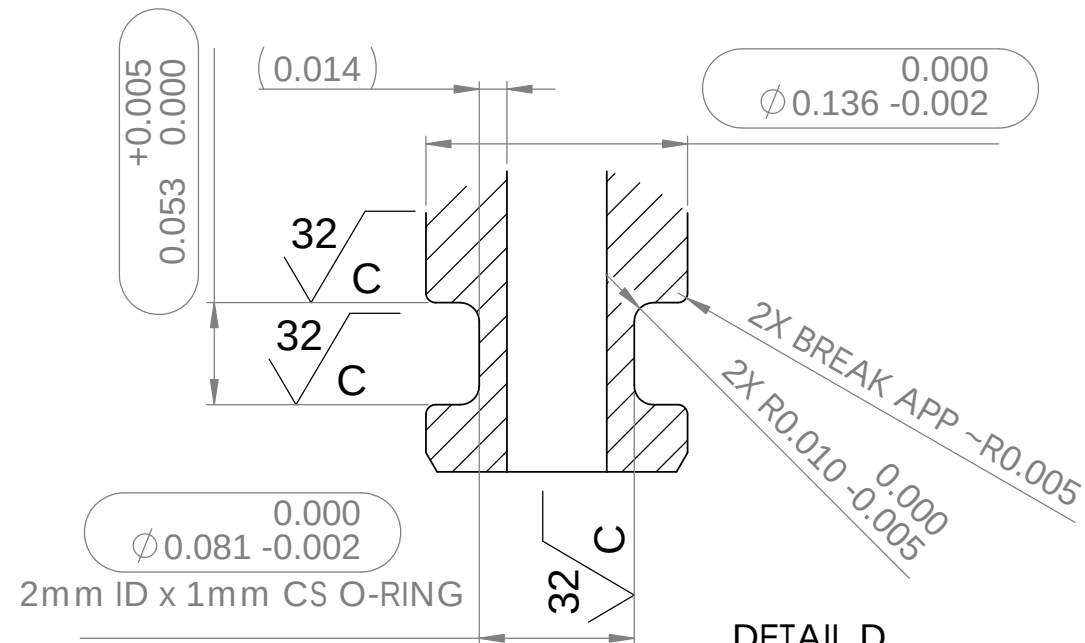
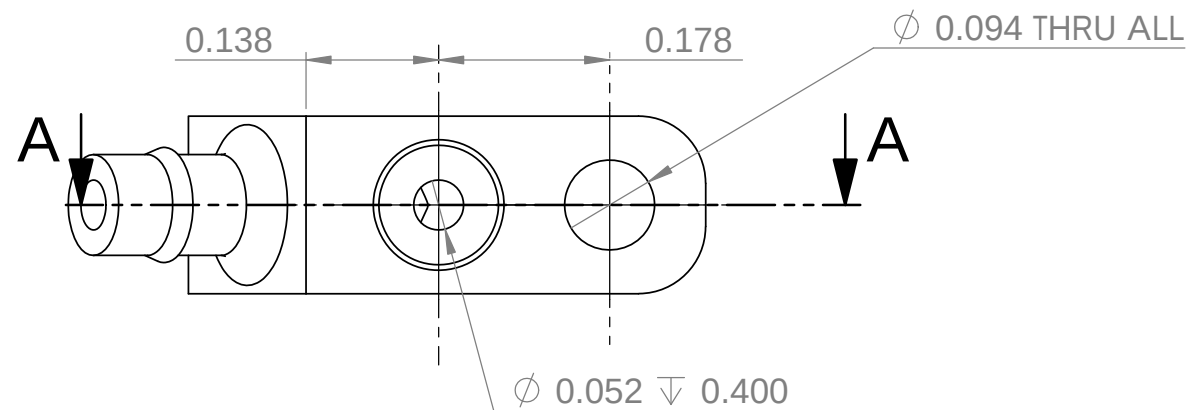
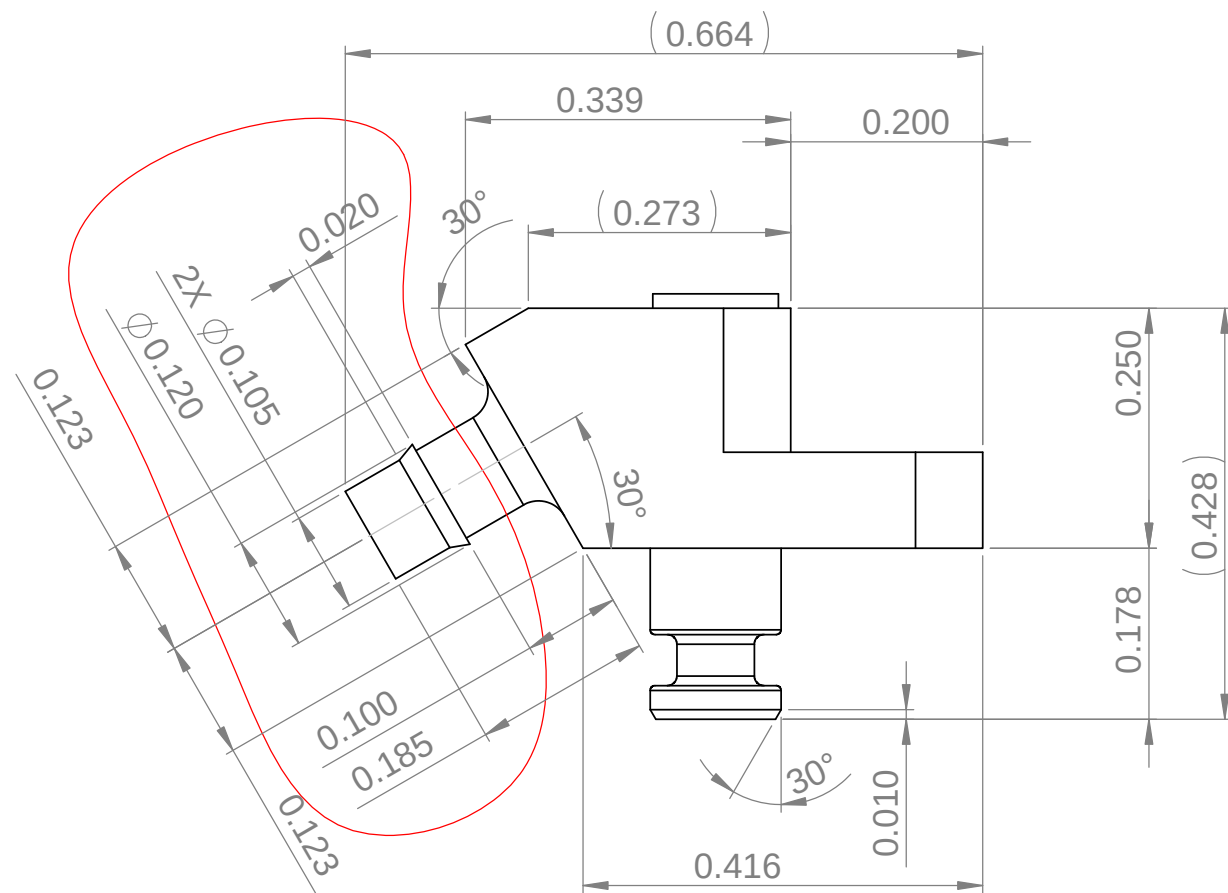
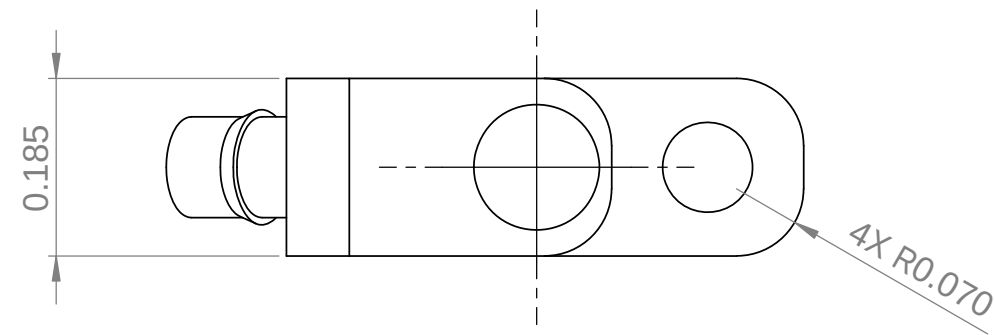
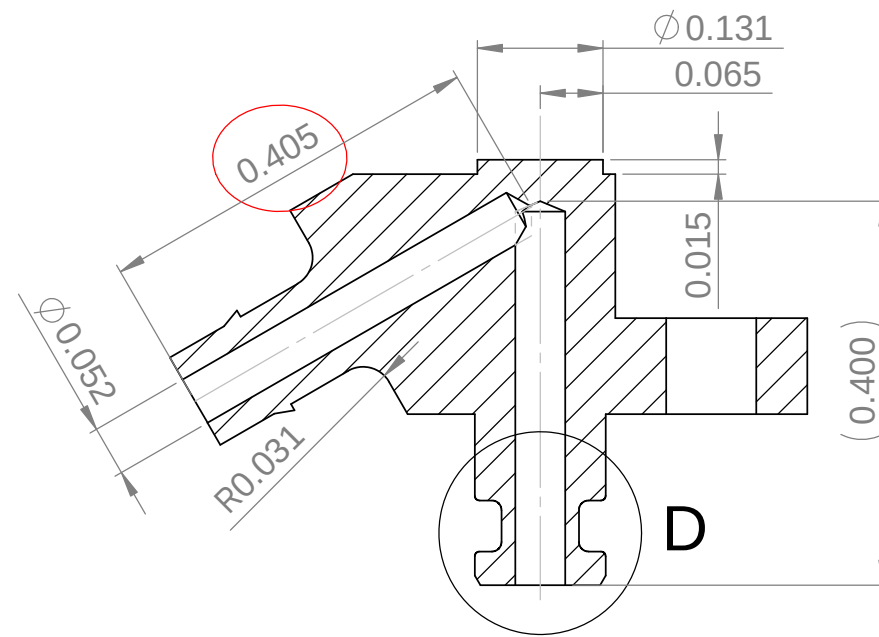


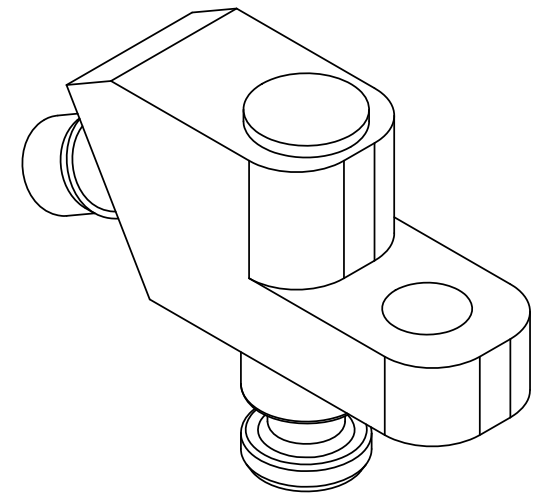
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DETAIL D
SCALE 10 : 1



SECTION A-A



NOTES:
1) Mat'l: Ti, CP or 6Al-4V
2) Inspect all surface finish callouts

BILL OF MATERIALS				
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005
				ANGLES ±.1°
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.		
		DRAWN Gene M. ENGINEER Gene M. CHECKED PROJECT NO. 901217 PROJECT Chem Sensors MAT'L		
DO NOT SCALE DRAWING		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
		SIZE B	DWG. NO. 1-20082015-901206	REV. D
		SCALE 5:1	CAD FILE:	SHEET 1 OF 1