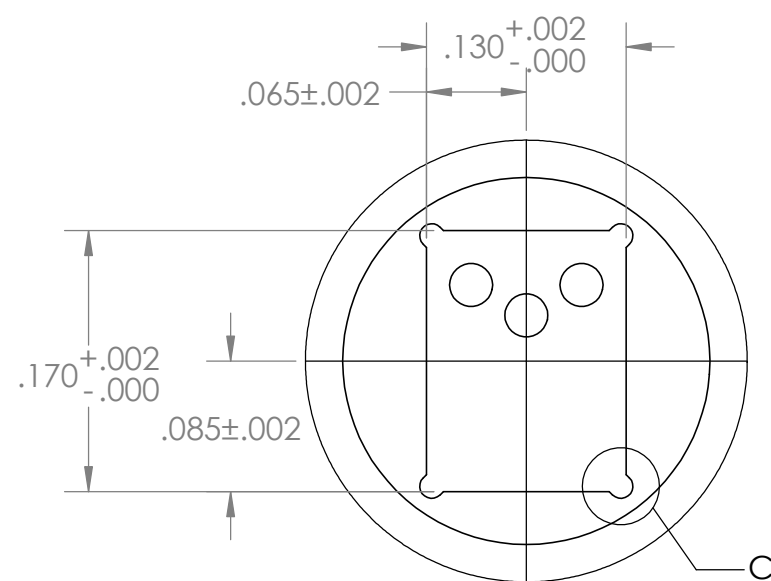
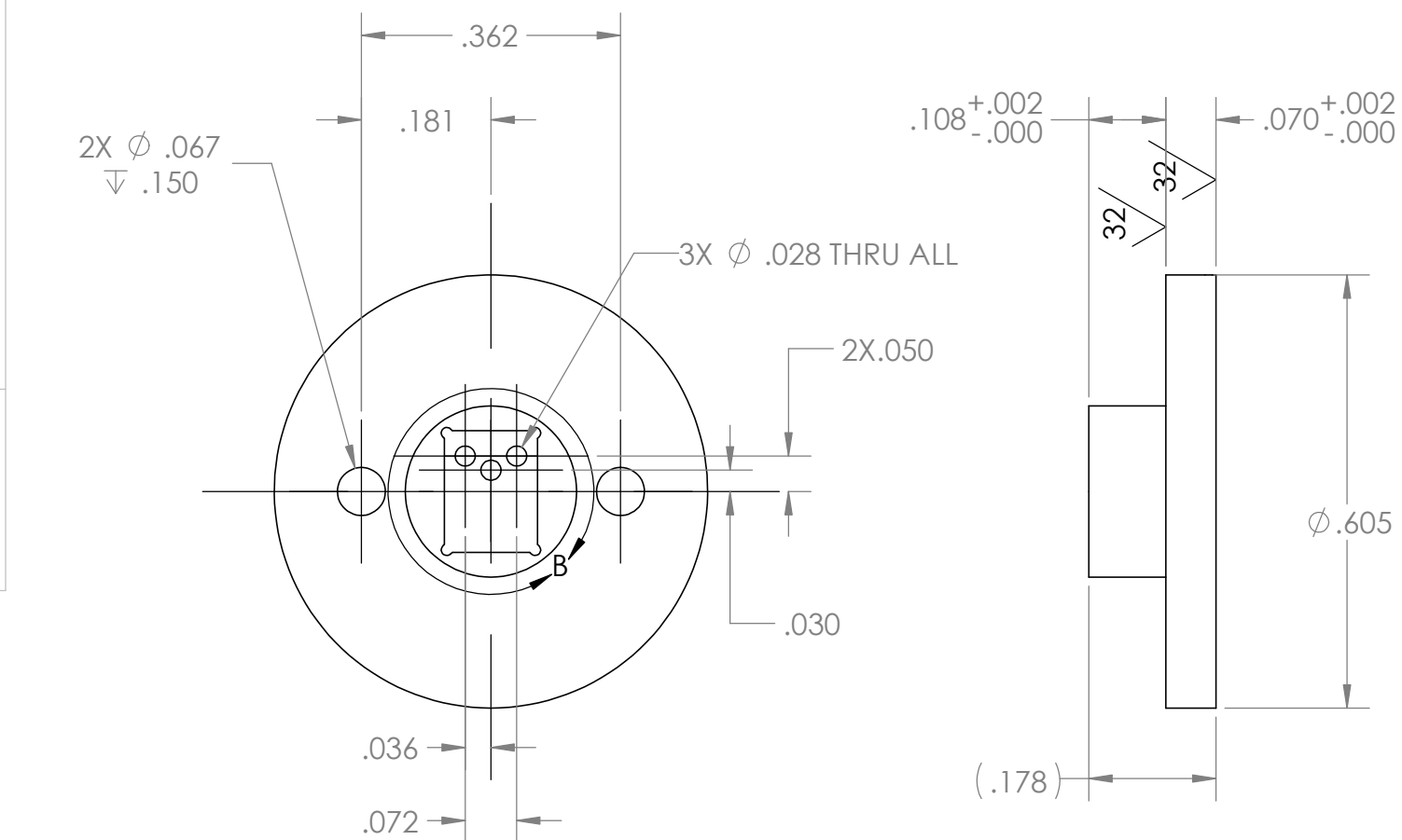
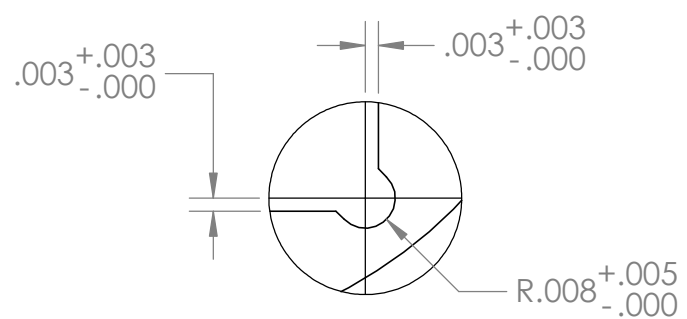


