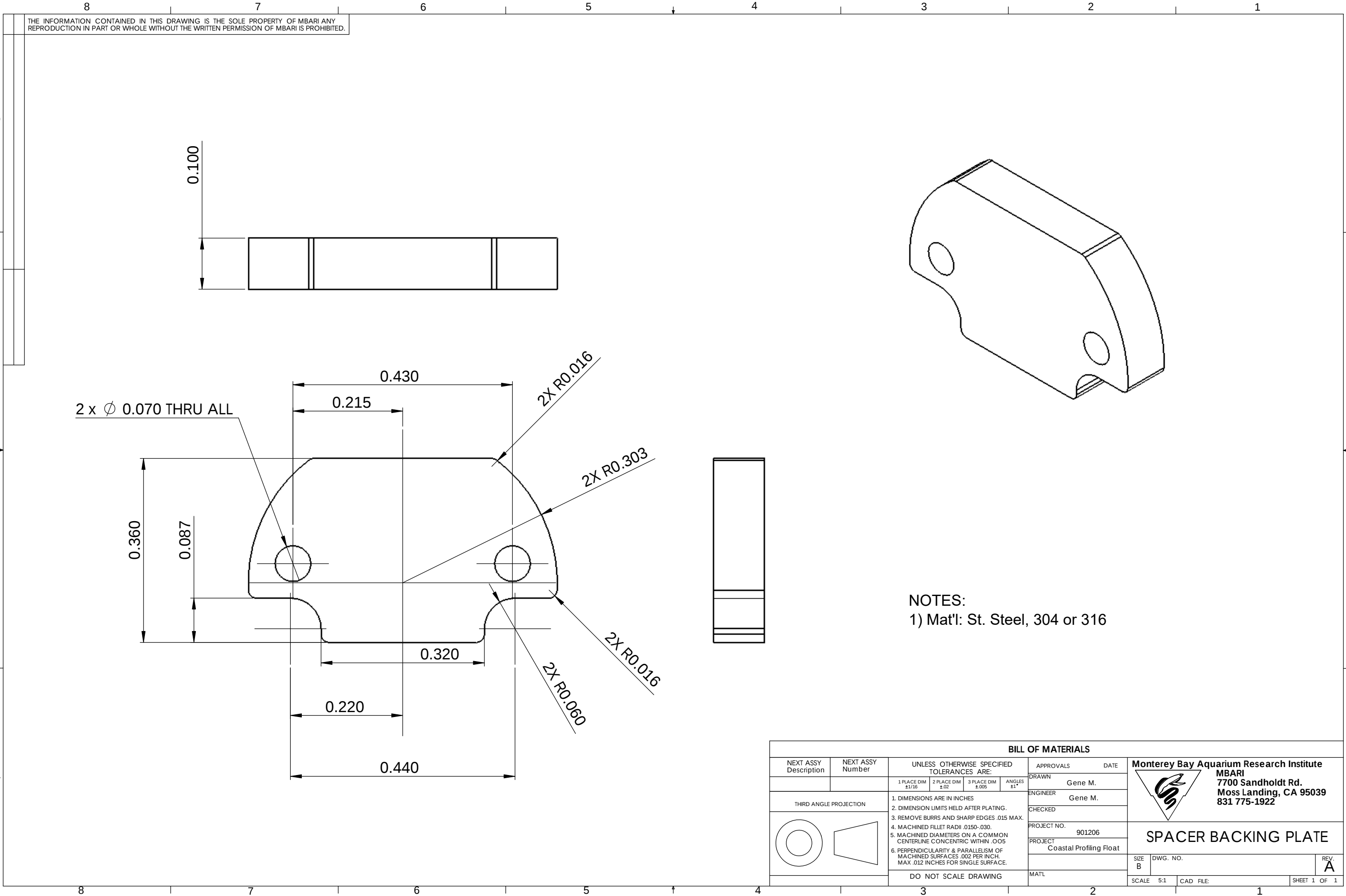
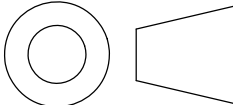




| BILL OF MATERIALS                                                                     |                     |                                                                                                                                                                                                                                                                                                                                                          |                     |                      |               |             |         |                         |  |  |  |
|---------------------------------------------------------------------------------------|---------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|---------------|-------------|---------|-------------------------|--|--|--|
| NEXT ASSY<br>Description                                                              | NEXT ASSY<br>Number | UNLESS OTHERWISE SPECIFIED<br>TOLERANCES ARE:                                                                                                                                                                                                                                                                                                            |                     |                      |               | APPROVALS   |         | DATE                    |  |  |  |
|                                                                                       |                     | 1 PLACE DIM<br>±1/16                                                                                                                                                                                                                                                                                                                                     | 2 PLACE DIM<br>±.02 | 3 PLACE DIM<br>±.005 | ANGLES<br>±1° | DRAWN       | Gene M. |                         |  |  |  |
| THIRD ANGLE PROJECTION                                                                |                     | 1. DIMENSIONS ARE IN INCHES<br>2. DIMENSION LIMITS HELD AFTER PLATING.<br>3. REMOVE BURRS AND SHARP EDGES .015 MAX.<br>4. MACHINED FILLET RADII .0150-.030.<br>5. MACHINED DIAMETERS ON A COMMON<br>CENTERLINE CONCENTRIC WITHIN .005<br>6. PERPENDICULARITY & PARALLELISM OF<br>MACHINED SURFACES .002 PER INCH.<br>MAX .012 INCHES FOR SINGLE SURFACE. |                     |                      |               | ENGINEER    | Gene M. |                         |  |  |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                          |                     |                      |               | CHECKED     |         |                         |  |  |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                          |                     |                      |               | PROJECT NO. |         | 901206                  |  |  |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                          |                     |                      |               | PROJECT     |         | Coastal Profiling Float |  |  |  |
|  |                     | DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                                     |                     |                      |               | MAT'L       |         | DATE                    |  |  |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                          |                     |                      |               |             |         |                         |  |  |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                          |                     |                      |               | SIZE<br>B   |         | DWG. NO.                |  |  |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                          |                     |                      |               |             |         | REV.<br>A               |  |  |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                          |                     |                      |               | SCALE 5:1   |         | CAD FILE:               |  |  |  |
|                                                                                       |                     |                                                                                                                                                                                                                                                                                                                                                          |                     |                      |               |             |         | SHEET 1 OF 1            |  |  |  |

Monterey Bay Aquarium Research Institute  
MBARI  
7700 Sandholdt Rd.  
Moss Landing, CA 95039  
831 775-1922

SPACER BACKING PLATE