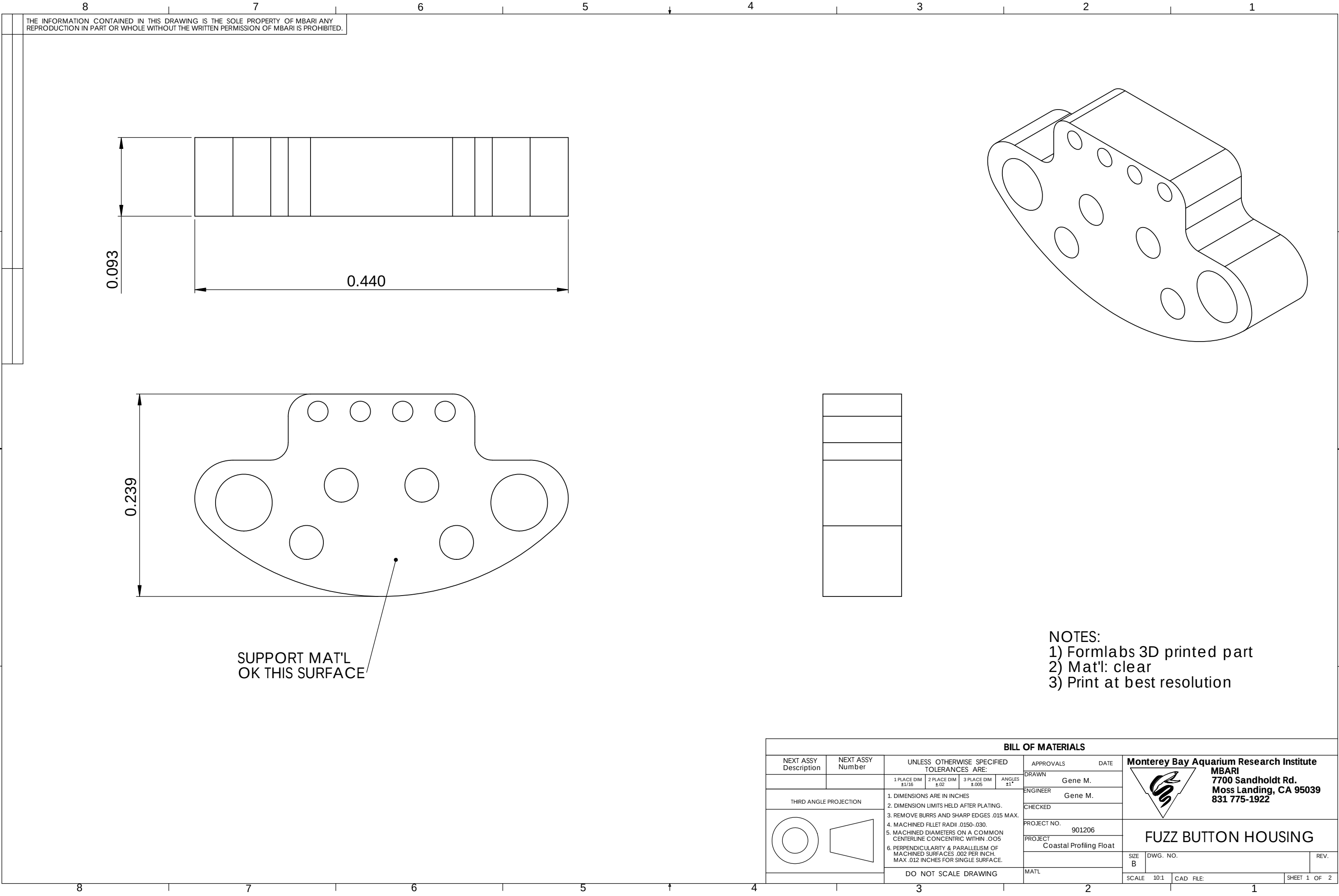




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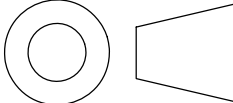
0.093

