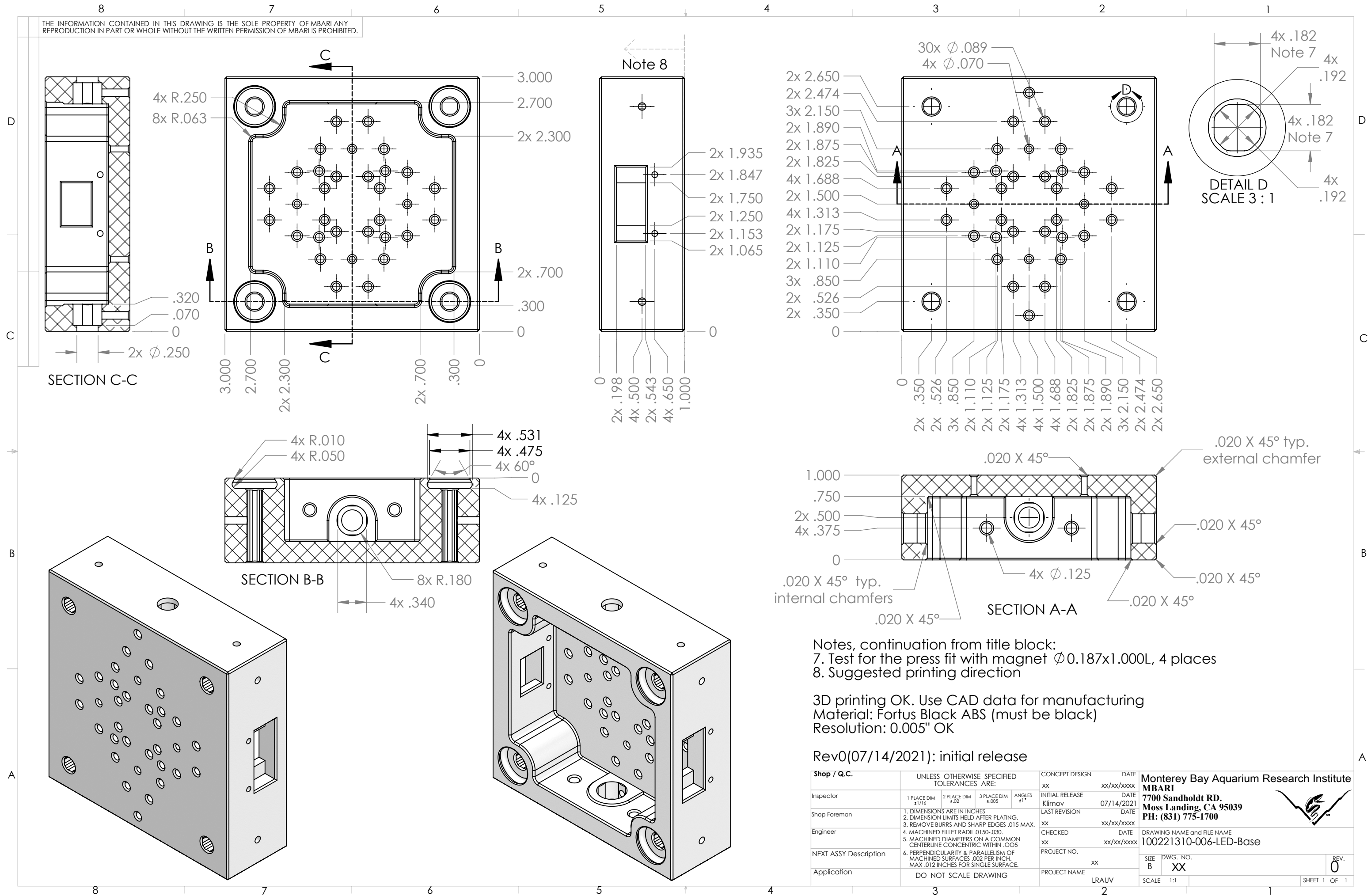


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Notes, continuation from title block:
7. Test for the press fit with magnet $\varnothing 0.187 \times 1.000$ L, 4 places
8. Suggested printing direction

3D printing OK. Use CAD data for manufacturing
Material: Fortus Black ABS (must be black)
Resolution: 0.005" OK

Rev0(07/14/2021): initial release

Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				CONCEPT DESIGN		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Inspector	1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	xx	xx/xx/xxxx	xx					
Shop Foreman	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				INITIAL RELEASE	DATE	xx					
Engineer					xx	xx/xx/xxxx	xx					
NEXT ASSY Description	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED	DATE	DRAWING NAME and FILE NAME					
Application					xx	xx/xx/xxxx	100221310-006-LED-Base					
DO NOT SCALE DRAWING					PROJECT NO.	xx	SIZE	DWG. NO.	REV.			
							B	XX	0			
							SCALE	1:1	SHEET 1 OF 1			