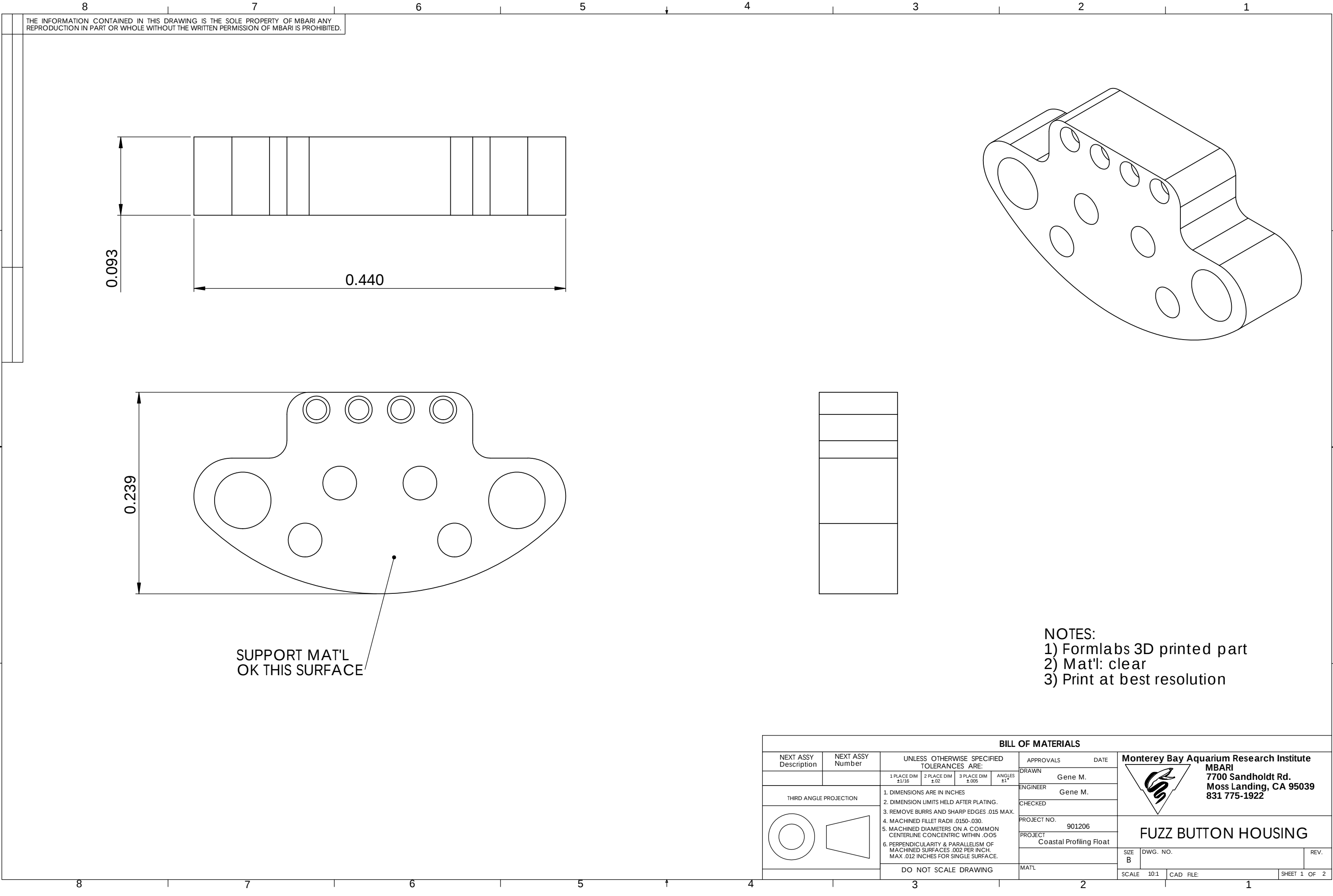




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0.093

0.440

0.239

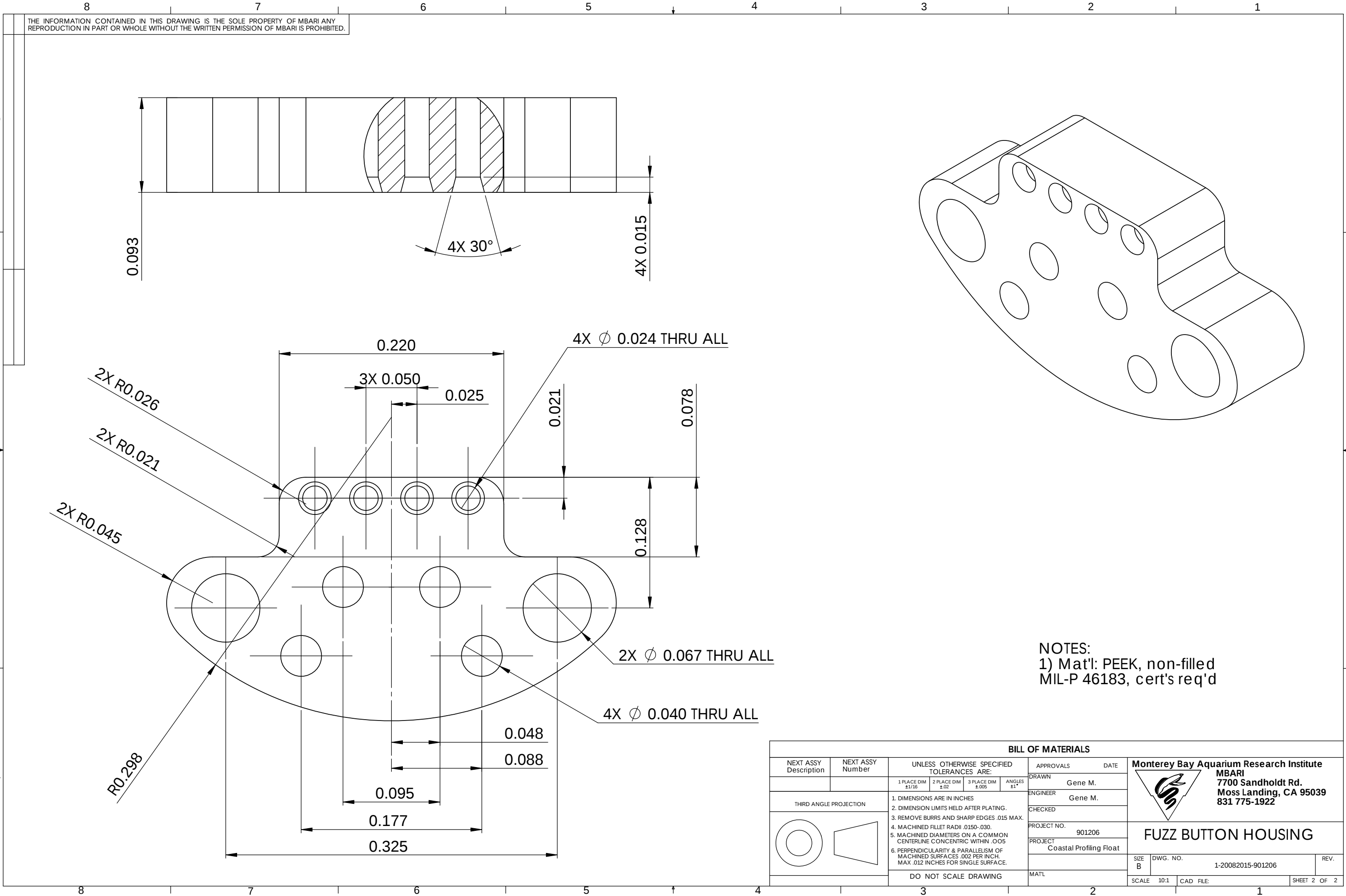
SUPPORT MAT'L
OK THIS SURFACE

- NOTES:
- 1) Formlabs 3D printed part
 - 2) Mat'l: clear
 - 3) Print at best resolution

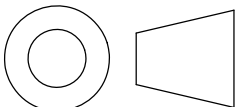
BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.				
						CHECKED					
						PROJECT NO.	901206				
						PROJECT	Coastal Profiling Float				
							SIZE B		DWG. NO.	REV.	
		DO NOT SCALE DRAWING				MAT'L		SCALE 10:1		CAD FILE:	SHEET 1 OF 2

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

FUZZ BUTTON HOUSING



NOTES:
1) Mat'l: PEEK, non-filled
MIL-P 46183, cert's req'd

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.				
						CHECKED					
										PROJECT NO.	901206
										PROJECT	Coastal Profiling Float
		DO NOT SCALE DRAWING				MATL					
						SIZE B	DWG. NO. 1-20082015-901206	REV.			
						SCALE 10:1	CAD FILE:	SHEET 2 OF 2			