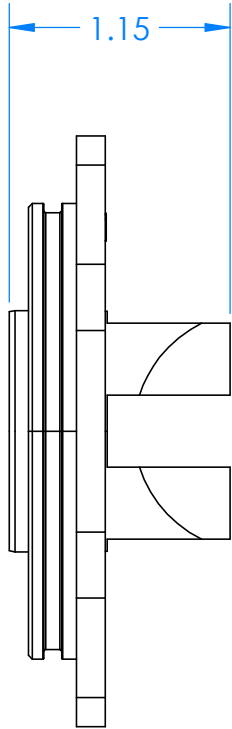
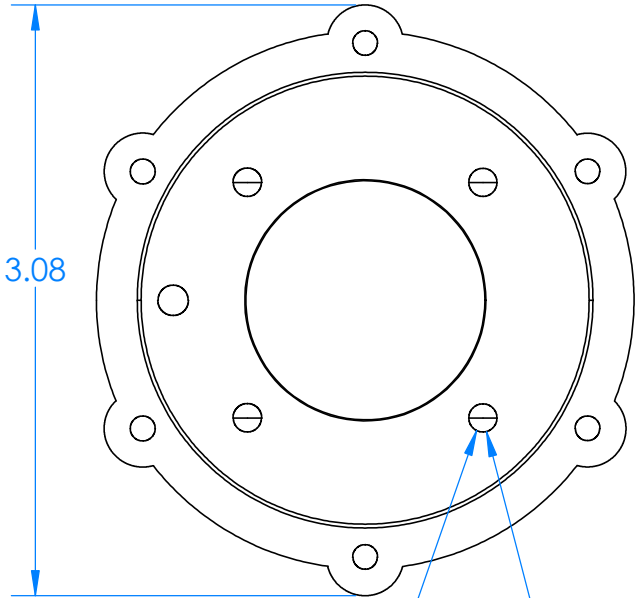
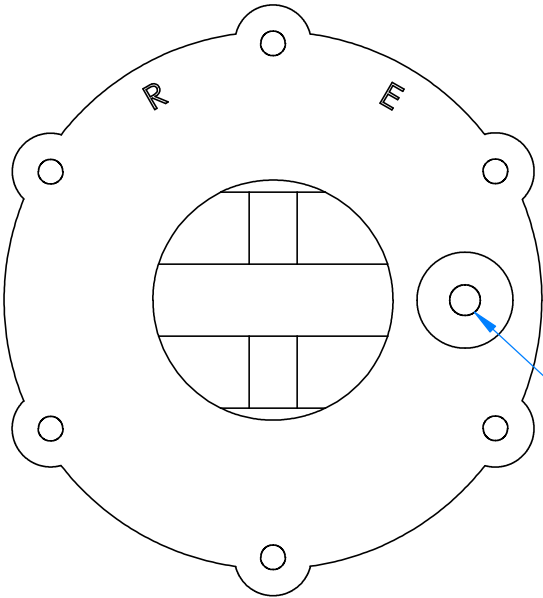


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



BUILD DIRECTION



Ø.159 THRU ALL
10-32 UNF THRU ALL

4X Ø.148 ∇ 0.25

Install Brass Screw-to-Expand
Inserts 4-40

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN Jordan Coress	3/15/22	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER				
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	368000			
						PROJECT				
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.	REV.
								SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1