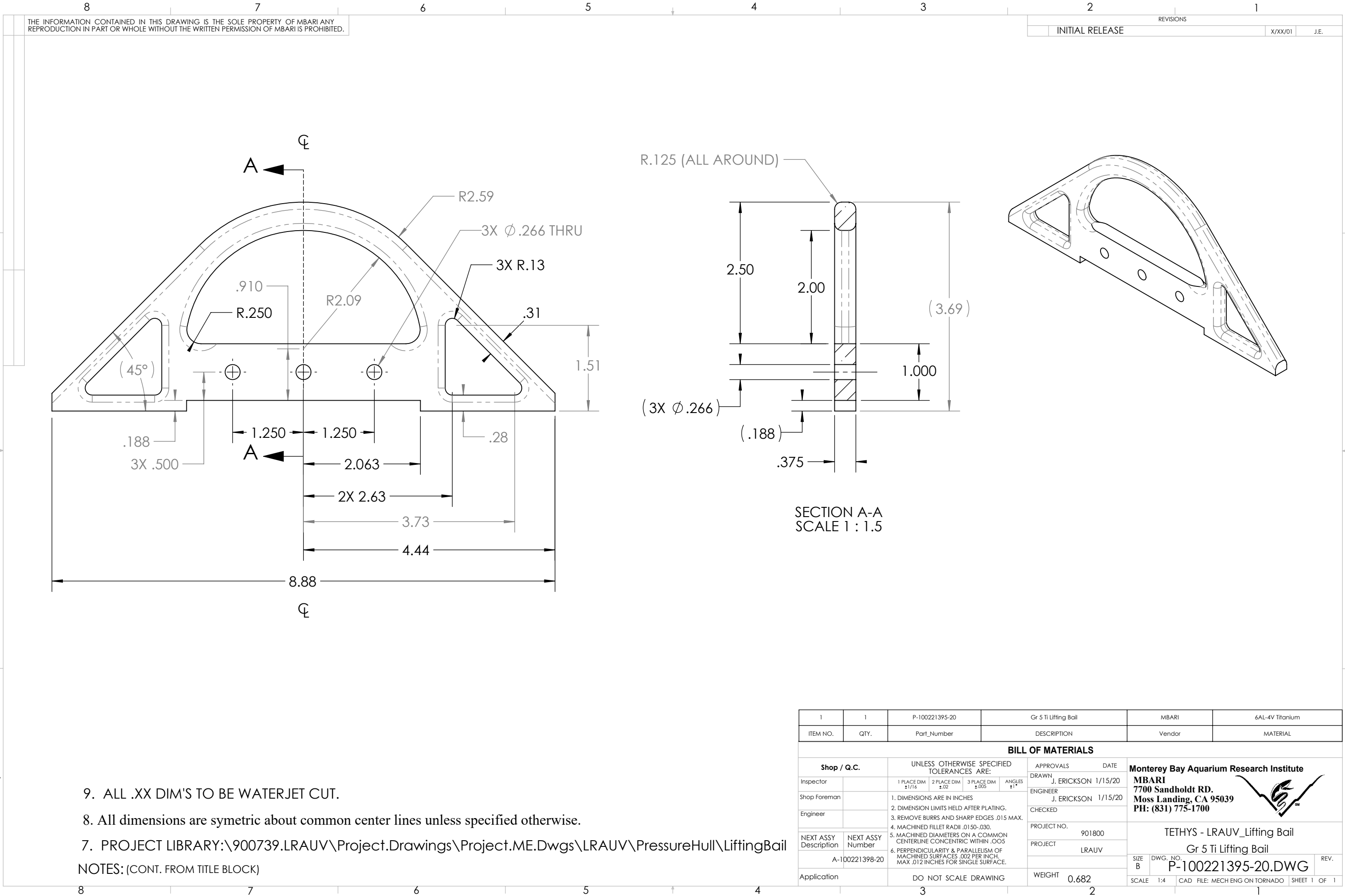




9. ALL .XX DIM'S TO BE WATERJET CUT.

8. All dimensions are symetric about common center lines unless specified otherwise.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\PressureHull\LiftingBail

NOTES: (CONT. FROM TITLE BLOCK)

	1	P-100221395-20	Gr 5 Ti Lifting Bail	MBARI	6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			DRAWN J. ERICKSON 1/15/20
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			ENGINEER J. ERICKSON 1/15/20
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED
		4. MACHINED FILLET RADII .0150-.030.			PROJECT NO. 901800
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT LRAUV
	A-100221398-20	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT 0.682	
					SIZE B
					DWG. NO. P-100221395-20.DWG
					REV.
		SCALE 1:4		CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	