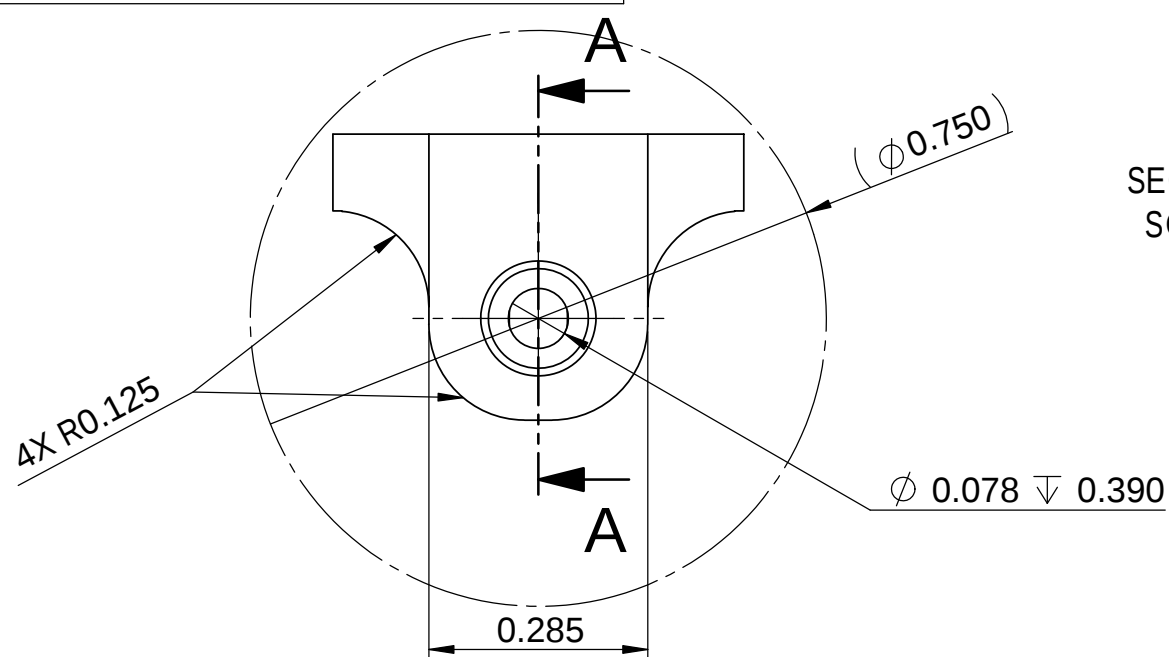
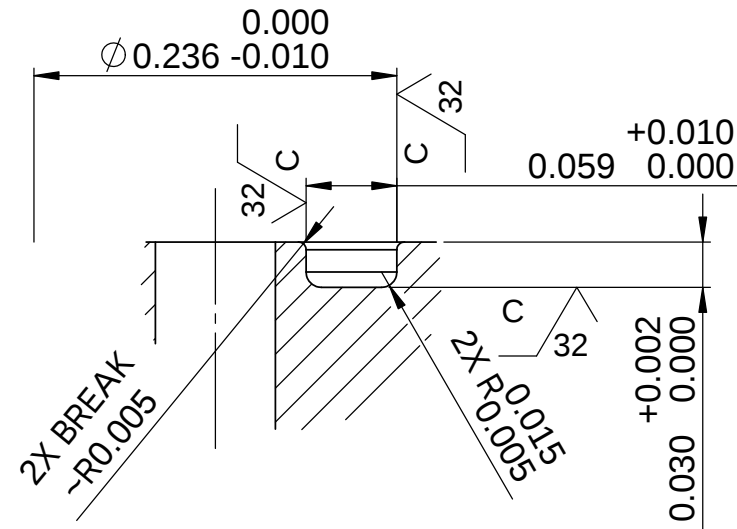
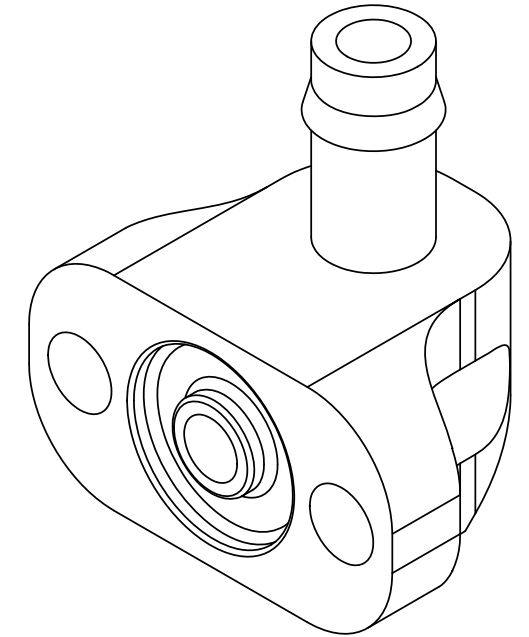
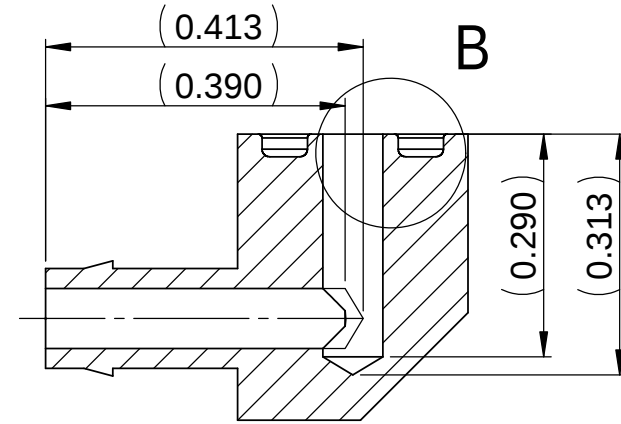


