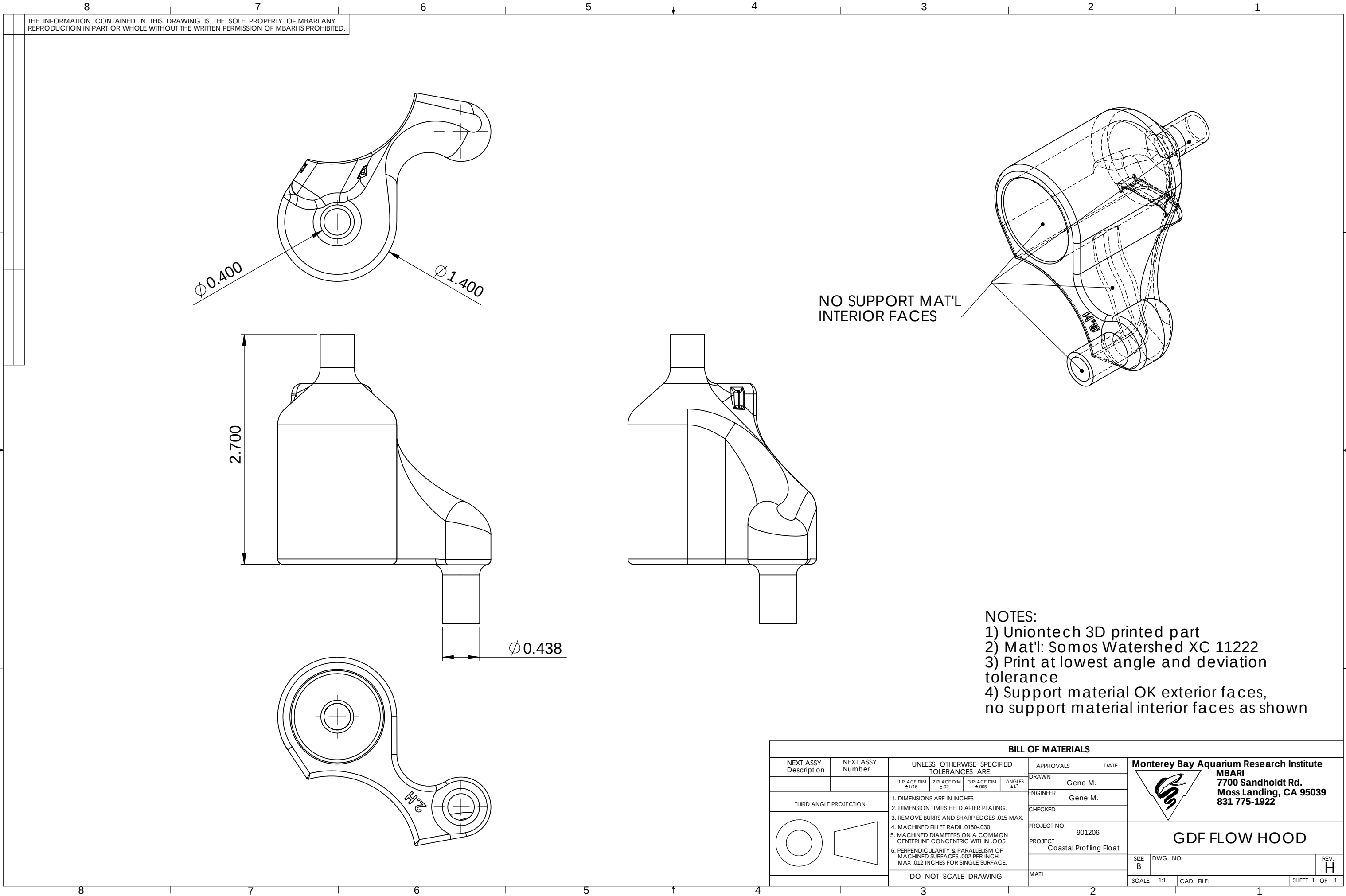
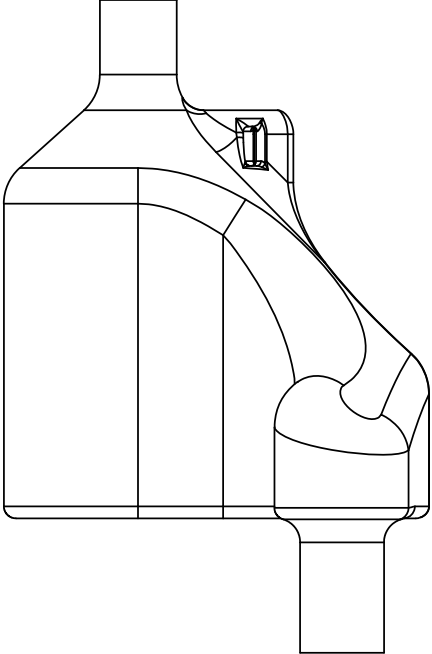
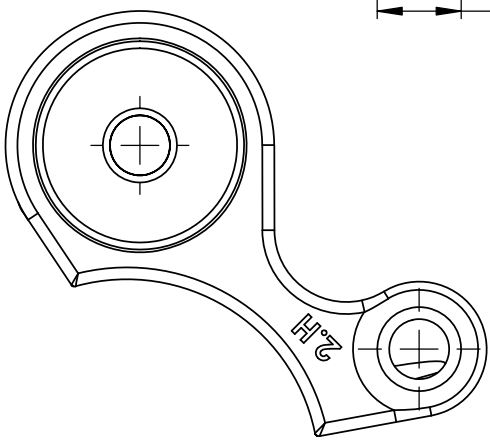
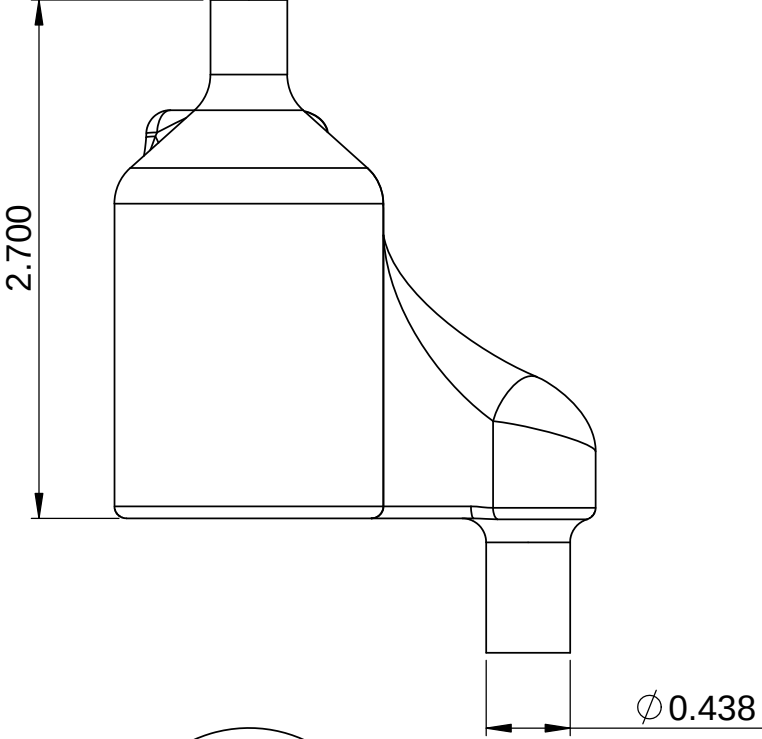
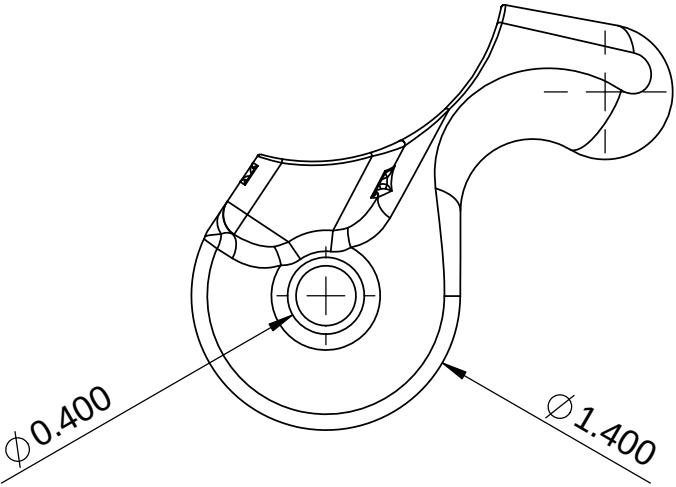
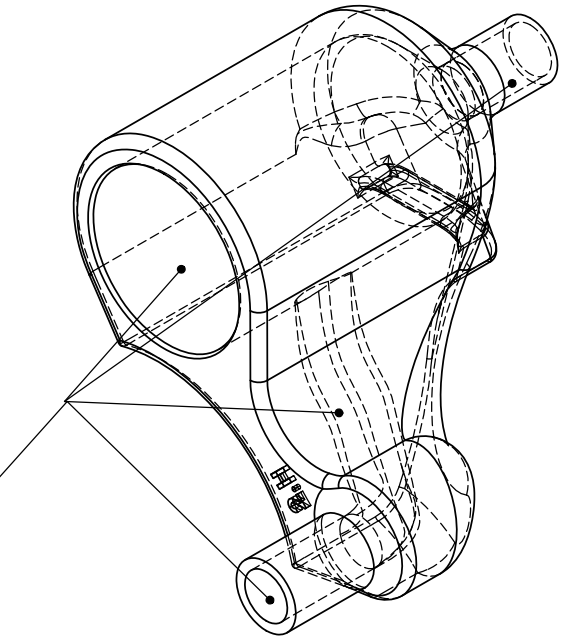




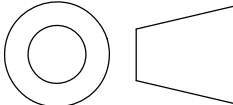
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NO SUPPORT MAT'L
INTERIOR FACES



- NOTES:
- 1) Uniontech 3D printed part
 - 2) Mat'l: Somos Watershed XC 11222
 - 3) Print at lowest angle and deviation tolerance
 - 4) Support material OK exterior faces, no support material interior faces as shown

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
						ENGINEER	Gene M.		
						CHECKED			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.	901206		
						PROJECT	Coastal Profiling Float		
		DO NOT SCALE DRAWING				MAT'L			
						SCALE 1:1		CAD FILE:	
								SHEET 1 OF 1	

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