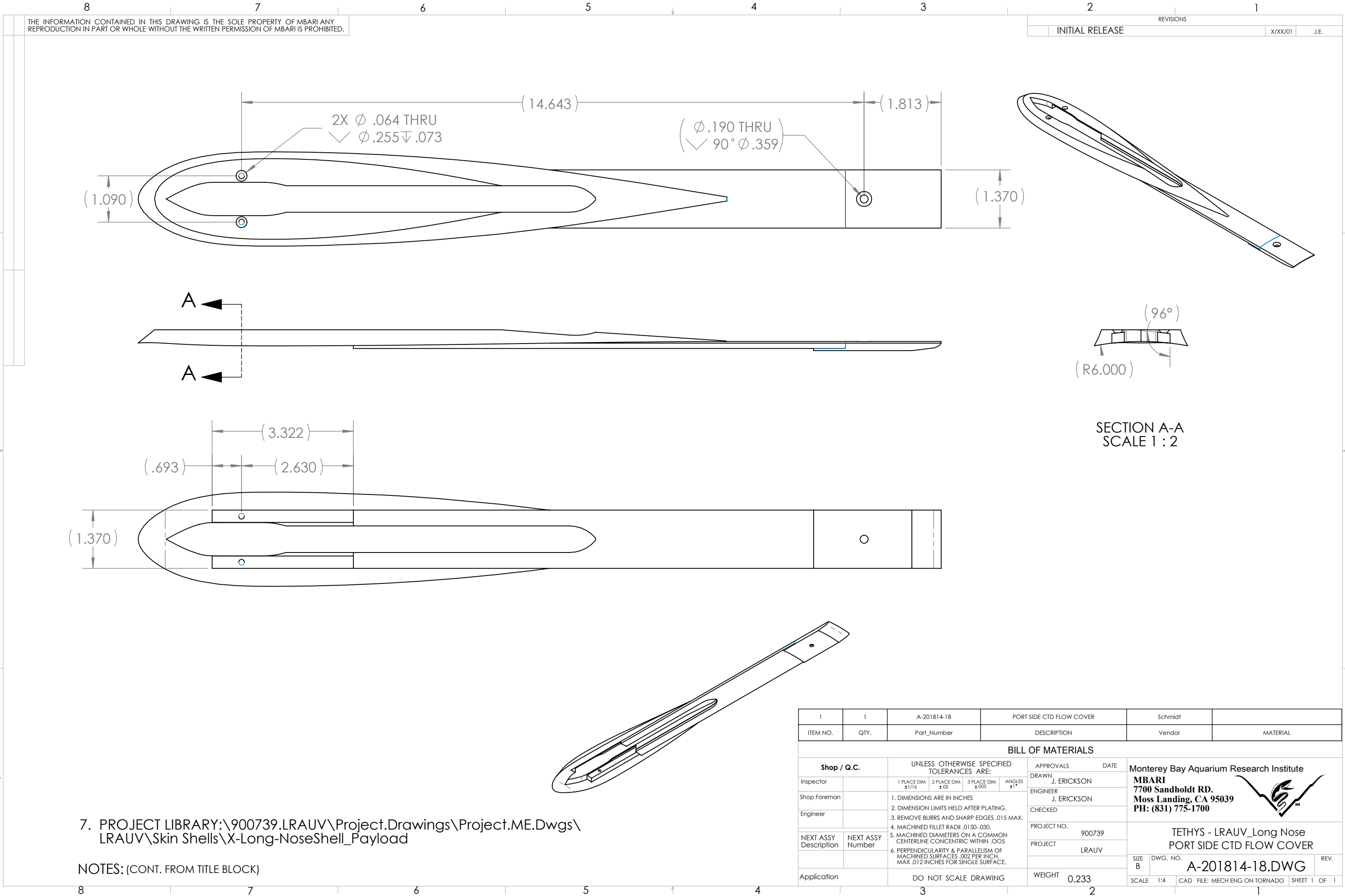




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

SECTION A-A
SCALE 1 : 2

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\
LRAUV\Skin Shells\X-Long-NoseShell_Payload

NOTES: (CONT. FROM TITLE BLOCK)

1	1	A-201814-18	PORT SIDE CTD FLOW COVER	Schmidt	
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN J. ERICKSON	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER J. ERICKSON	
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 900739	TETHYS - LRAUV_Long Nose PORT SIDE CTD FLOW COVER
				PROJECT LRAUV	
Application		DO NOT SCALE DRAWING		WEIGHT 0.233	
				SIZE B	DWG. NO. A-201814-18.DWG
				SCALE 1:4	CAD FILE: MECH ENG ON TORNADO
				SHEET 1 OF 1	