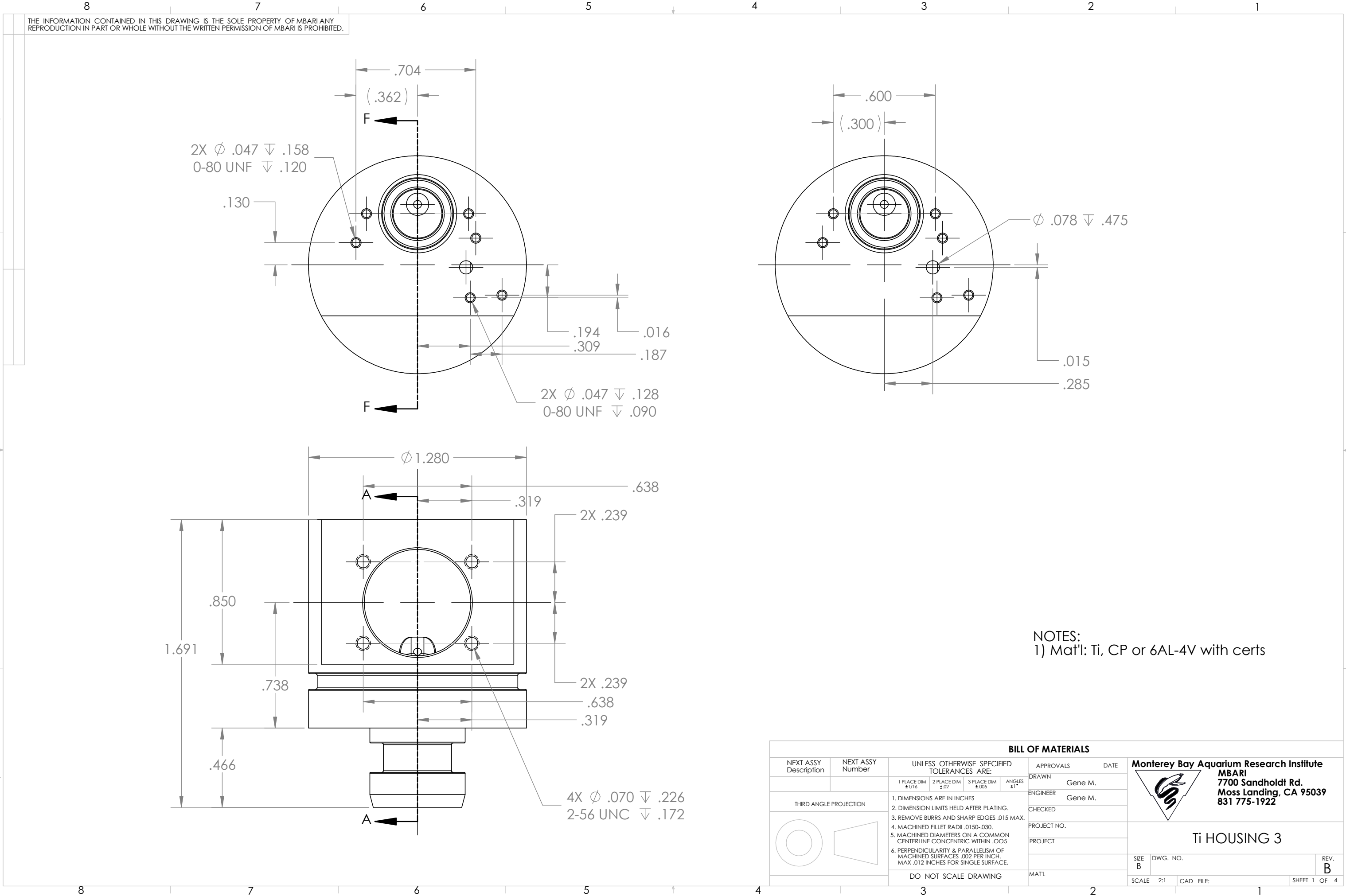