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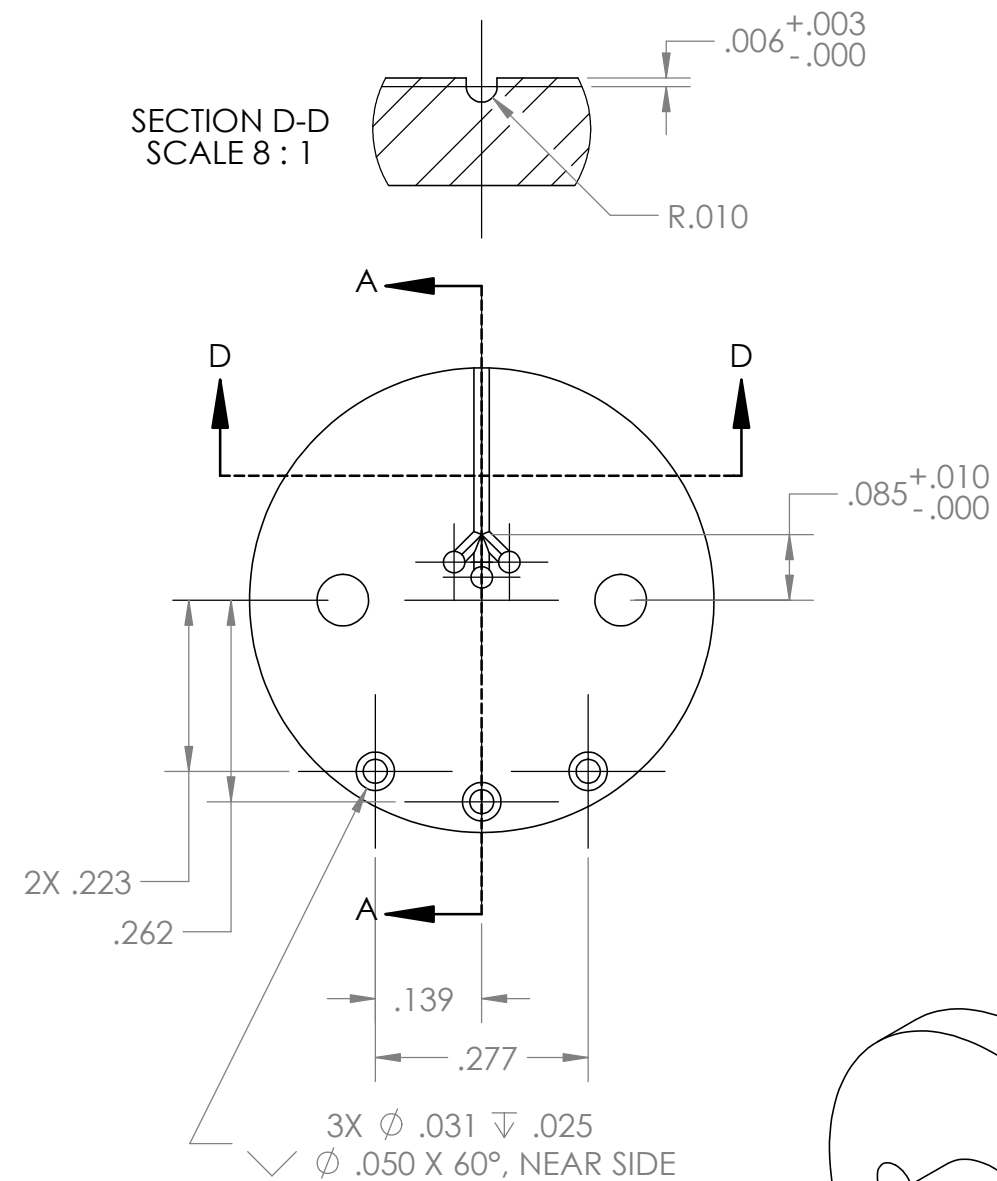