0.440

0.239

SUPPORT MAT'L
OK THIS SURFACE

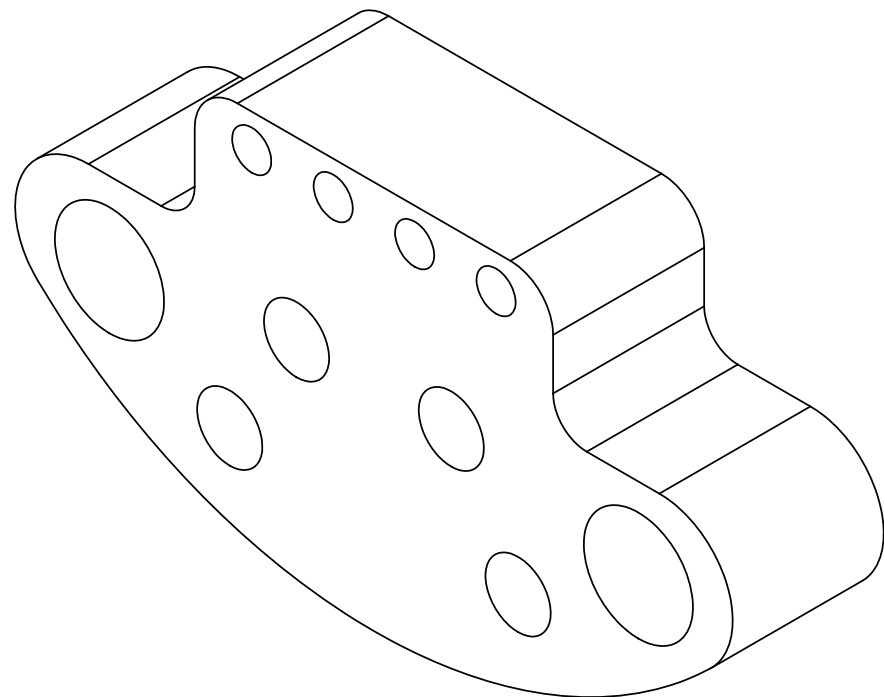
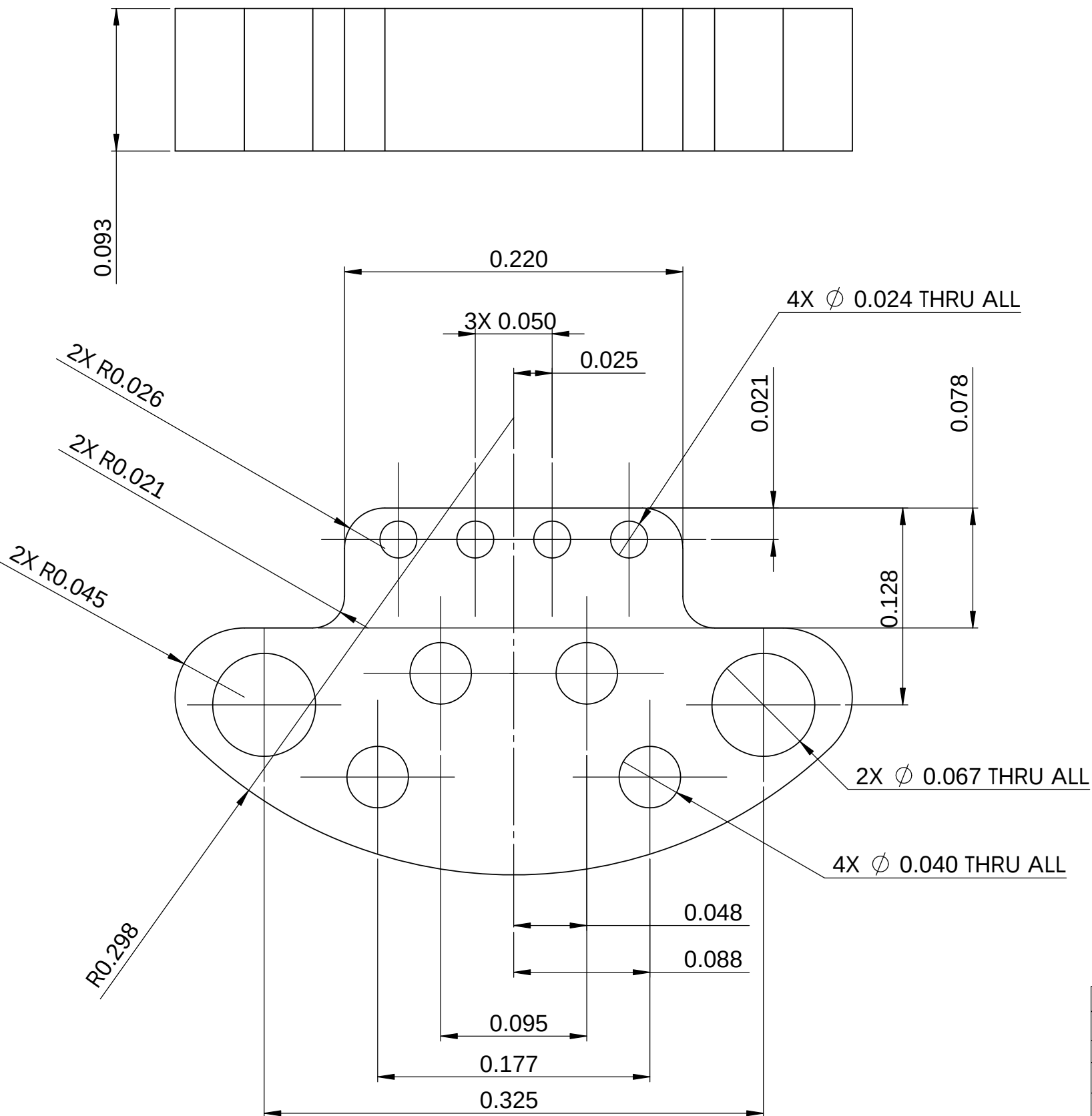
- NOTES:
- 1) Formlabs 3D printed part
 - 2) Mat'l: clear
 - 3) Print at best resolution

BILL OF MATERIALS												
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE				
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.					
						CHECKED						
						PROJECT NO.	901206					
						PROJECT	Coastal Profiling Float					
		DO NOT SCALE DRAWING				MAT'L			SIZE B	DWG. NO.	REV.	
								SCALE	10:1	CAD FILE:	SHEET 1 OF 2	

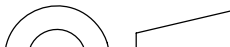
Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

FUZZ BUTTON HOUSING

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NOTES:
1) Mat'l: PEEK, non-filled
MIL-P 46183, cert's req'd

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.		 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.			
THIRD ANGLE PROJECTION						CHECKED			
						PROJECT NO. 901206		FUZZ BUTTON HOUSING	
						PROJECT Coastal Profiling Float			
		DO NOT SCALE DRAWING				SIZE B		DWG. NO. 1-20082015-901206	REV. A
						SCALE 10:1		CAD FILE:	