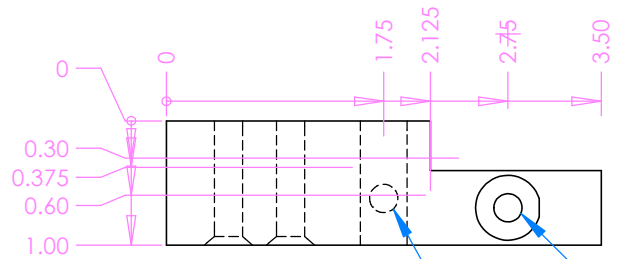
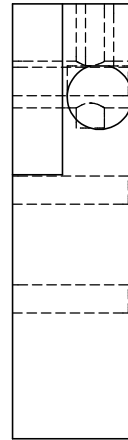
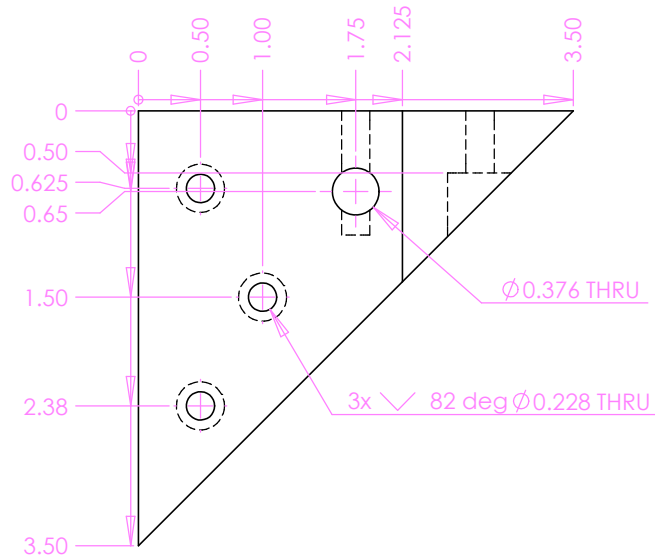
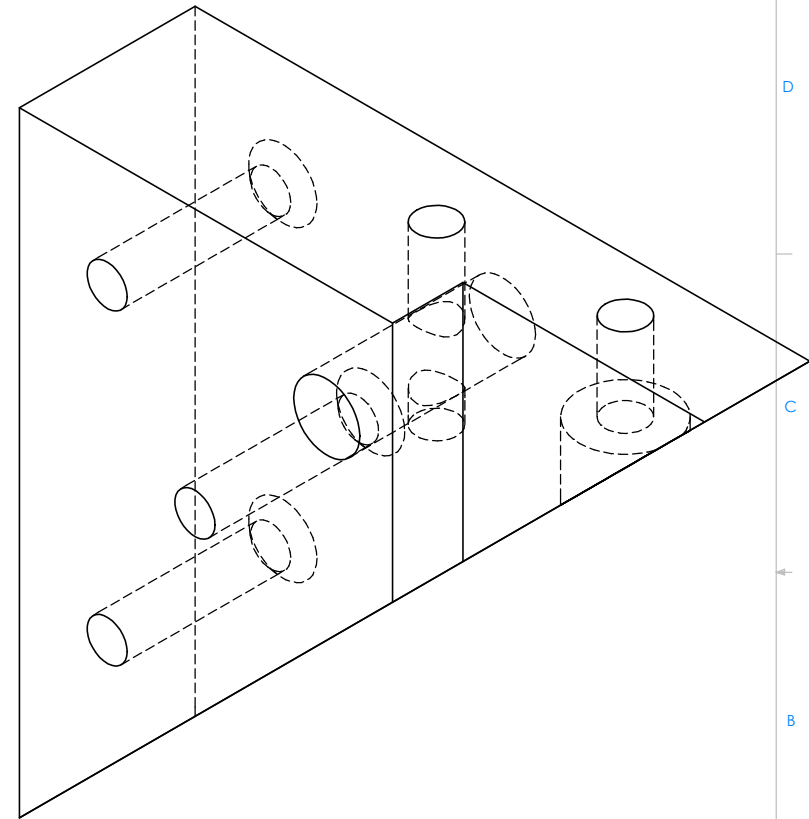


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



$\sqrt{1.00 \phi 0.228}$
0.375 for #10-24 Yardley insert $\phi 0.228$



BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 				
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	4 ANGLES ±.015	DRAWN Jordan	5/23/22						
Shop Foreman		1. DIMENSIONS ARE IN INCHES											
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.											
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.											
		4. MACHINED FILLET RADI .0150-.030.						PROJECT NO.		TAILCONE GUSSET STBD			
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						PROJECT					
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.											
Application		DO NOT SCALE DRAWING						WEIGHT					
								SIZE B		DWG. NO.		REV.	
								SCALE 1:1		CAD FILE: MECH.ENG.ON TORNADO		SHEET 1 OF 1	