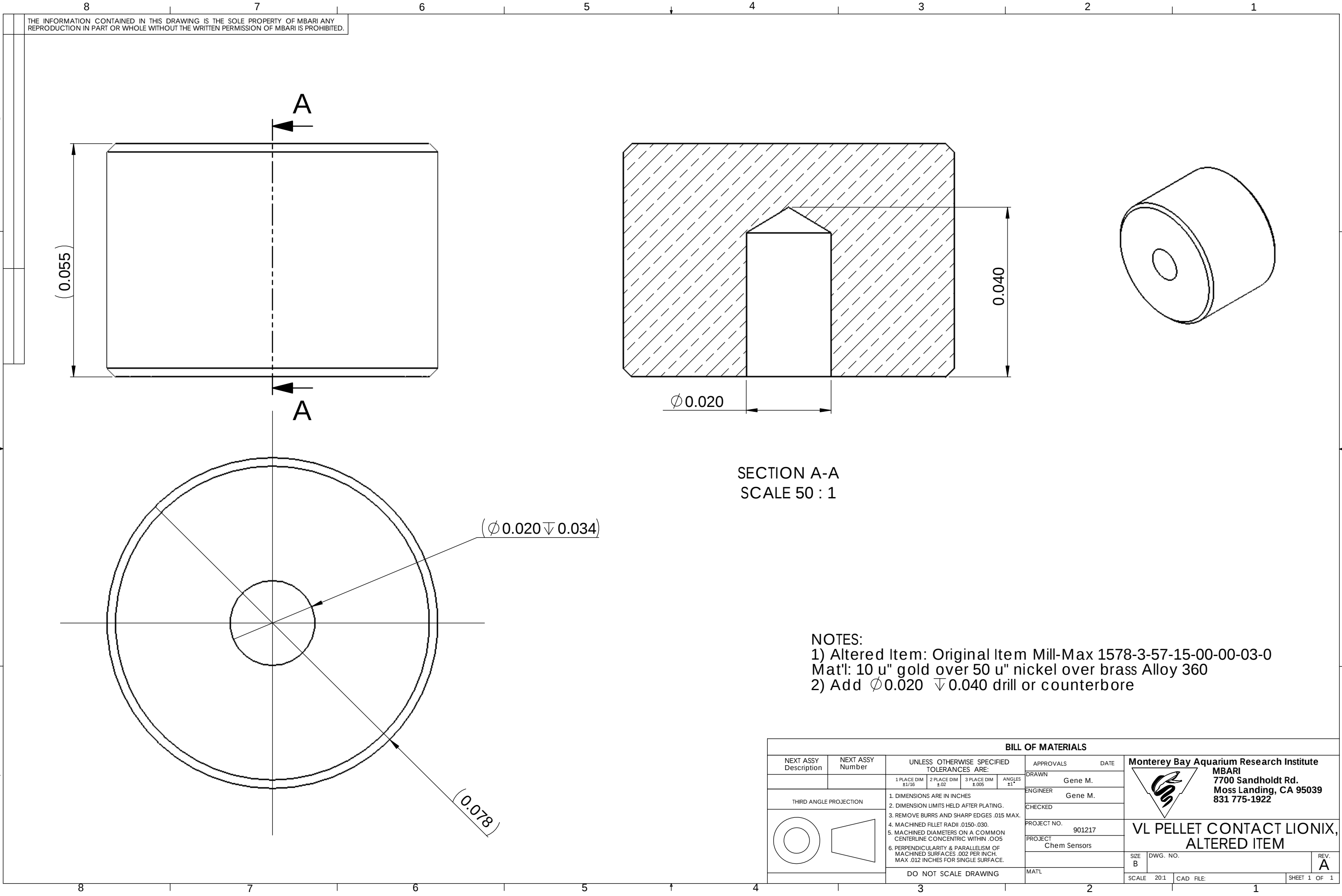
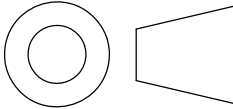




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SECTION A-A
SCALE 50 : 1

NOTES:
1) Altered Item: Original Item Mill-Max 1578-3-57-15-00-00-03-0
Mat'l: 10 u" gold over 50 u" nickel over brass Alloy 360
2) Add $\phi 0.020 \nabla 0.040$ drill or counterbore

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922
						ENGINEER	Gene M.		
						CHECKED			
						PROJECT NO.	901217		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT	Chem Sensors		
									
						MAT'L			
		DO NOT SCALE DRAWING				SIZE B		DWG. NO.	REV. A
						SCALE 20:1 CAD FILE:			SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

VL PELLET CONTACT LIONIX,
ALTERED ITEM

SIZE B DWG. NO. REV. A

DO NOT SCALE DRAWING