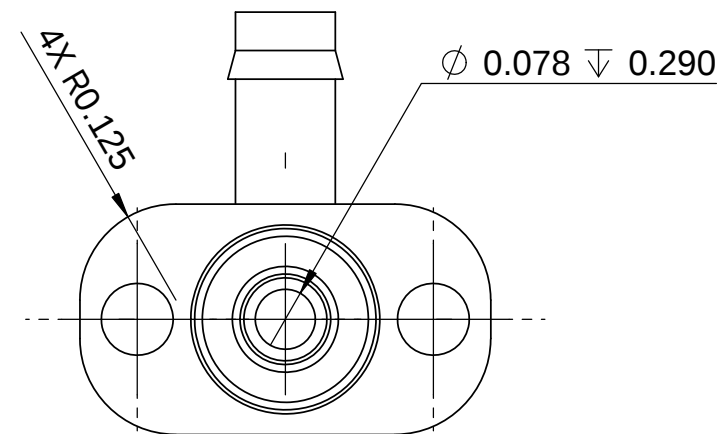
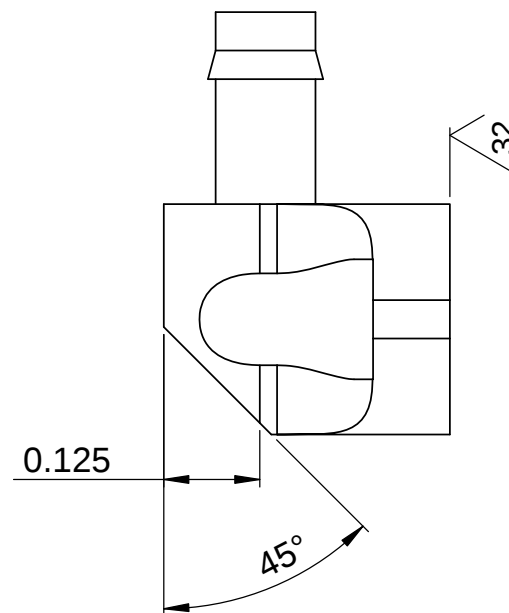
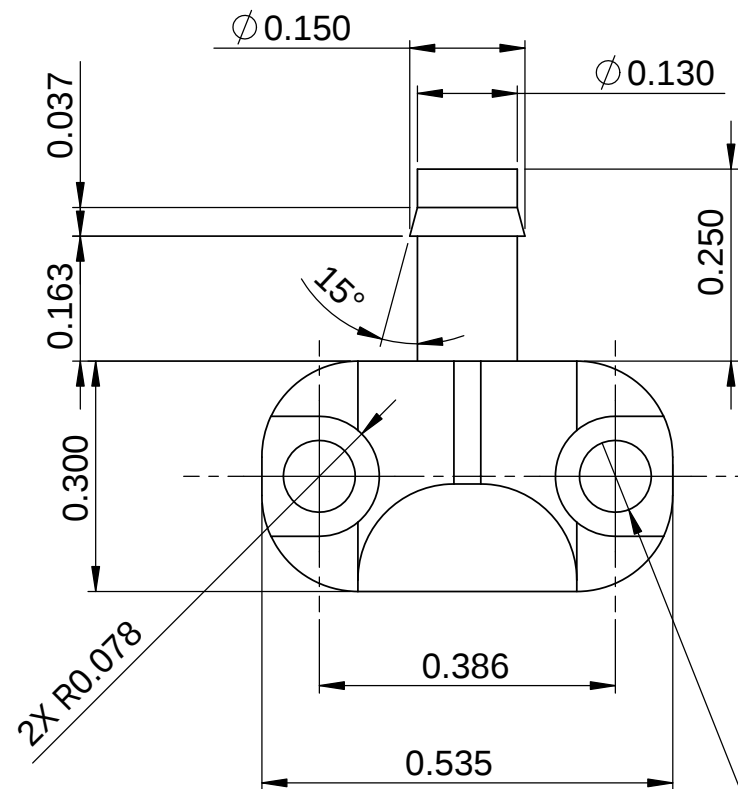
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SECTION A-A
SCALE 4 : 1



DETAIL B
4mm ID x 1mm O-RING
SCALE 8 : 1



NOTES:
1) Mat'l: Ti, 6AL-4V

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE					
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°						
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				DRAWN Gene M.					
						ENGINEER Gene M.					
						CHECKED					
						PROJECT NO. 901206					
		PROJECT Coastal Profiling Float				SURpH PB TUBE FITTING					
						SIZE B	DWG. NO.	REV. A			
						SCALE 5:1		CAD FILE:			
						DO NOT SCALE DRAWING		MAT'L			
						SCALE 5:1		CAD FILE:		SHEET 1 OF 1	