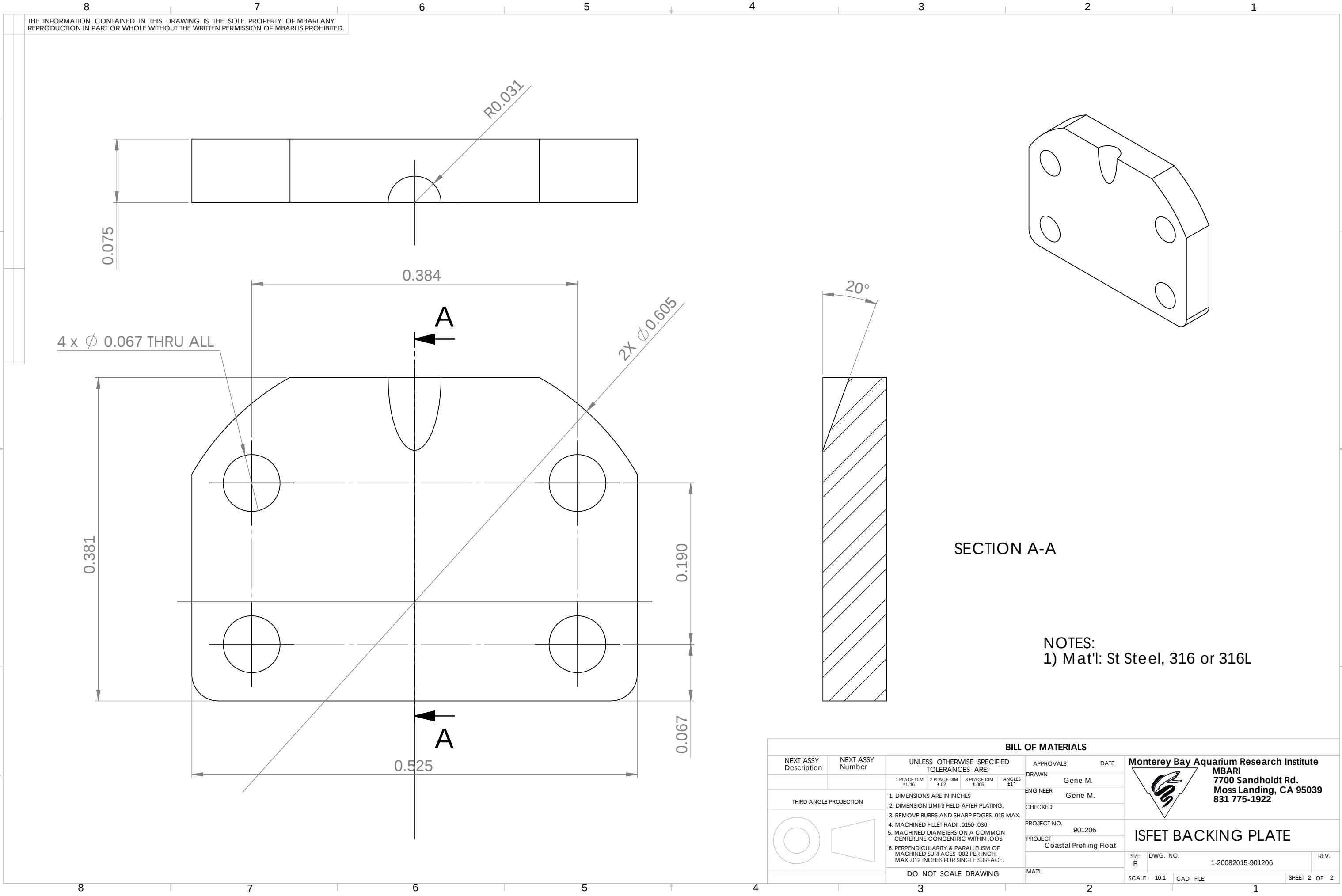




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4 x ϕ 0.067 THRU ALL

2X ϕ 0.605

SECTION A-A

NOTES:
1) Mat'l: St Steel, 316 or 316L

BILL OF MATERIALS					APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			DRAWN	Gene M.				
		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	ENGINEER	Gene M.			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				CHECKED				
		2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT NO.	901206			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT	Coastal Profiling Float			
		4. MACHINED FILLET RADII .0150-.030.				SIZE		DWG. NO.	1-20082015-901206	REV.
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				SCALE		10:1	CAD FILE:	SHEET 2 OF 2
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				MAT'L				
		DO NOT SCALE DRAWING				2				