DETAIL B
SCALE 8 : 1

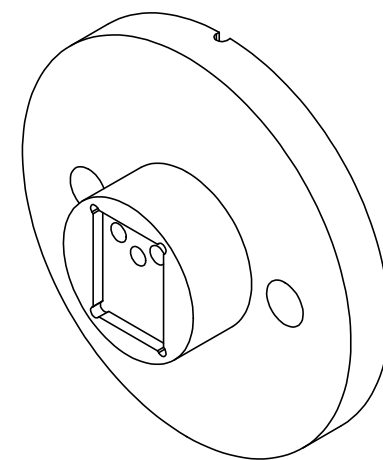


DETAIL C
SCALE 20 : 1

SECTION D-D
SCALE 8 : 1



SECTION A-A

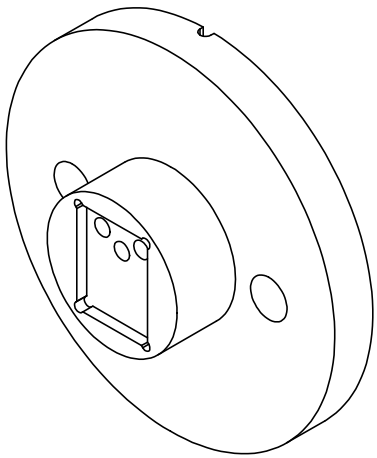
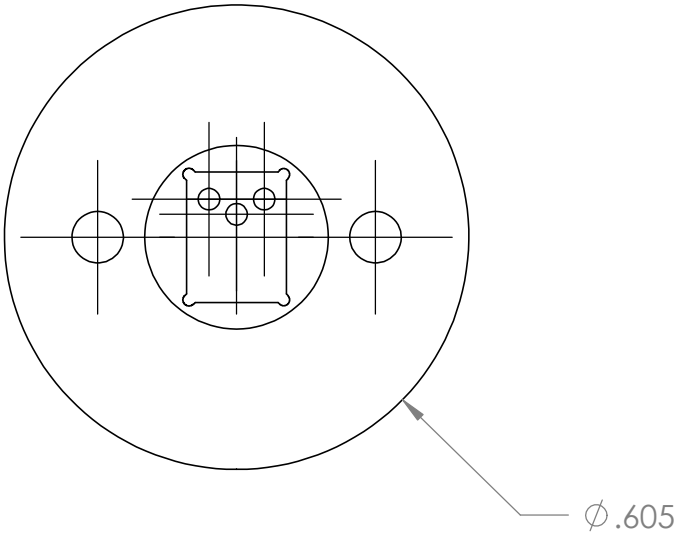
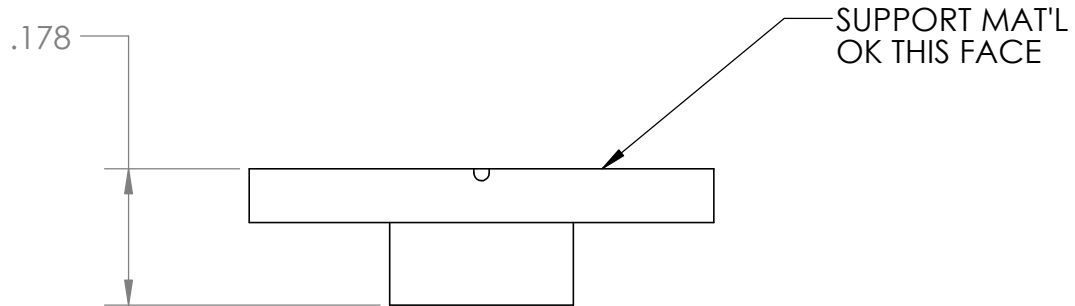


NOTES:
1) Mat'l: PEEK, 30% glass filled, beige,
with certs

BILL OF MATERIALS						
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.
						CHECKED
						PROJECT NO.
						PROJECT
DO NOT SCALE DRAWING						MAT'L



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- NOTES:
1) Formlabs printed part
2) Mat'l: Clear
3) Print at best angle and deviation tolerance

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				ENGINEER	Gene M.		
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.			
		4. MACHINED FILLET RADII .0150-.030.				PROJECT			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
		DO NOT SCALE DRAWING				MAT'L			
						SIZE B	DWG. NO.		REV.
						SCALE	4:1	CAD FILE:	SHEET 2 OF 2
						Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922 			
						BUZZ BUTTON SPACER 3			

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