET 1 OF 2	