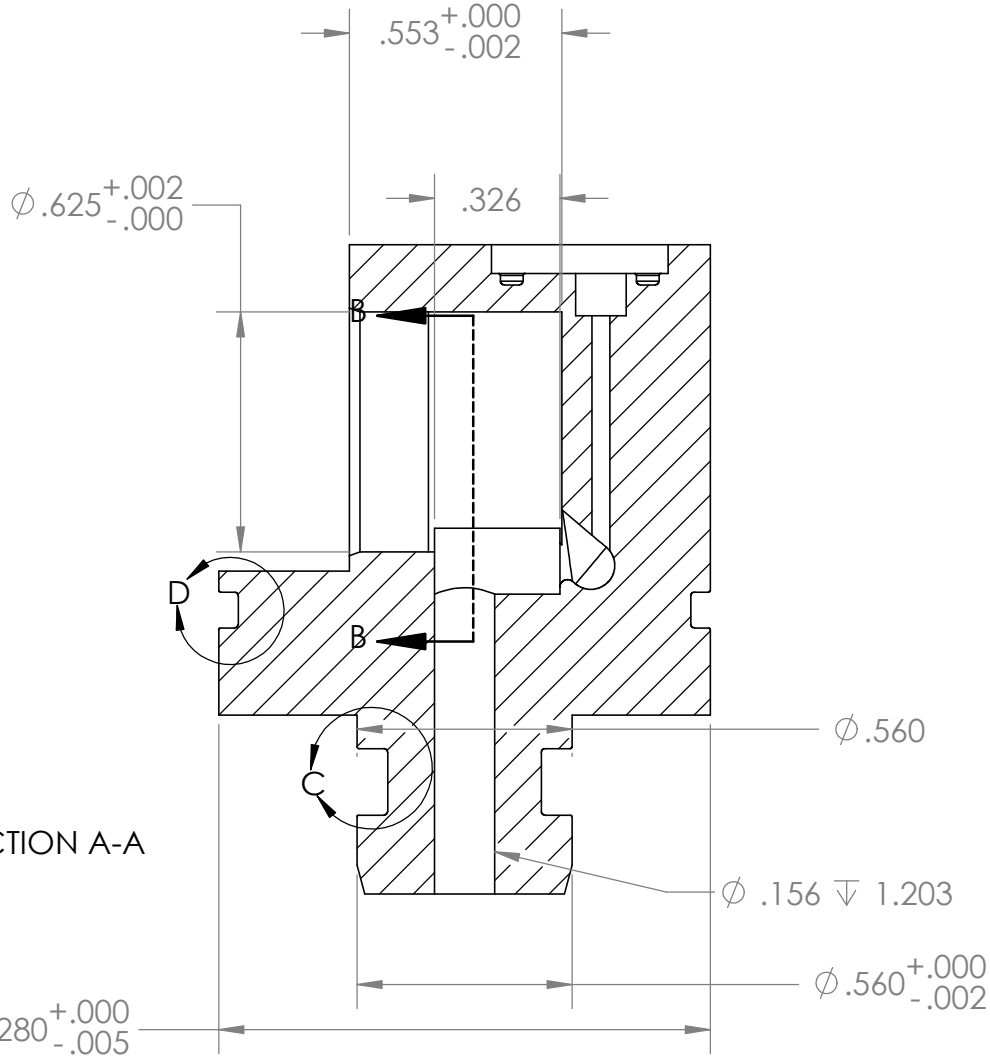




