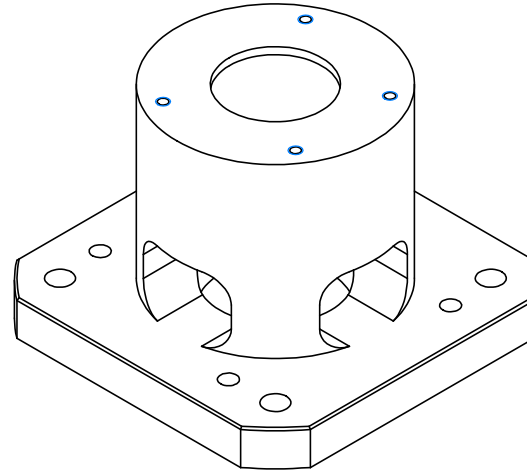
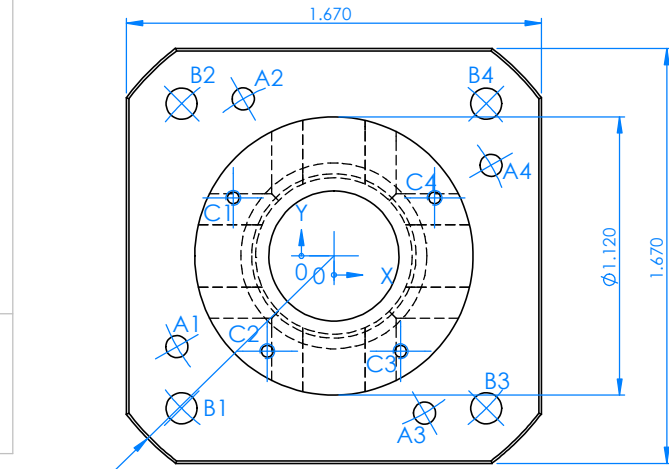
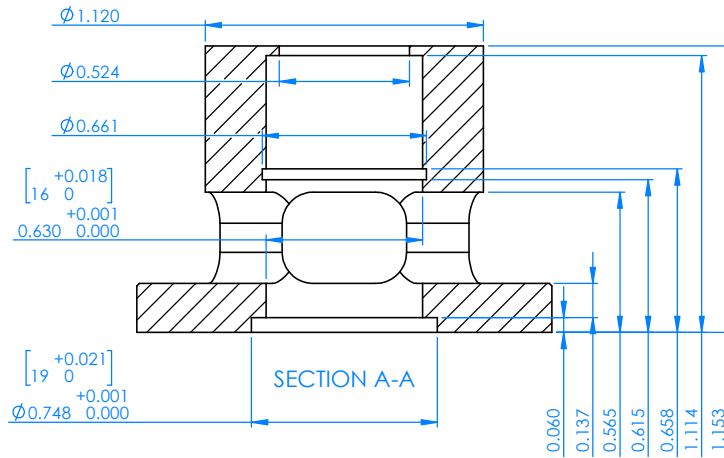
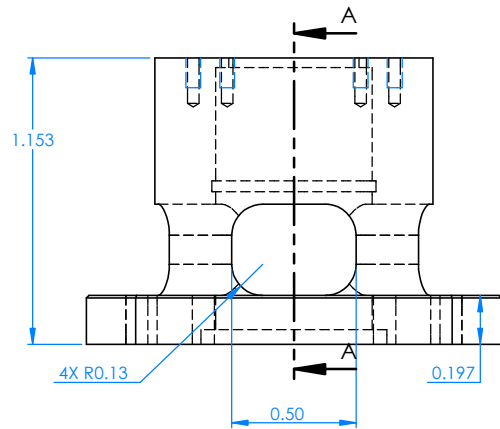


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			



TAG	X LOC	Y LOC	SIZE
A1	-0.632	-0.365	Ø 0.089 THRU ALL 4-40 UNC THRU ALL
A2	-0.365	0.632	Ø 0.089 THRU ALL 4-40 UNC THRU ALL
A3	0.365	-0.632	Ø 0.089 THRU ALL 4-40 UNC THRU ALL
A4	0.632	0.365	Ø 0.089 THRU ALL 4-40 UNC THRU ALL
B1	-0.613	-0.613	Ø 0.125 THRU ALL
B2	-0.613	0.613	Ø 0.125 THRU ALL
B3	0.613	-0.613	Ø 0.125 THRU ALL
B4	0.613	0.613	Ø 0.125 THRU ALL
C1	-0.405	0.234	Ø 0.047 ∇ 0.183 0-80 UNF ∇ 0.120
C2	-0.268	-0.383	Ø 0.047 ∇ 0.183 0-80 UNF ∇ 0.120
C3	0.268	-0.383	Ø 0.047 ∇ 0.183 0-80 UNF ∇ 0.120
C4	0.405	0.234	Ø 0.047 ∇ 0.183 0-80 UNF ∇ 0.120



BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
1 PLACE DIM #1/16	2 PLACE DIM #1/32	3 PLACE DIM #0.005	4 PLACE DIM #0.001
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES	2. DIMENSION LIMITS HELD AFTER PLATING.
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	4. MACHINED FILLET RADIUS .015-.030.
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.
		DO NOT SCALE DRAWING	WEIGHT
		PROJECT NO. 36800	368000
		PROJECT DMO DORADO	DMO AUV Operations
		MATERIAL 6061 AL	
		SIZE B	DWG. NO.
		SCALE 2:1	CAD FILE
		SHEET 1 OF 1	REV

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

Flange Mount, Double Bearing, Rev. 4

Status: