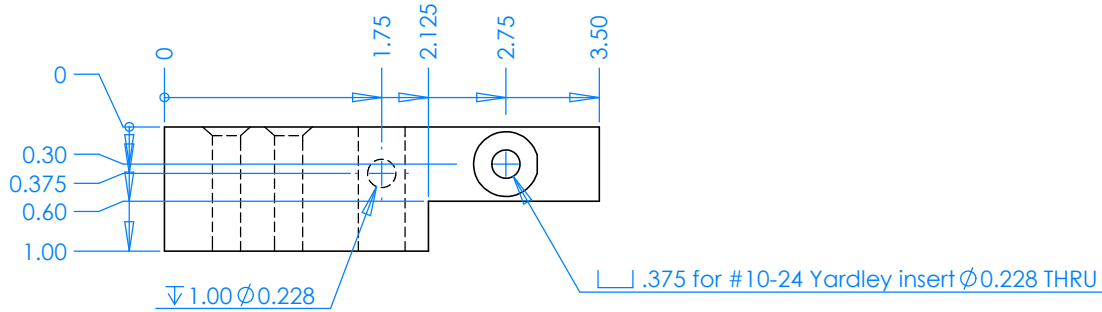
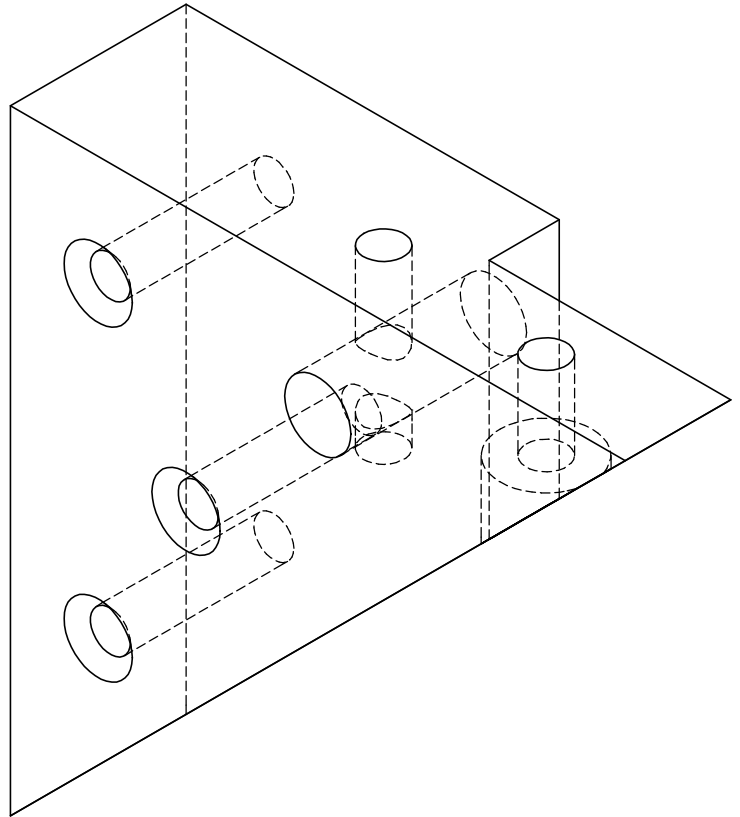
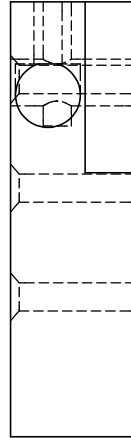
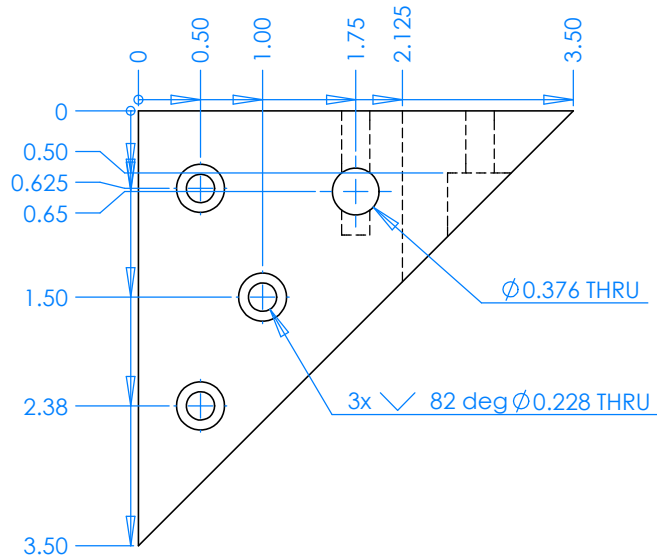


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE		



BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector		1. PLACE DIM. ±1/16"	2. PLACE DIM. ±.02"	3. PLACE DIM. ±.005"	4. ANGLES ±1/4"	DRAWN	Jordan	5/23/22	Monterey Bay Aquarium Research Institute MBARI 7700 Sandhollow RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER				
Engineer						CHECKED				
						PROJECT NO.				
NEXT ASSY Description	NEXT ASSY Number					PROJECT				TAILCONE GUSSET PORT
						SCALE	1:1			
						DWG. NO.				
Application		DO NOT SCALE DRAWING				WEIGHT				REV.
		3				2		1		
						SCALE	1:1	CAD FILE: MECH.BNG.ONTORNADO		SHEET 1 OF 1

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