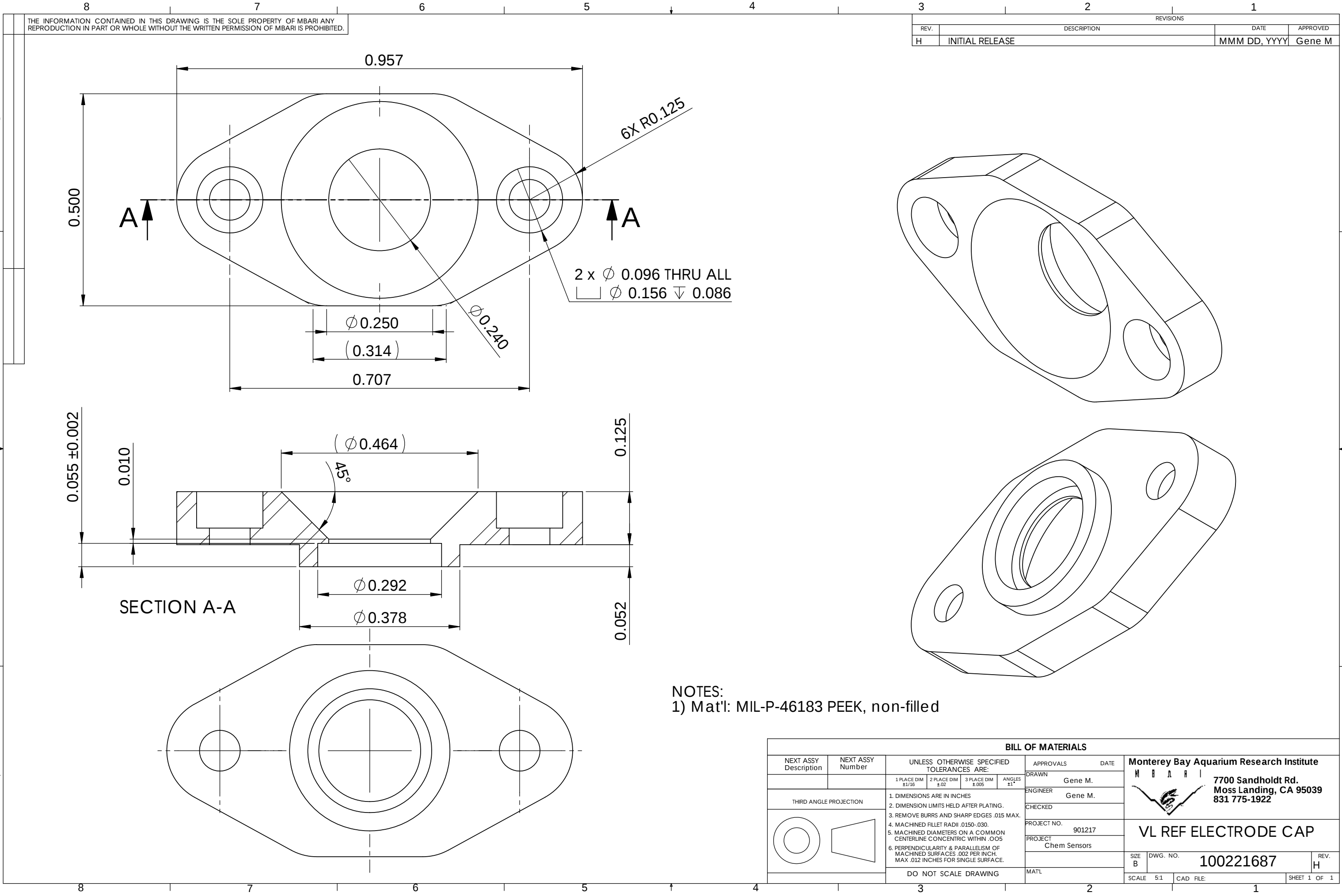




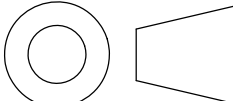
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
H	INITIAL RELEASE	MMM DD, YYYY	Gene M

2 x ϕ 0.096 THRU ALL
 ϕ 0.156 ∇ 0.086

SECTION A-A

NOTES:
1) Mat'l: MIL-P-46183 PEEK, non-filled

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
					DRAWN	Gene M.				
THIRD ANGLE PROJECTION 		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	Gene M.	VL REF ELECTRODE CAP		
		1. DIMENSIONS ARE IN INCHES				CHECKED				
		2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT NO.	901217			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT	Chem Sensors			
		4. MACHINED FILLET RADII .0150-.030.								
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005								
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						SIZE B	DWG. NO. 100221687	REV. H
		DO NOT SCALE DRAWING				MAT'L	SCALE 5:1 CAD FILE: SHEET 1 OF 1			

Monterey Bay Aquarium Research Institute
7700 Sandholdt Rd.
Moss Landing, CA 95039
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VL REF ELECTRODE CAP

100221687