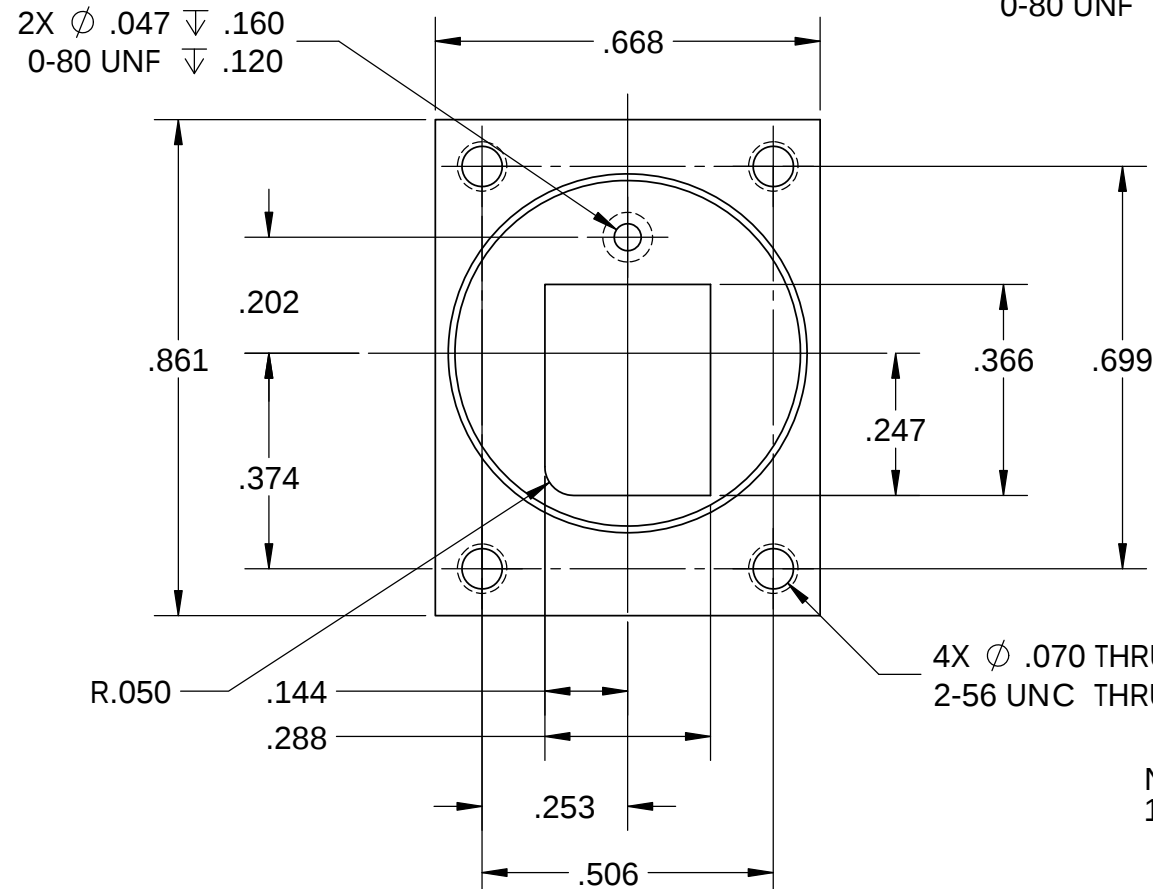
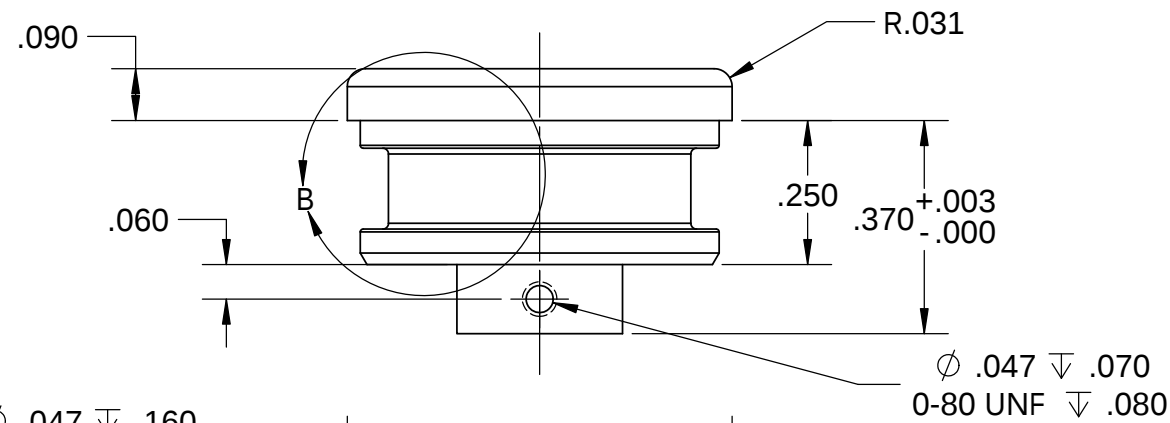
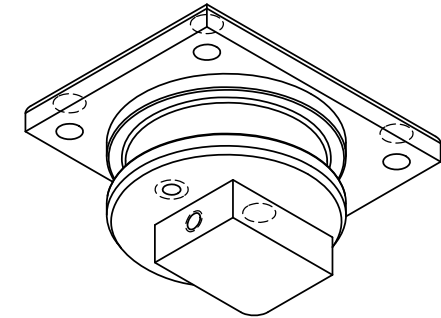
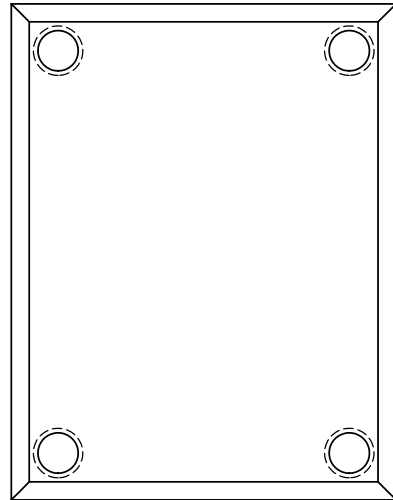
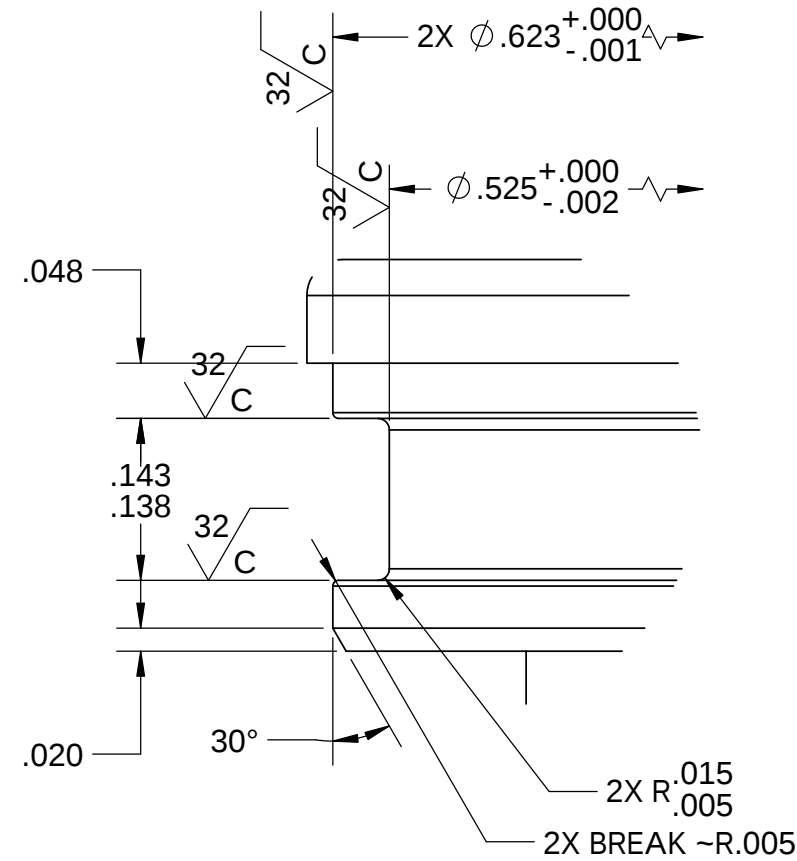


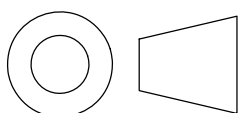
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.



NOTE:
1) Mat'l: Ti, 6AL-4V



DETAIL B
2-014 O-RING AND BACKUP
SCALE 6 : 1

BILL OF MATERIALS							
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	
		1 PLACE DIM ±1/32	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN Gene M.	 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922
						ENGINEER Gene M.	
						CHECKED	
						PROJECT NO. 901217	BACK COVER PLUG
PROJECT Chem Sensors	SIZE B	DWG. NO.	REV. B				
DO NOT SCALE DRAWING		MAT'L	SCALE 4:1	CAD FILE:	SHEET 1 OF 2		