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SECTION A-A

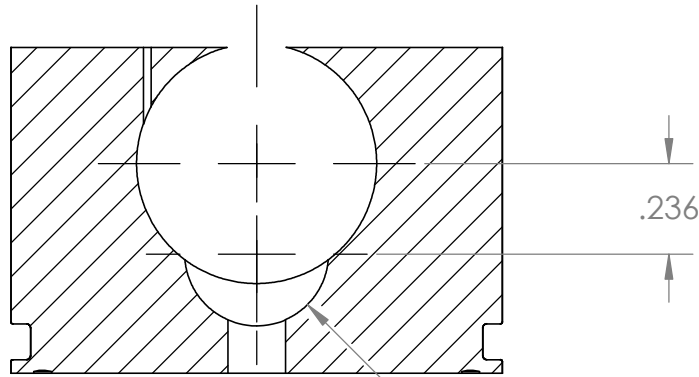


6X $\phi .070 \pm .196$
2-56 UNC $\pm .160$

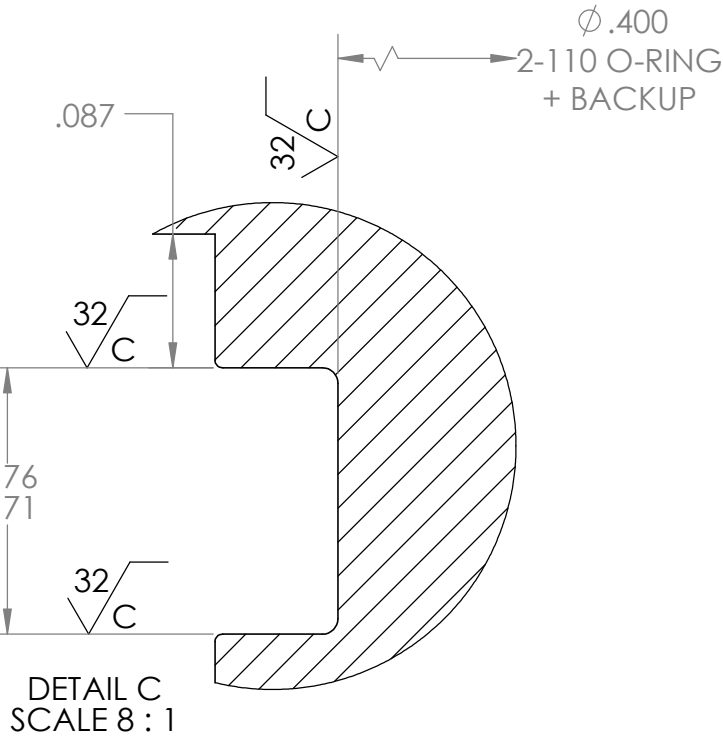
ON A
 $\phi 1.115$ B.C.

$\phi .047 \pm .158$
0-80 UNF $\pm .120$

SECTION B-B

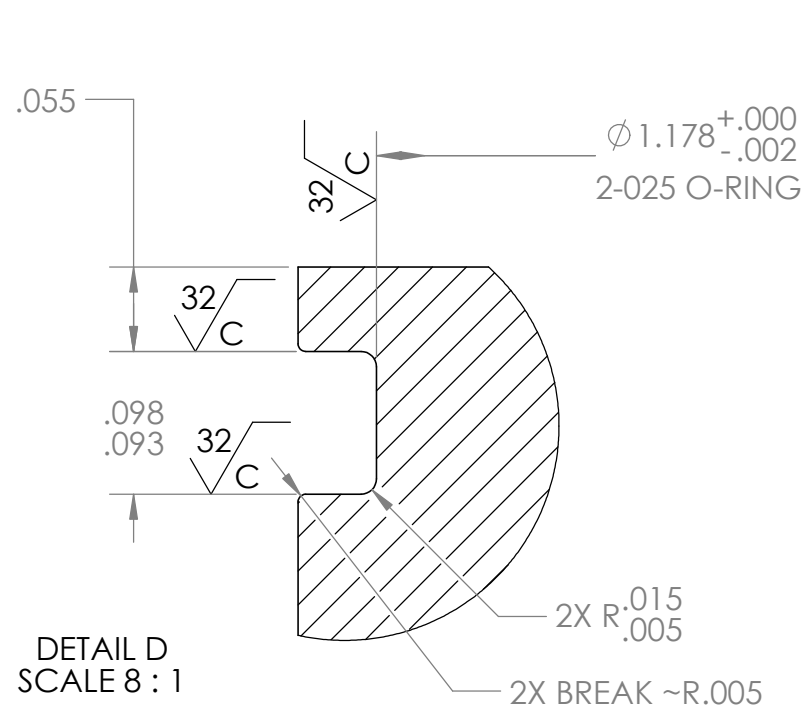


R.188
USE HARVEY 70305
KEYWAY CUTTER (OR SIMILAR)



