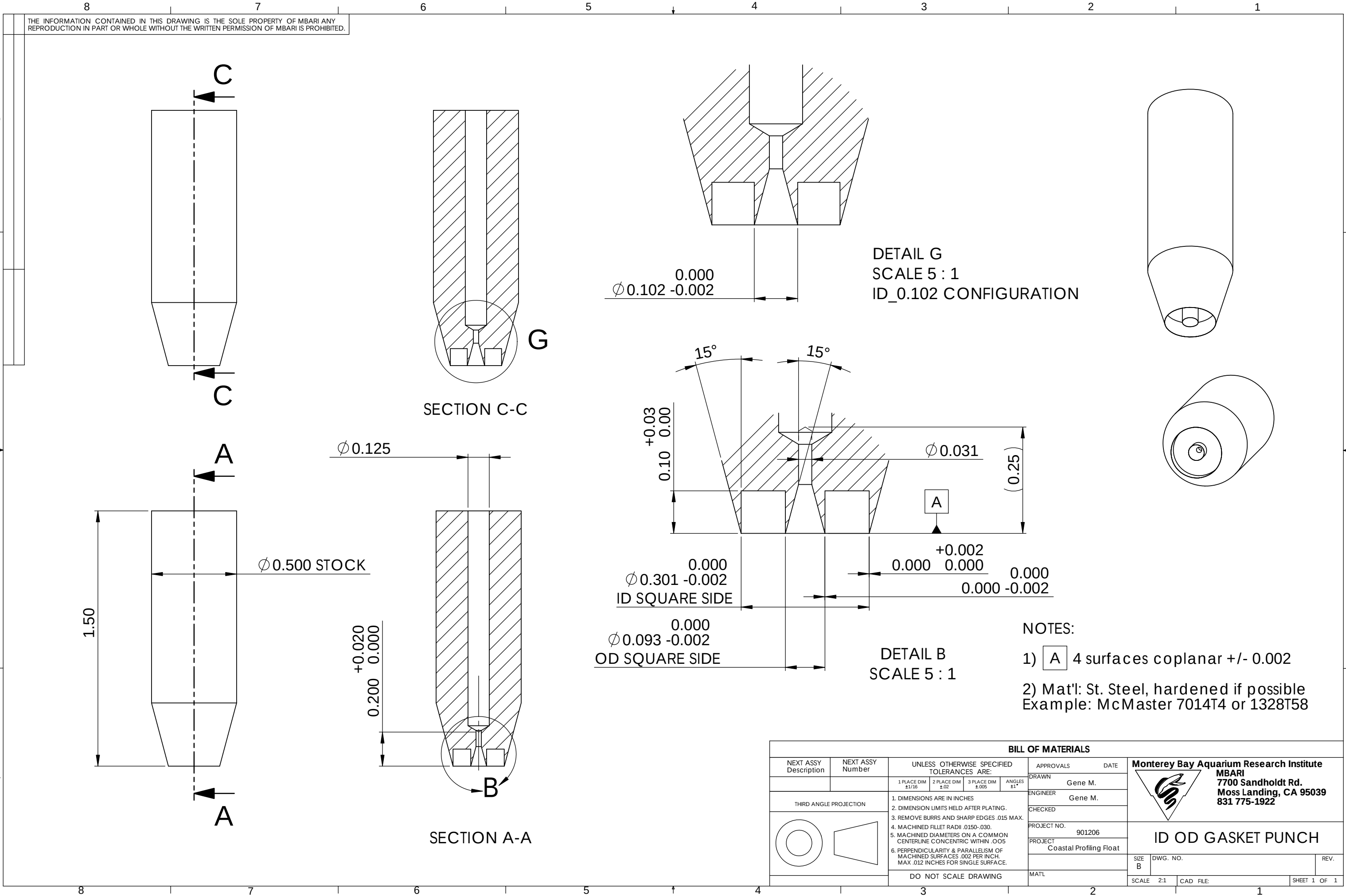
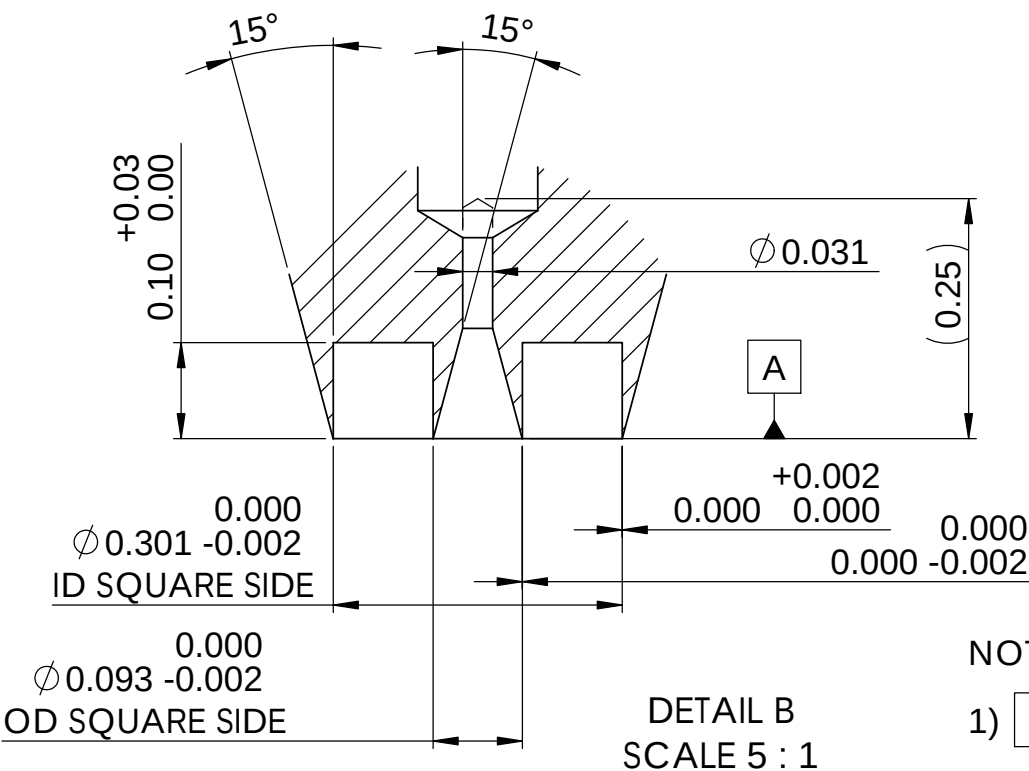
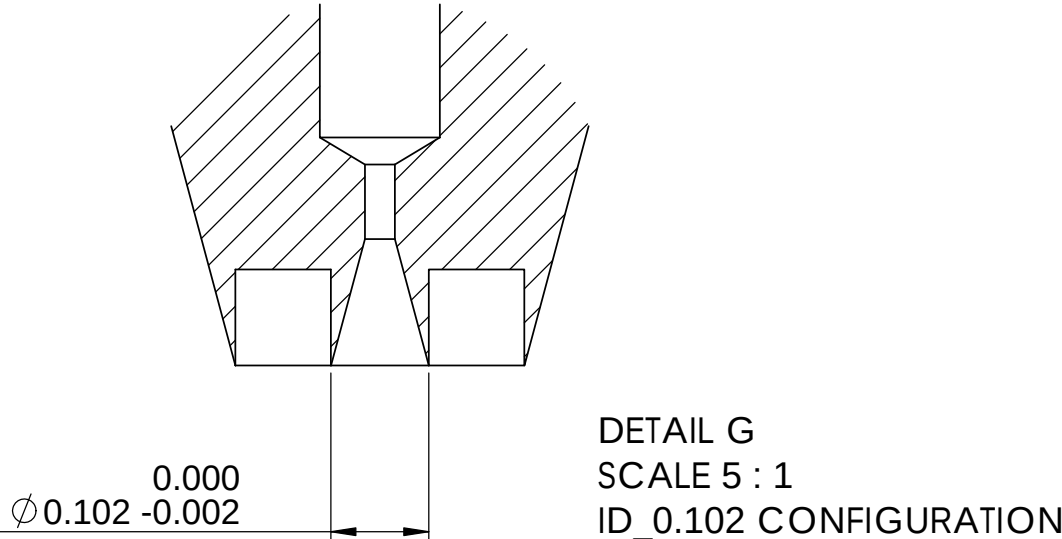
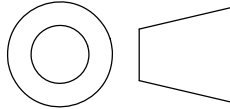




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- NOTES:
- 1) **A** 4 surfaces coplanar +/- 0.002
 - 2) Mat'l: St. Steel, hardened if possible
Example: McMaster 7014T4 or 1328T58

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute  MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
						ENGINEER	Gene M.		
						CHECKED			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.		ID OD GASKET PUNCH	
						901206			
						PROJECT			
						Coastal Profiling Float			
						SIZE B	DWG. NO.	REV.	
		DO NOT SCALE DRAWING				MAT'L	SCALE 2:1	CAD FILE:	SHEET 1 OF 1