DETAIL C
SCALE 8 : 1

DETAIL D
SCALE 8 : 1

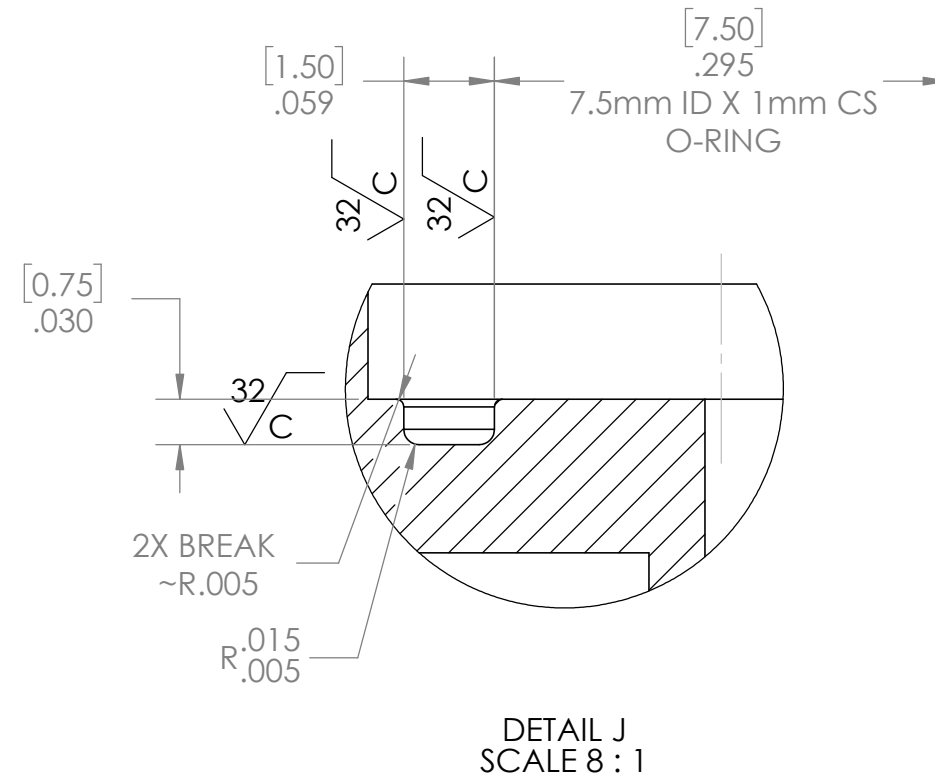
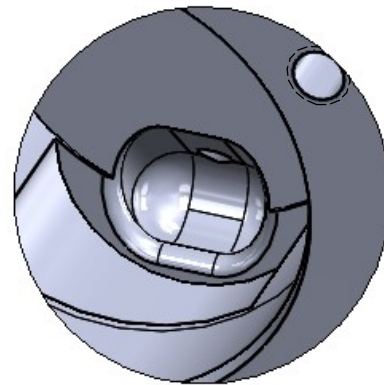
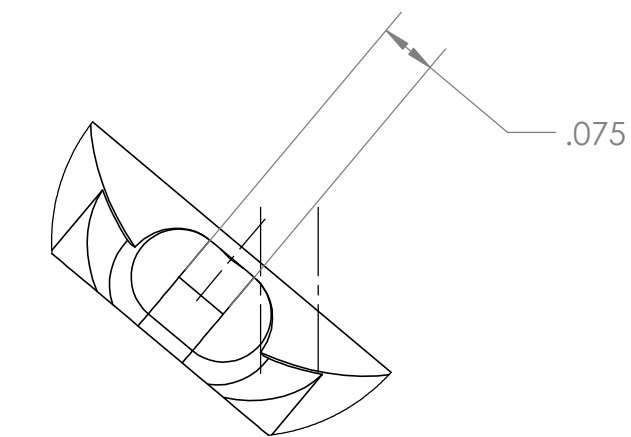
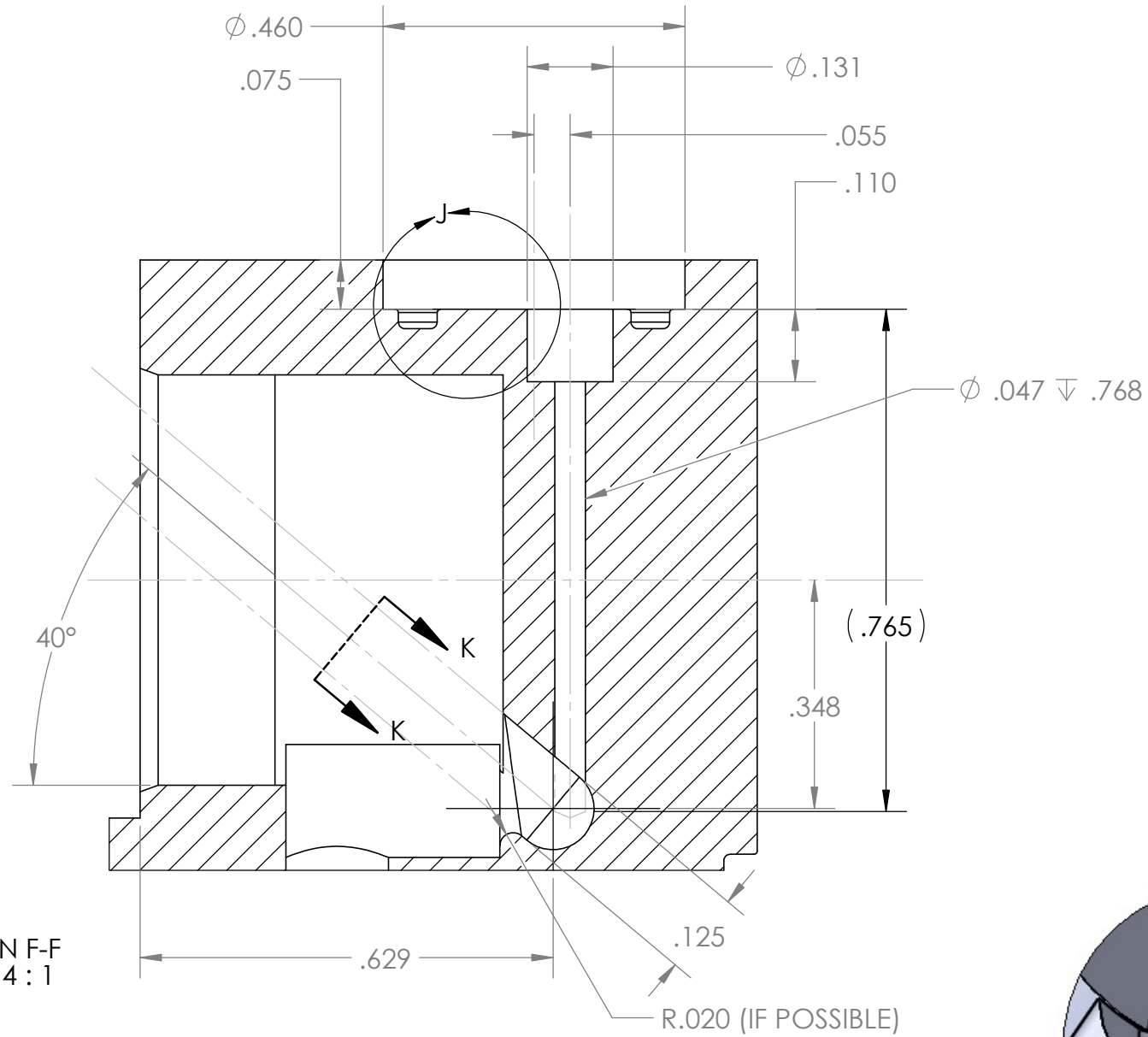


2X R $^{.015}_{.005}$
2X BREAK $\sim R.005$

BILL OF MATERIALS

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.			
						CHECKED				
						PROJECT NO.				
						PROJECT				
						SIZE B	DWG. NO.		REV. B	
		DO NOT SCALE DRAWING				MAT'L		SCALE 2:1	CAD FILE:	SHEET 2 OF 4

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BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.	 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
THIRD ANGLE PROJECTION 				ENGINEER	Gene M.				
				CHECKED					
				PROJECT NO.					
				PROJECT		SIZE B		DWG. NO.	
				MAT'L		SCALE 2:1		CAD FILE:	
						SHEET 3 OF 4			

